

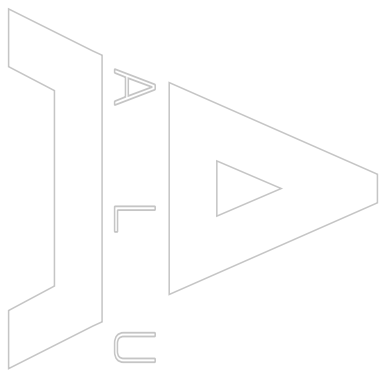
Built to last

KATALOG PROIZVODA
WWW.ALURIS.RS

T 6700

SADRŽAJ

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 - A PRATEĆI MATERIJAL / ACCESSORIES
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 - E DETALJI ELEMENATA / DETAILS OF ELEMENTS
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 - G STAKLJENJE / GLAZING
 - H KROJNE LISTE / CUTTING CALCULATIONS
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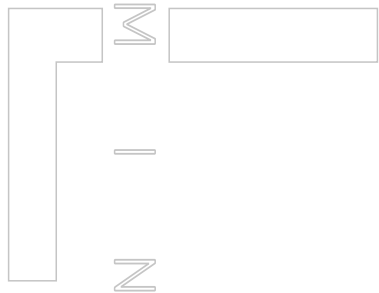


TECH. DESCRIPTION

System T6700 is a constructive system with thermal bridge accomplished through implementation of 24mm wide polyamide bars.

System found wide utilization, due to its technical and thermal characteristic.

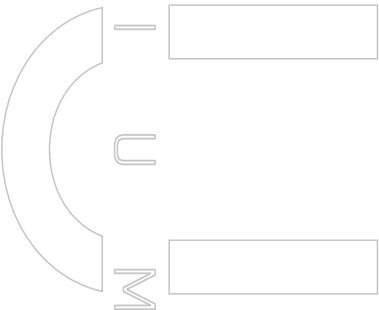
With a thermal transmittance coefficient for frame $U_f=1.85 \text{ W/m}^2\text{K}$, and for a window $U_w= 1.3 \text{ W/m}^2\text{K}$ (with a double glass filling $U_g=1.08 \text{ W/m}^2\text{K}$) this system is ranked at a very top of the thermo insulated constructive systems offer on the market which contributed to its application to the projects where besides mechanical and other characteristics dominant requirement is thermal characteristics of a system.



IMPLEMENTATION POSSIBILITIES:

This system of aluminum profiles, with thermal bridge, with «EURO-GROOVE» and «PVC-groove» fittings and E.P.D.M. gaskets, is ready to manage any of the following type of construction:

- any type of window;
 - balcony doors;
 - entrance doors (with one or more sashes) turn or lift and slide; portals, and other facade partitions.
- Aluminum profiles are with fiat edges and modern design.



THE CHARACTERISTICS OF THE SYSTEM:

Pressed aluminum profiles from the AW 6060 T 12-15 alloy, with max. discontinuous load phase F22 (state g1).

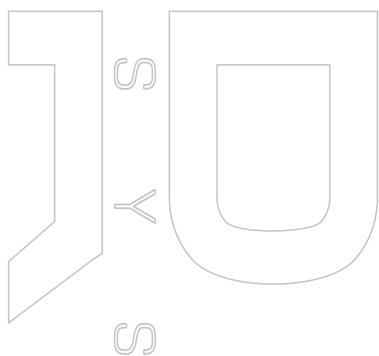
·Thickness of the profile and tolerance: according to EN755-9

·Polyamide bars 24mm wide, made of a high quality attested polyamide PA66 GF 25

·Thickness of the filling/glass: vary, from 20-44mm, in dependence of glazing used.

·Central rubber profile of the system is made of two component E.P.D.M.

·Frames coupling are done either with corner joints made of pressed aluminum profile fixed with expanding glue and impressed, or with split corner joint.



MAIN CHARACTERISTICS OF THE SYSTEM:

Aluminum profiles of this system are with thermal break, with 3 chambers formed either by implementation of proper E.P.D.M. gasket or with polyamide bars, with a resulting thermal transmittance coefficient for frame $U_f=1.75 \text{ W/m}^2\text{K}$, and thermal transmittance coefficient for a window 1230x1480mm

· $U_w=1,01 \text{ W/m}^2\text{K}$ (with a glass $U_g=0,7 \text{ W/m}^2\text{K}$)

· $U_w=1,36 \text{ W/m}^2\text{K}$ (with a glass $U_g=1,1 \text{ W/m}^2\text{K}$)

·Air permeability class 4 according to SRPS EN 12207:2008

·Watertightness E750 according to SRPS EN 12208:2008

·Wind load resistance C4 according to SRPS EN 12210:2011



TEHNIČKI OPIS

Sistem T6700 predstavlja konstrukciju aluminijumskih profila sa termo prekidom koji čine poliamidne trake širine 24mm.

Svoju široku primenu je obezbedio zahvaljujući svojim tehničkim i termičkim karakteristikama.

Sa koeficijentom prolaza toplote, za ram $U_f= 1.85 \text{ W/m}^2\text{K}$ i za prozor $U_w=1.30 \text{ W/m}^2\text{K}$, (sa ispunom od dvoslojnog termoizolacionog stakla sa koeficijentom prolaza toplote $U_g=1.08 \text{ W/m}^2\text{K}$), ovaj sistem spada u sam vrh ponude termoizolovanih konstruktivnih sistema, što je doprinelo njegovoj primeni na svim objektima gde su pored ostalih mehaničkih i drugih karakteristika dominantan uslov bila i termička svojstva aluminijumskog sistema.

MOGUĆNOST PRIMENE:

Ovaj sistem aluminijumskih profila sa termičkim prekidom, okovom u sistemu «EVROŽLJEB-a» i «PVC ŽLJEB-a» i EPDM dihtung zaptivkama najnovije generacije,

- bilokog tipa prozora;
 - balkonskih vrata sa jednim ili više krila (zaokretna ili klizno uskočna); portala i drugih fasadnih pregrada.
- Aluminijumski profili su sa ravnim ivicama, modernog dizajna.

TEHNIČKI OPIS SISTEMA:

Presovani aluminijumski profili od legure AW 6060 T 12-15

·debljina profila i tolerancija EN755-9

·poliamidne trake debljine 24mm proizvedene od visokokvalitetnog atestiranog poliamida PA 66 GF 25

Debljine ispune: različite od 20mm – 36 mm opciono kod nekih krila (6700 17, 6700 18) do 44mm.

·Centralna guma je od dvokomponentnog E.P.D.M. –a. Kompaktni deo profila vezuje se za aluminijumski profil, a mikroporozni služi kao termo ispuna.

·Spakanje ramova na uglovima moguće je na dva načina i to: pomoću komada ugaone uloške od presovanog alu-profila fiksirane utiskivanjem i ekspandirajućim lepkom, kao i pomoću dvodelne ugaone uloške koja spaja profile razupiranjem.

GLAVNE KARAKTERISTIKE:

Aluminijumski profili ovog sistema poseduju termički prekid sa tri komore koje se formiraju bilo odgovarajućim EPDM zaptivkama bilo poliamidnim trakama, koji obezbeđuju koeficijent prolaza toplote kroz ram $U_f=1.85 \text{ W/m}^2\text{K}$ i koeficijent prolaska toplote za prozor dimenzije 1200x1600mm

· $U_w= 1.30 \text{ W/m}^2\text{K}$ uz staklo sa koeficijentom $U_g=1.08 \text{ W/m}^2\text{K}$

Propustivost vazduha klasa " 4 " prema standardu SRPS EN 12207:2008

Otpornost prema propuštanju vode „E750„ prema standardu SRPS EN 12208:2008

Otpornost prema opterećenju od vetra " C4 " prema standardu SRPS EN 12210:2011



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ЗА ИСПИТИВАЊЕ
SRPS ISO/IEC 17025:2006

Institut za ispitivanje materijala a.d. Beograd
Centralna laboratorija za ispitivanje materijala –
Laboratorija za toplotnu tehniku i zaštitu od požara

Beograd, Bulevar vojvode Mišića 43
tel: (011) 26 50 322 fax: (011) 3692 772, 3692 782
www.institutims.rs

IZVEŠTAJ O ISPITIVANJU

Br. GFT-6656/19-TOL

Predmet ispitivanja:

Koeficijent prolaza toplote uzorka - **1-krilnog okretno nagibnog prozora**, dimenzija **1200 mm x 1600 mm**, sa okvirom izrađenim od **aluminijumskih profila**, sistem „ALURIS T6700“, sa termo prekidom od poliamida, zastakljenog 2-slojnim termoizolacionim staklom debljine **24 mm**, sa termiks lajsnom između dva stakla, tip „4 mm Clima Guard Solar +16 mm punjeno argonom 90%+4 mm Float Glass Extra Clear“. Uzorak je proizvodnje „Linija tip“ d.o.o. Niš

Naručilac ispitivanja:

„LINIJA TIP“ d.o.o.
Dušanova 40,
18000 Niš, Srbija

Zahtev/Ponuda/Ugovor:

Ponuda br. 41-15573 od 11.10.2019. g.

Sadržaj Izveštaja:

Izveštaj sadrži 4 (četiri) strane.
Prilog uz Izveštaj sadrži 4 (četiri) strane.
Laboratorija za toplotnu tehniku

Izveštaj odobrio:

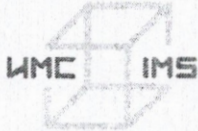
i zaštitu od požara

Rukovodilac u laboratoriji


Dragiša Ivanšević, dipl. maš. inž.



Beograd, 18.12.2019. godine



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3. NALAZ

Na osnovu rezultata ispitivanja uzorka - **1-krilnog okretno nagibnog prozora**, dimenzija **1200 mm x 1600 mm**, sa okvirom izrađenim od **aluminijumskih profila**, sistem „**ALURIS T6700**“, sa termo prekidom od poliamida, zastakljenog **2-slojnim termoizolacionim staklom** debljine **24 mm**, sa termiks lajsnom između dva stakla, tip „**4 mm Clima Guard Solar +16 mm punjeno argonom 90%+4 mm Float Glass Extra Clear**“, proizvođač „**Linija tip**“ d.o.o. Niš.

izvršenog prema standardu **SRPS U.J5.060:1984 (povučen)**, u skladu sa uslovima prema t. 1.2 ovog izveštaja, dobijene su sledeće vrednosti:

1. Termoizolaciono staklo

Toplotna otpornost: $R_s = 0,76 \text{ m}^2\text{K/W}$;
Koeficijent prolaza toplote: $U_s = 1,08 \text{ W/(m}^2\cdot\text{K)}$

2. Okvir

Toplotna otpornost: $R_o = 0,37 \text{ m}^2\text{K/W}$;
Koeficijent prolaza toplote: $U_o = 1,85 \text{ W/(m}^2\cdot\text{K)}$

Ekvivalentni koeficijenti prolaza toplote uzorka iznose:

$$U_{PR} = 1,30 \text{ W/(m}^2\cdot\text{K)}$$

Naručilac ispitivanja:

„**LINIJA TIP**“ d.o.o.

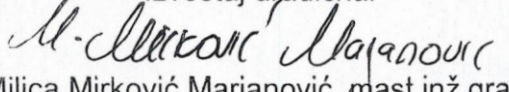
Dušanova 40,
18000 Niš, Srbija

Izloženi rezultati odnose se isključivo na ispitani uzorak. Ne preuzima se nikakva odgovornost u pogledu verodostojnosti uzorkovanja osim ako je izvršeno u prisustvu predstavnika *Laboratorije*. Izveštaj se ne sme umnožavati, izuzev u celini, bez odobrenja *Centralne laboratorije za ispitivanje materijala*.

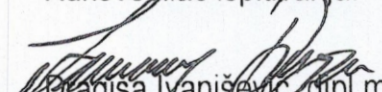
NAPOMENA: Vreme važenja ovog *Izveštaja* je 2 (dve) godine od datuma izdavanja.

Beograd, 18.12.2019. godine

Izveštaj uradio/la:


Milica Mirković Marjanović, mast.inž.građ.

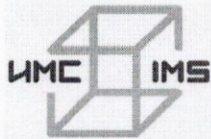
Rukovodilac ispitivanja:


Dragiša Ivanišević, dipl.maš.inž.

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Br. GFT- 6656/19-TOL

Strana 4 od 4



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IZVEŠTAJ O ISPITIVANJU

Br. DSM-192/19

Predmet ispitivanja:

Jednokrilni prozor, od AL - profila sa termo prekidom, proizvođača „Aluris“, sistem „Aluris T 6700“, dimenzija (1200 x 1600) mm.

Naručilac:

« LINIJA TIP « d.o.o.,
Dušanova 40, Niš

Zahtev/Ponuda/Ugovor:

41- 15573 od 11.10.2019.

Sadržaj:

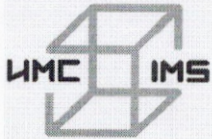
Ukupno 12 strana, od čega 4 kao prilog.

Izveštaj odobrio:

Laboratorija za drvo i sintetičke materijale,
Rukovodilac u Laboratoriji


Jelena Smiljanić, dipl. inž.

Beograd, 24.12.2019. godine



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3. TUMAČENJE REZULTATA

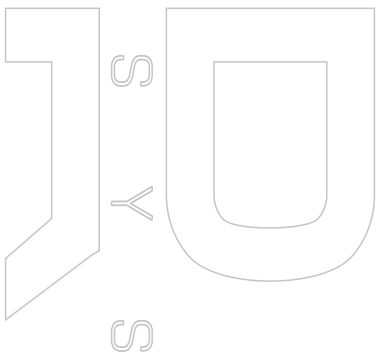
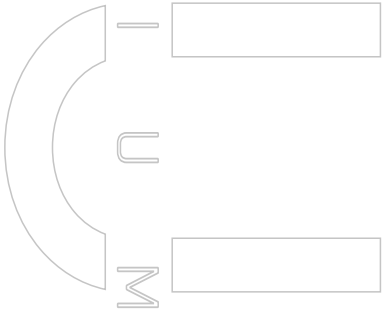
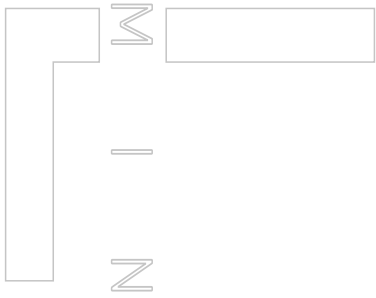
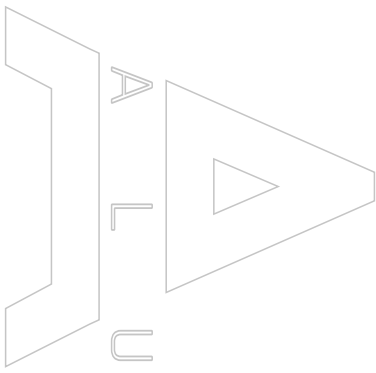
Na osnovu rezultata ispitivanja primerka jednokrlnog prozora od AL - profila sa termo prekidom, proizvođača „Aluris“, sistem „Aluris T 6700“, dimenzija (1200 x 1600) mm

proizvođača i Naručioca « LINIJA TIP » d.o.o. , Dušanova 40, Niš,
može se svrstati u kategoriju:

- „4“, prema standardu **SRPS EN 12207: 2017**
(Propustljivost vazduha-Klasifikacija);
- „9A“, prema standardu **SRPS EN 12208: 2008**
(Otpornost prema propuštanju vode-Klasifikacija);
- “C3”, prema standardu **SRPS EN 12210: 2017**
(Prozori i vrata-Otpornost prema opterećenju od vetra-Klasifikacija).

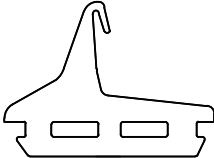






* Standardi u okviru tumačenja rezultata odnose se na uslove kvaliteta

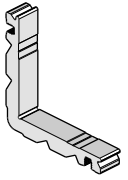
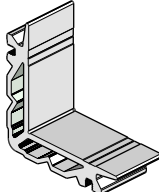
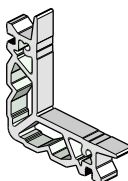
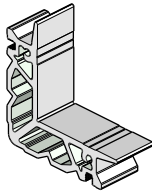
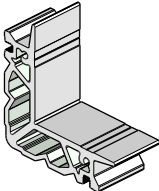
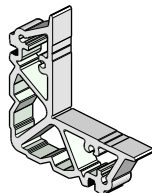
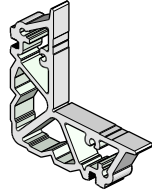


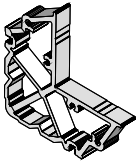
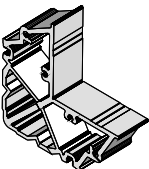
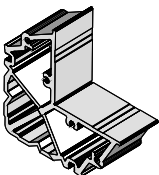
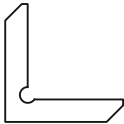
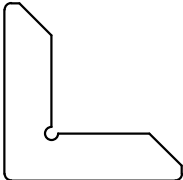
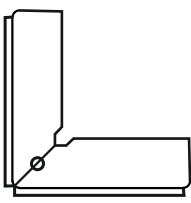
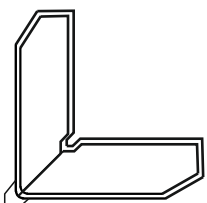



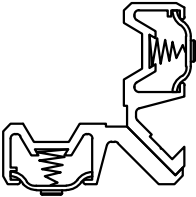
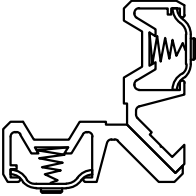
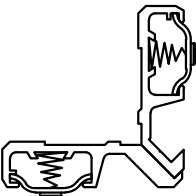
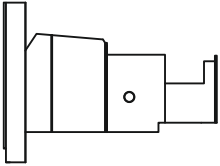
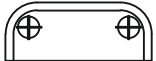
A SEGMENT
PRATEĆI MATERIJAL

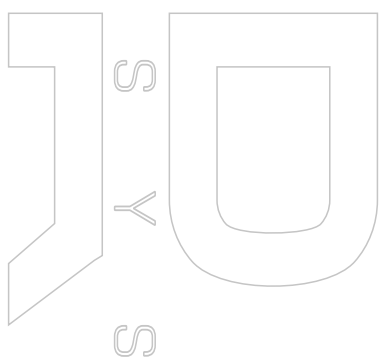
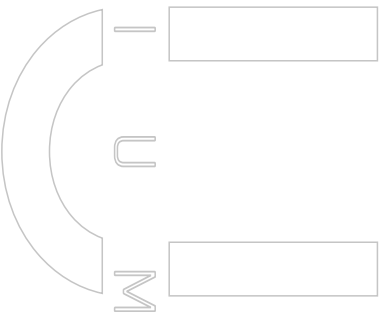
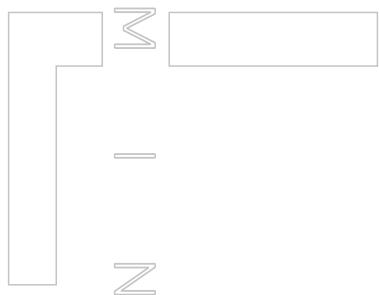
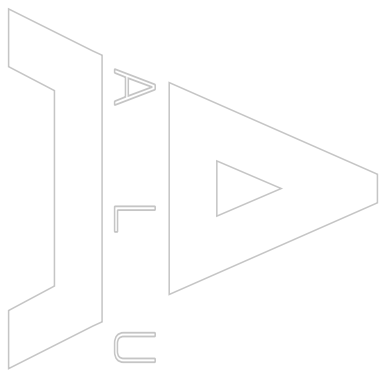
A C C E S S O R I E S

OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	VEZA SA CONNECTED TO
6700 CG		centralna guma / central gasket L=50m	6700 11 6700 12 6700 13 6700 41 6700 42 6700 31 6700 32
		<i>materijal: EPDM</i>	
GS		Prednja zaptivka štoka I krila/ Front sash gasket L=300m	6700 11 6700 12 6700 13 6700 41 6700 42 6700 31 6700 32
		<i>materijal: EPDM</i>	
GK 1		Unutrašnja zaptivka krila/ Near sash gasket L=300m	ZA SVA KRILA I KRILA VRATA / FOR ALL SASHES AND DOOR SASHES
		<i>materijal: EPDM</i>	
GP 1		Prednji naslon za staklo/ Front glass suport d=3-4mm L=200m	ZA SVA KRILA I KRILA VRATA / FOR ALL SASHES AND DOOR SASHES
		<i>materijal: EPDM</i>	
GZ 1		Zadni naslon za staklo/ Rear glass suport d=3mm L=200m	KL 32.1 KL 27.1 KL 23.1* KL 20.1 KL 17.1* KL 13.1
		<i>materijal: EPDM</i>	
GZ 2		Zadni naslon za staklo/ Rear glass suport d=4mm L=200m	KL 32.1 KL 27.1 KL 23.1* KL 20.1 KL 17.1* KL 13.1
		<i>materijal: EPDM</i>	
GZ 3		Zadni naslon za staklo/ Rear glass suport d=5mm L=150m	KL 32.1 KL 27.1 KL 23.1* KL 20.1 KL 17.1* KL 13.1
		<i>materijal: EPDM</i>	

OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	VEZA SA CONNECTED TO
Spojnica T 9-13		spojnica (k1012) extruded corner joint L=13.0 mm	6700 14 6700 15 6700 21 6700 22 6700 17 6700 18
		<i>materijal: aluminijum</i>	
Spojnica T 15-31		spojnica (k1005) extruded corner joint L=31 mm	6700 15 6700 22 6700 18 6700 28 6700 29
		<i>materijal: aluminijum</i>	
Spojnica T 21-11		spojnica (k1004) extruded corner joint L=11 mm	6700 11 6700 12 (2x)
		<i>materijal: aluminijum</i>	
Spojnica T 21-25		spojnica (K 1004) extruded corner joint L=25 mm	6700 11 6700 12 (2x) 6700 13
		<i>materijal: aluminijum</i>	
Spojnica T 21-31		spojnica (K 1004) extruded corner joint L=31 mm	6700 14 6700 21 6700 17 6700 25 6700 26 6700 27 6700 24
		<i>materijal: aluminijum</i>	
Spojnica T 30-13		spojnica (K 1005) extruded corner joint L=13 mm	6700 25 6700 26 6700 27 6700 24 6700 28
		<i>materijal: aluminijum</i>	
Spojnica T 30-10		spojnica (K 1005) extruded corner joint L=13 mm	6700 27 6700 29
		<i>materijal: aluminijum</i>	

OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	VEZA SA CONNECTED TO
Spojnica T 42-12		spojnica (1006) extruded corner joint L=12.0 mm	6700 12
		<i>materijal: aluminijum</i>	
Spojnica T 42-25		spojnica (1006) extruded corner joint L=25.0 mm	6700 12
		<i>materijal: aluminijum</i>	
Spojnica T 42-32		spojnica (1006) extruded corner joint L=32.0 mm	6700 25 6700 26 6700 27
		<i>materijal: aluminijum</i>	
U 1.1		uglič/ corner alignment d=1.2 mm	6700 13
		<i>materijal: čelik/steel</i>	
U 2		uglič - veliki/ corner alignment-large d=1.5 mm	ZA SVA KRILA I KRILA VRATA / FOR ALL SASHES AND DOOR SASHES
		<i>materijal: čelik/ steel</i>	
U3		uglič - pero/ corner alignment d=1.5 mm	6700 14 6700 15 6700 21 6700 22 6700 17 6700 18 6700 25 6700 11 6700 26 6700 12 6700 27 6700 24
		<i>materijal: čelik/ steel</i>	
D21.1		dopuna montažne spojnice/ add-on to the assembly joint D21.1 - L=31 mm D21.2 - L=25 mm	6700 25 6700 26 6700 27
D21.2		<i>materijal: aluminijum/ aluminium</i>	6700 24 6700 12

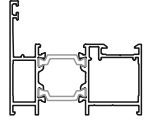
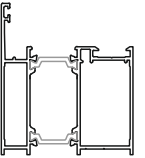
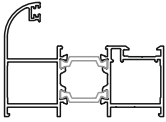
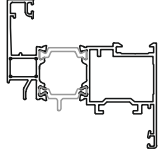
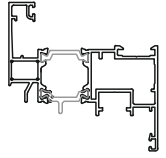
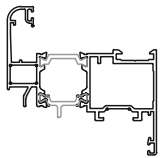
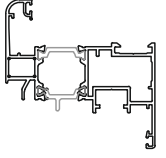
OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	VEZA SA CONNECTED TO
FUJI 2000		spojnica fuji (2000) corner joint fuji (2000)	6700 14 6700 15 6700 21 6700 22 6700 17 6700 18 6700 25 6700 11 6700 26 6700 12 6700 27 6700 24
MS 21.1		montažna spojnica assembly corner joint <i>materijal: aluminijum</i>	6700 14 6700 21 6700 17 6700 25 6700 26 6700 27 6700 24
MS 21.2		montažna spojnica assembly corner joint <i>materijal: čelik/steel</i>	6700 11 6700 12 6700 13
MS 15.1		montažna spojnica assembly corner joint <i>materijal: čelik/ steel</i>	6700 15 6700 22 6700 18
P 6700 D		Plastika srednje dopune Plastics medium supplement <i>materijal: poliamid</i>	6700 41 6700 42
P O		Maska drenažnog otvora Mask of drainage holes <i>materijal: poliamid</i>	6700 11 6700 12 6700 13 6700 31



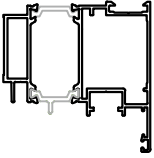
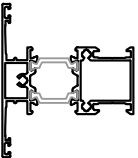
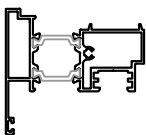

B SEGMENT

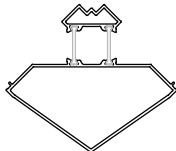
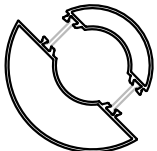








PREGLED ALUMINIJUMSKIH PROFILA




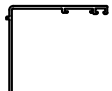


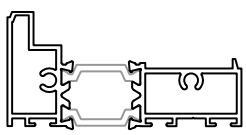
ALUMINIUM PROFILES OVERVIEW

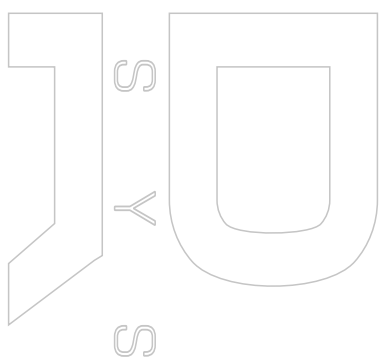
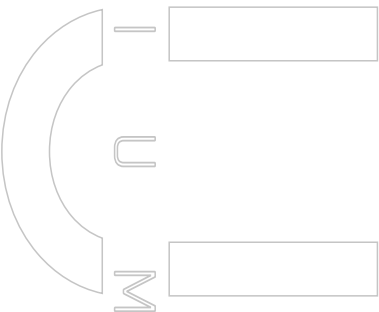
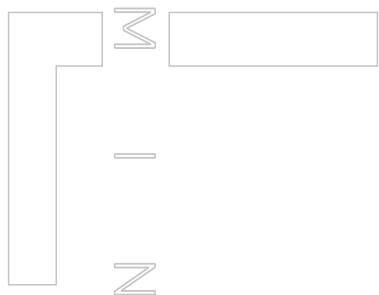
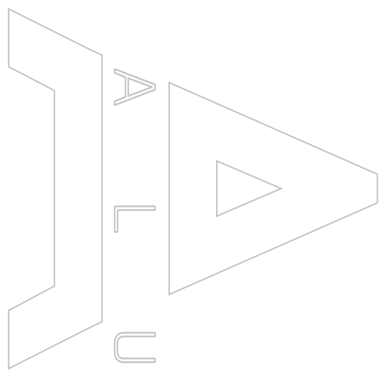
OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	lx	Jy	Kg/m'
6700 11		Štok Frame	9.4	27.08	1.400
6700 12		Štok Frame	27.11	36.08	1.708
6700 13		Štok Frame	12.3	40.8	1.65
6700 21		Krilo prozora Sash	11.84	47.3	1.62
6700 22		Krilo prozora PVC Sash PVC	11.44	0.00	1.62
6700 14		Krilo prozora Sash	11.84	47.03	1.62
6700 15		Krilo prozora PVC Sash PVC	11.44	47.08	1.62

OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	lx	Jy	Kg/m'
6700 17*		Krilo prozora Sash	10.46	44.66	1.57
6700 18*		Krilo prozora PVC Sash PVC	10.22	44.28	1.57
6700 24		Krilo vrata Sash	34.73	58.82	2.07
6700 25		Krilo vrata Sash	30.82	65.02	2.04
6700 26		Krilo vrata Sash	30.82	65.02	2.03
6700 27		Krilo vrata Sash	27.73	43.20	1.87
6700 28		Krilo vrata Sash	30.27	64.75	2.03

OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	lx	Jy	Kg/m'
6700 29		Krilo vrata Sash	27.73	43.20	1.87
6700 31		T prečka T profile	13.77	28.97	1.55
6700 32		T prečka T profile	23.49	32.67	1.75
6700 35		Parapet Parapet	47.49	100.8	2.40
6700 41		Sradnja dopuna Central rabbet	10.7	29.65	1.50
6700 42		Srednja dopuna Central rabbet	10.30	29.21	1.50
6700 50		Prag Treshold	0.92	9.12	1.05

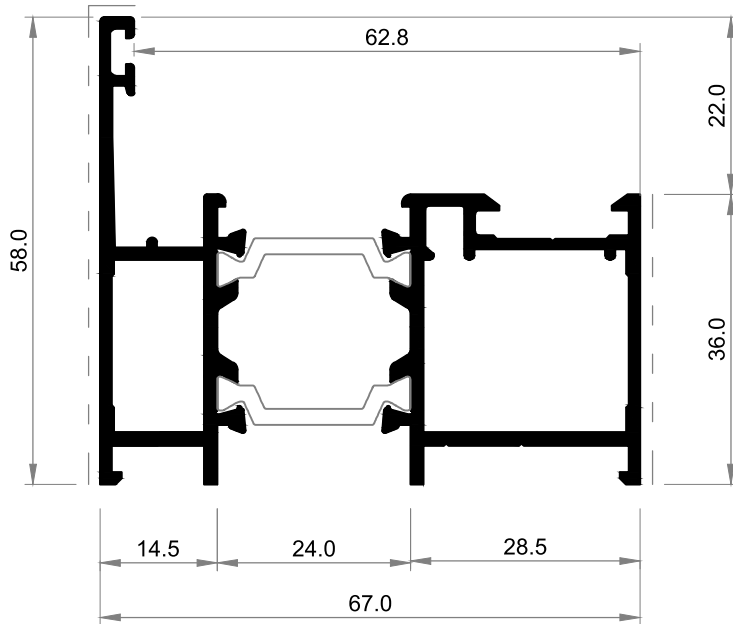
OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	lx	Jy	Kg/m'
UPR 90		Ugao 90 Angle 90	30.14	18.59	1.70
UPR 70-180		Šteljući ugao Aligning angle	29.07	29.07	1.70
UPR 1		Dopuna za UPR 70-180 Rabbet for UPR 70-180			1.57
UPR 2		Dopuna za UPR 70-180 Rabbet for UPR 70-180			1.57
NČ 1		Nosač četke Caulker bearer	0.31	0.19	0.23
NČ 2		Nosač četke Caulker bearer	0.01	0.14	0.13
KL 32.1		Kit Lajsna Glazing bead	0.89	1.48	0.33
KL 27.1		Kit lajsna Glazing bead	0.88	1.36	0.291
KL 23.1*		Kit lajsna Glazing bead	0.88	1.21	0.281
KL 20.1		Kit lajsna Glazing bead	0.75	0.56	0.273

OZNAKA CODE	IZGLED DESIGN	OPIS DESCRIPTION	lx	Jy	Kg/m'
KL 17.1*		Kit lajsna Glazing bead	0.71	0.43	0.261
KL 13.1		Kit lajsna Glazing bead	0.79	1.11	0.235
PR 75		Pervajz lajsna 75 mm Trimming profile 75mm	11.56	2.67	0.465
PR 50		Pervajz lajsna 50 mm Trimming profile 50mm	4.06	2.43	0.375
PR 25		Pervajz lajsna 25 mm Trimming profile 25mm	1.07	2.14	0.300
OK 1		Okapnica Water cap	0.80	0.25	0.160
6700 60* (u izradi) in progress		Nosač četke Door brush rabbet seal			1.2



C SEGMENT

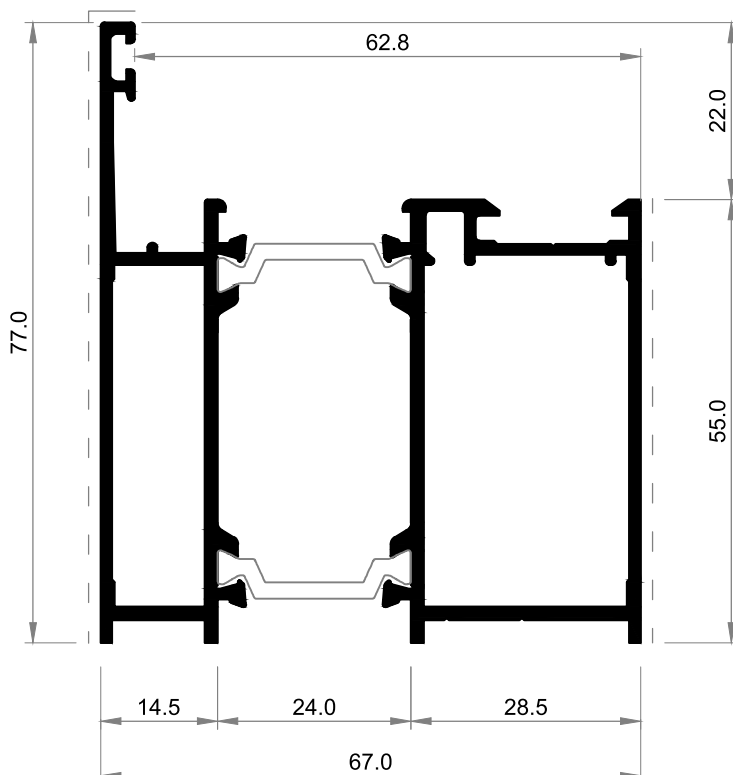
PRESECI ALUMINIJUMSKIH PROFILA
SECTIONS OF ALUMINUM PROFILES



6700 11

ŠTOK
FRAME

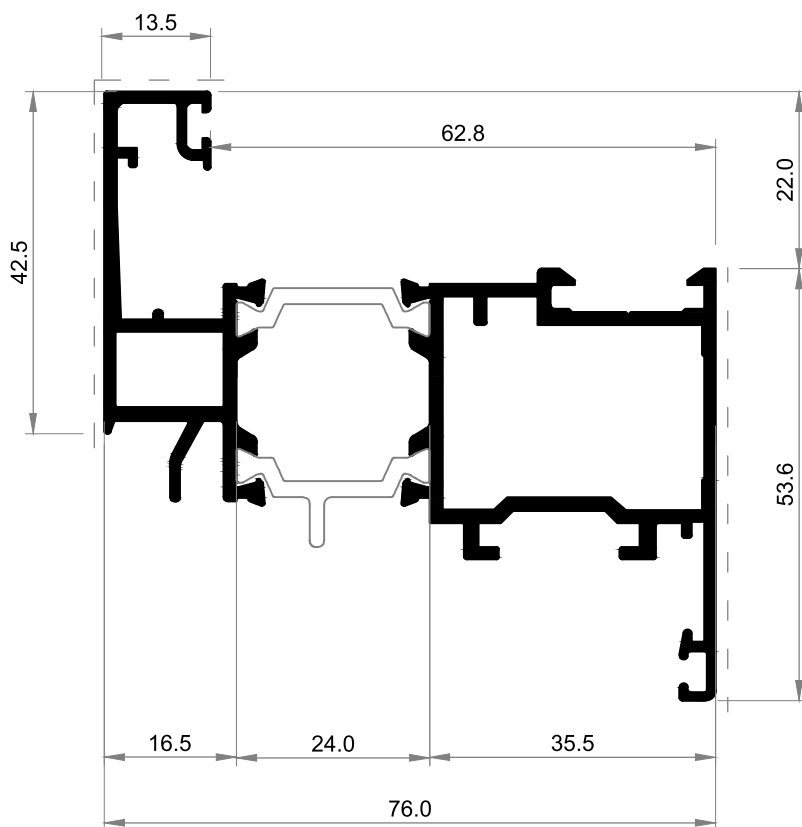
1,400 kg/m'



6700 12

ŠTOK
FRAME

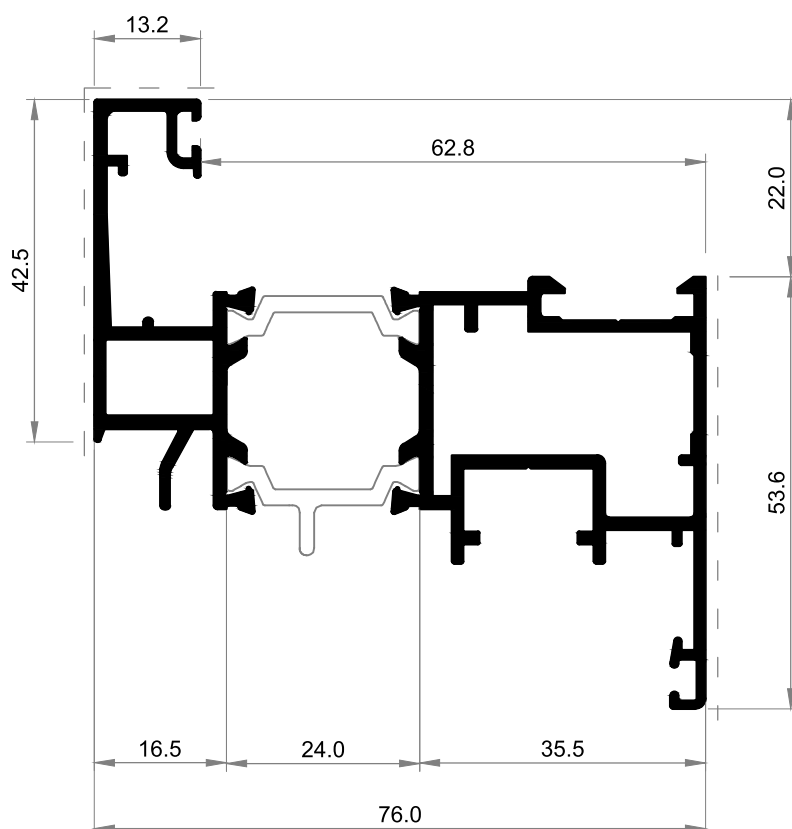
1,708 kg/m'



6700 21

KRILO PROZORA
WINDOW SASH

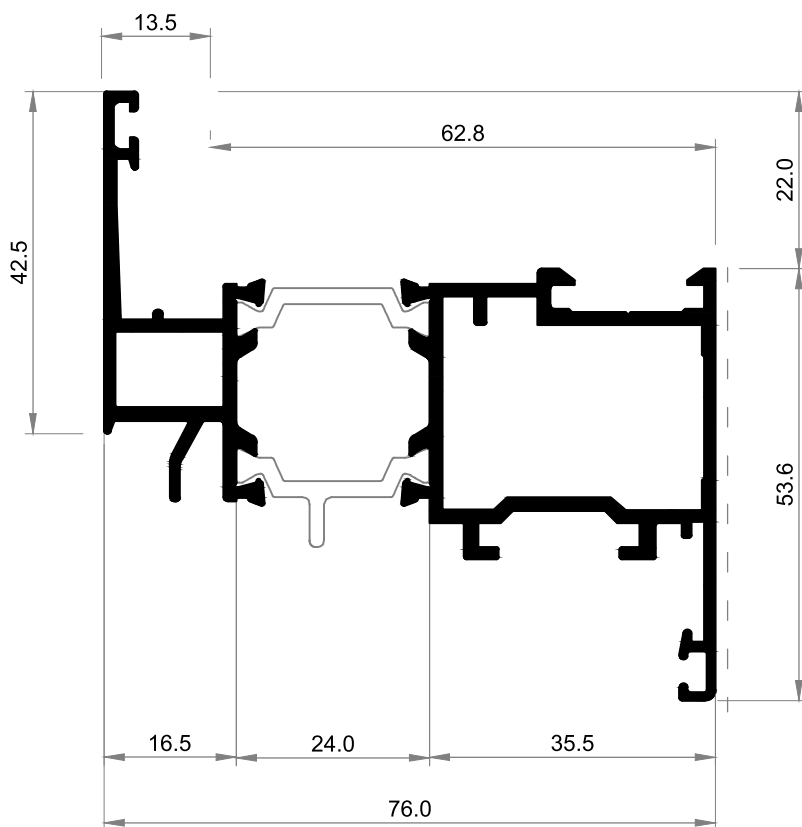
1,620 kg/m'



6700 22

KRILO PROZORA
WINDOW SASH

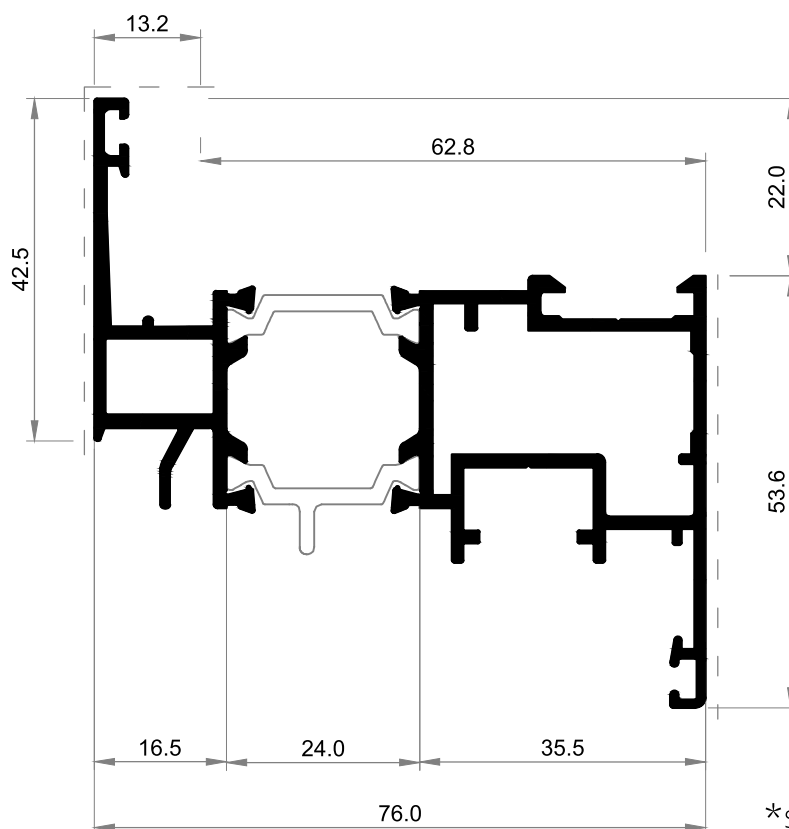
1,620 kg/m'



6700 17*

KRILO PROZORA
WINDOW SASH

1,570 kg/m'

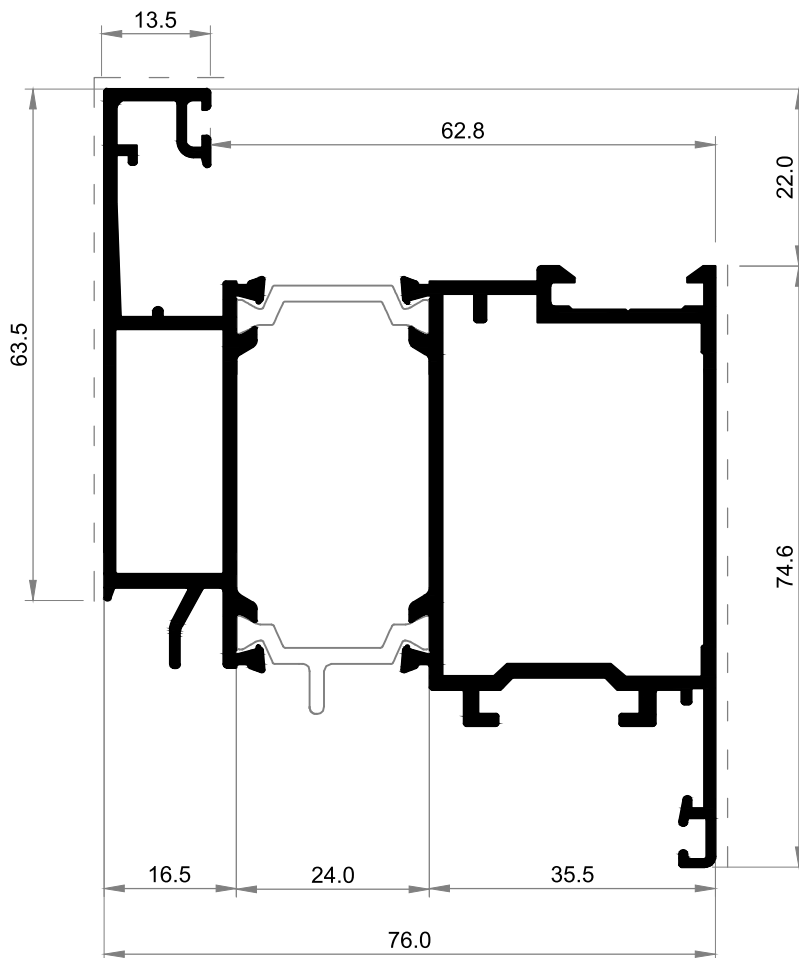


6700 18*

KRILO PROZORA
WINDOW SASH

1,570 kg/m'

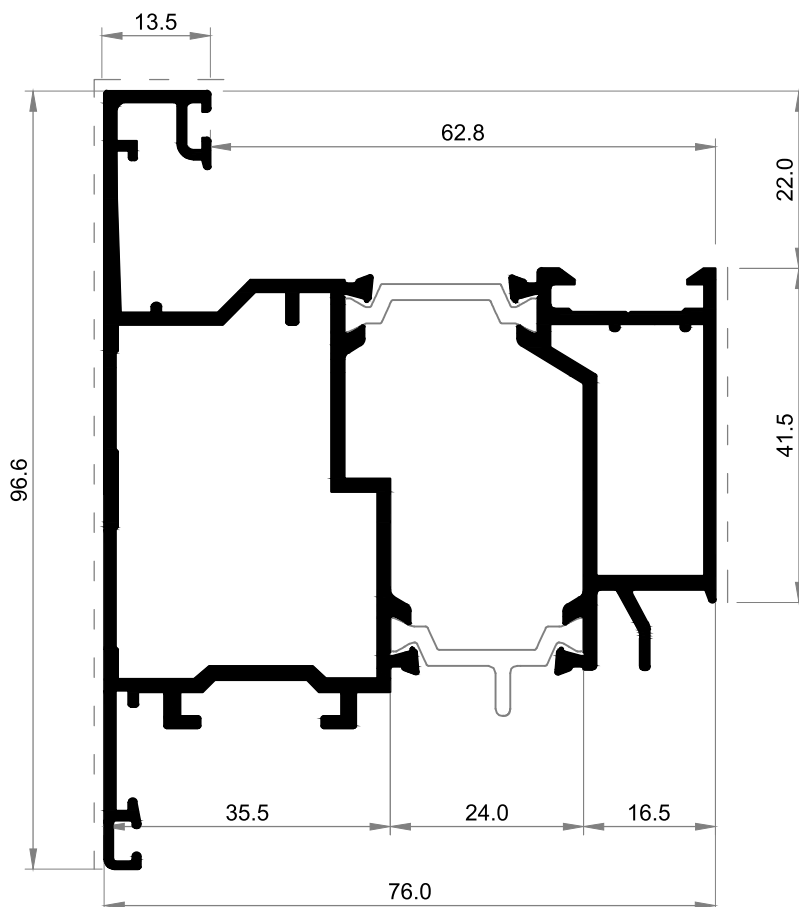
*samo po porudžbini / Only by order



6700 25

KRILO VRATA
DOOR SASH

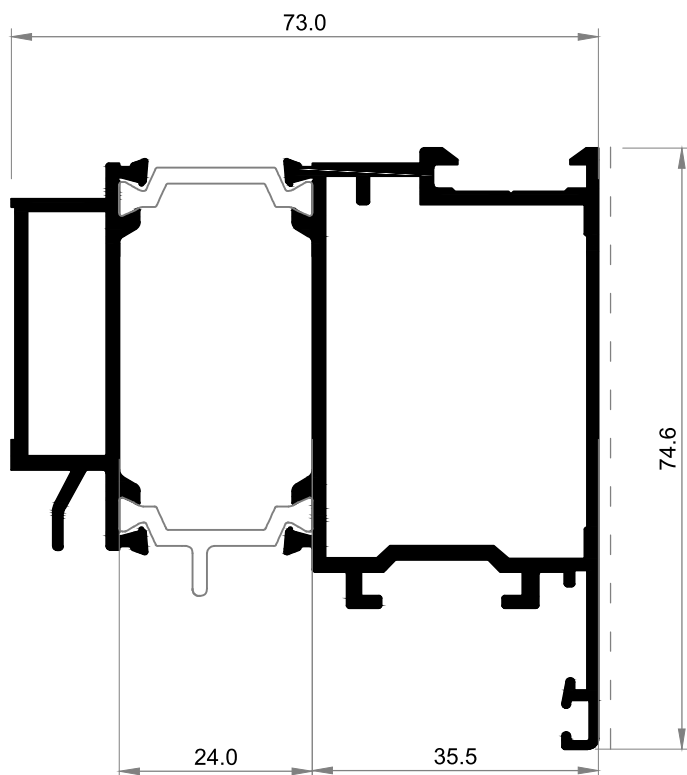
2.03 kg/m'



6700 24

KRILO VRATA
DOOR SASH

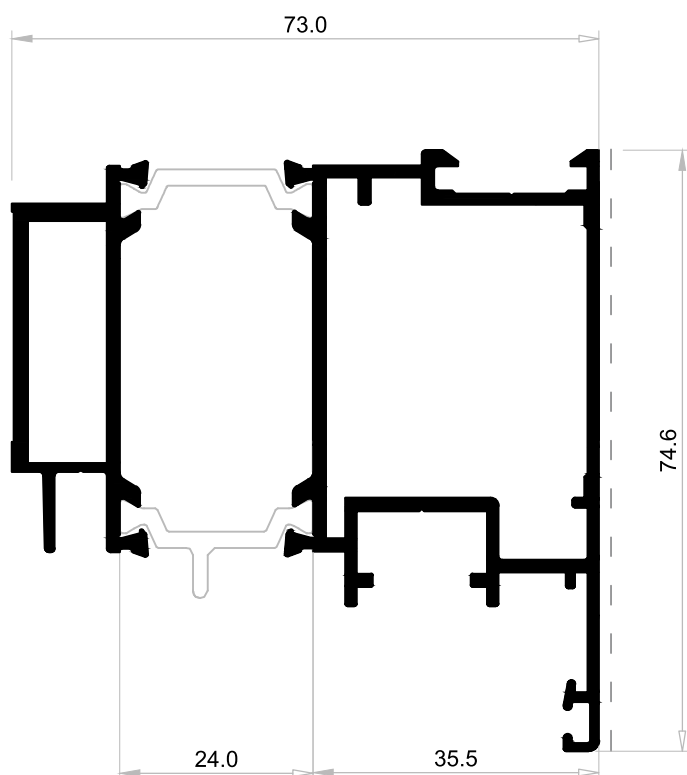
2.04 kg/m'



6700 27*

KRILO VRATA
DOOR SASH

1,870 kg/m'

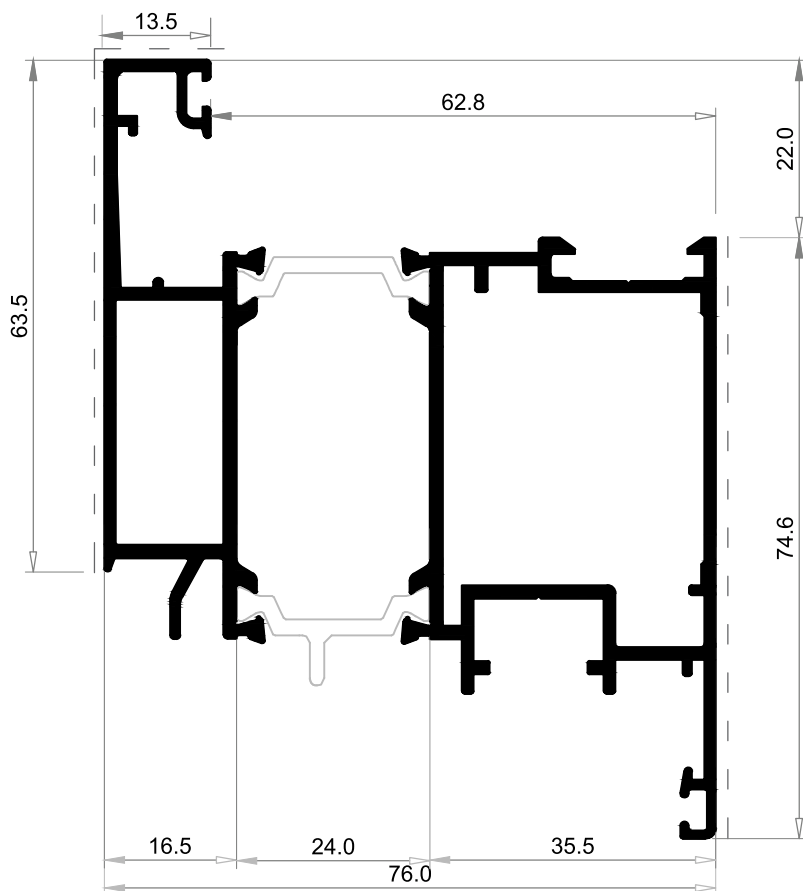


6700 29*

KRILO VRATA
DOOR SASH

1,870 kg/m'

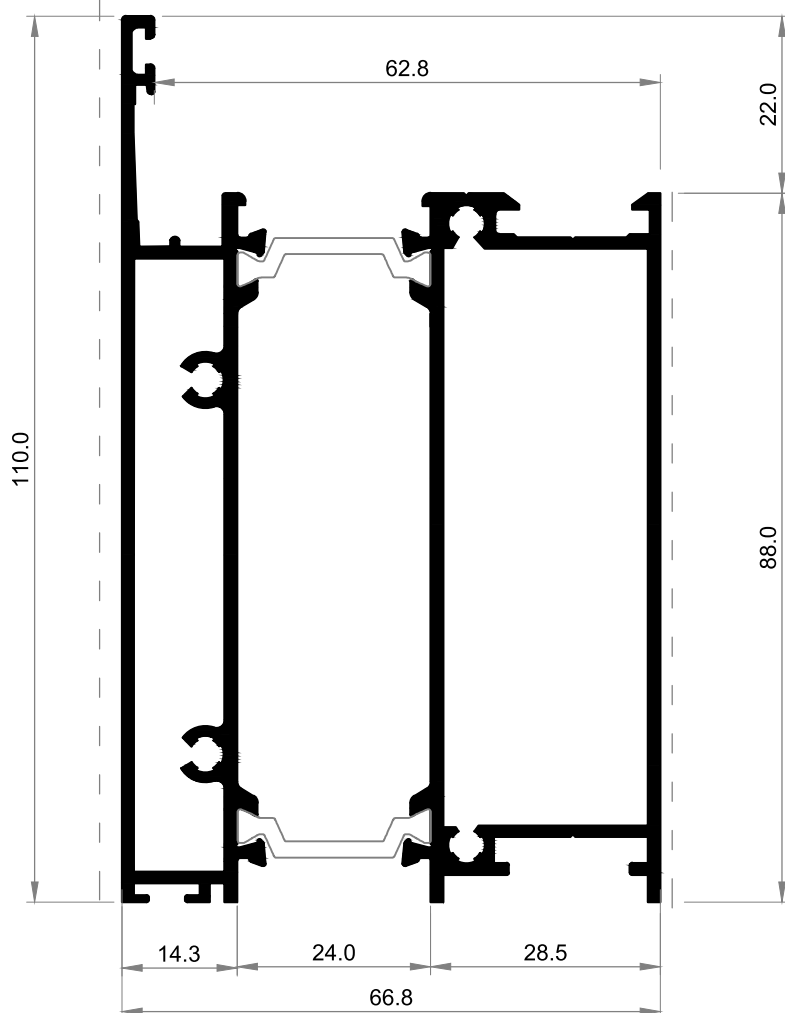
*samo po porudžbini / Only by order



6700 28

KRILO VRATA
DOOR SASH

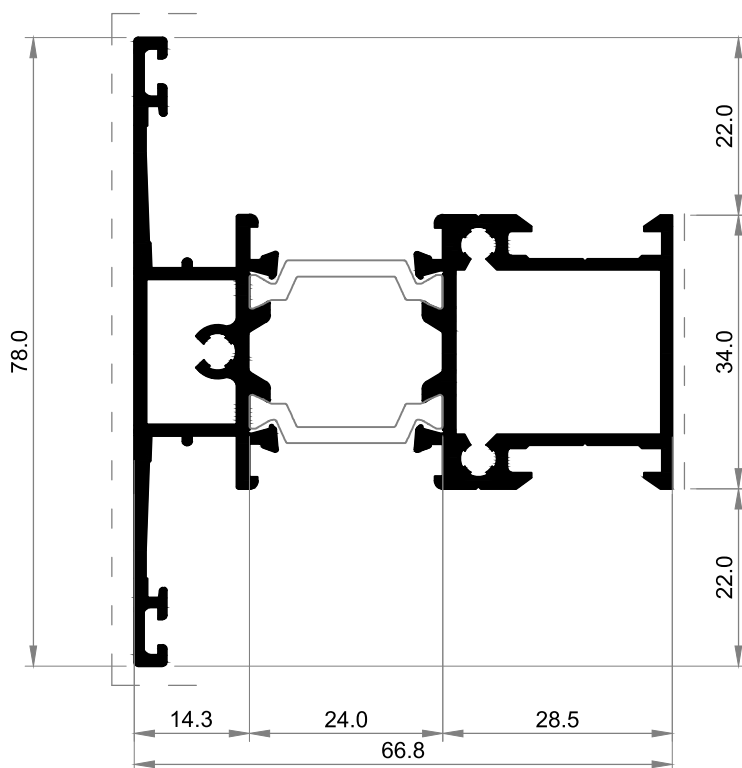
2.030 kg/m'



6700 35

PARAPET PROFIL /
PARAPET PROFILE

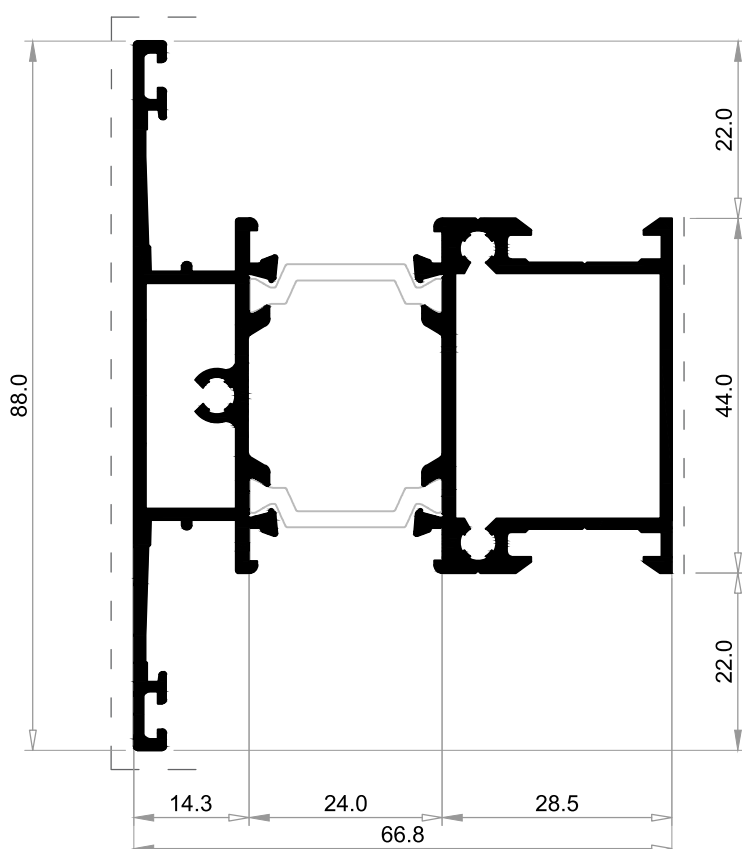
2.40kg/m'



6700 31

T PREČKA /
T PROFILE

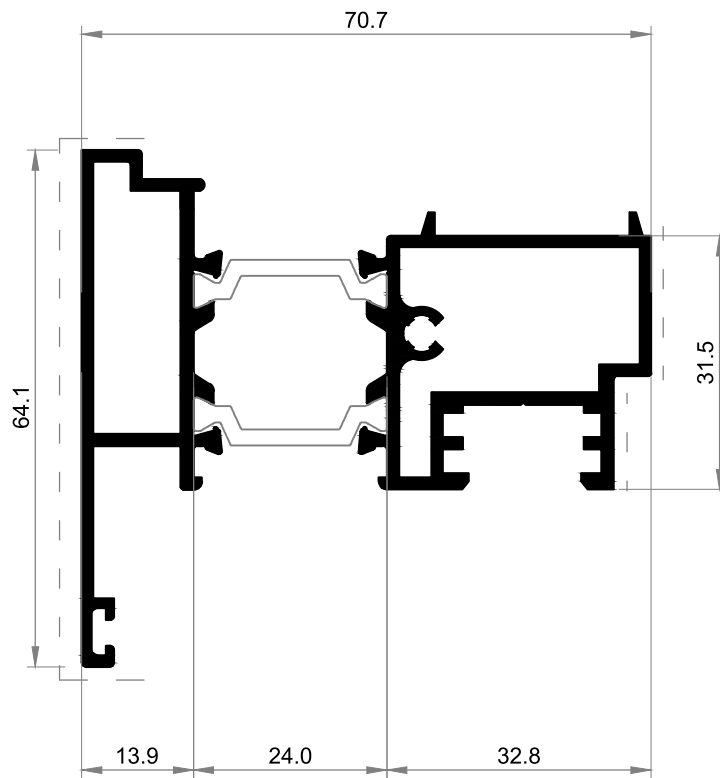
1.55 kg/m'



6700 32

T PREČKA /
T PROFILE

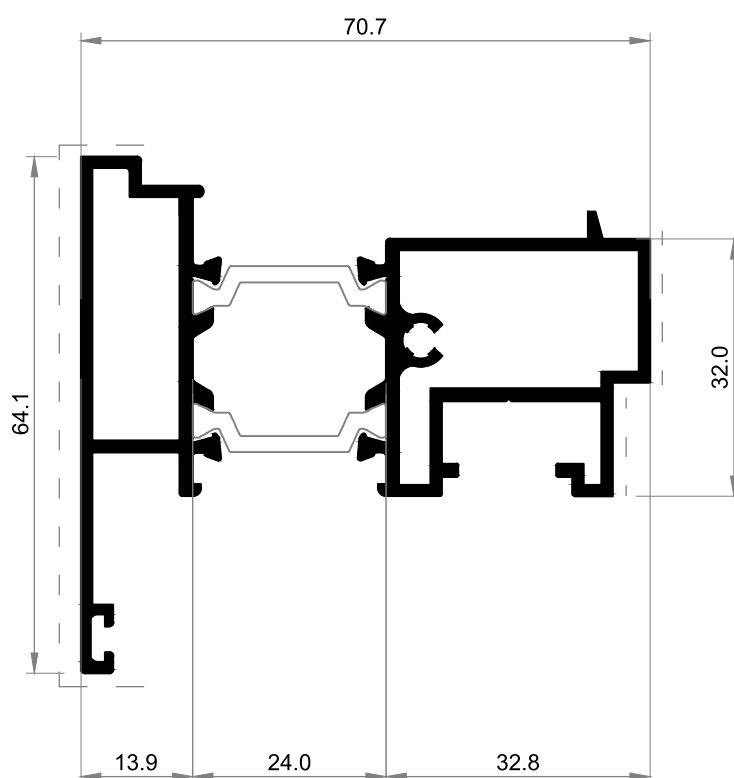
1.75 kg/m'



6700 41

SREDNJA DOPUNA /
CENTRAL RABBET

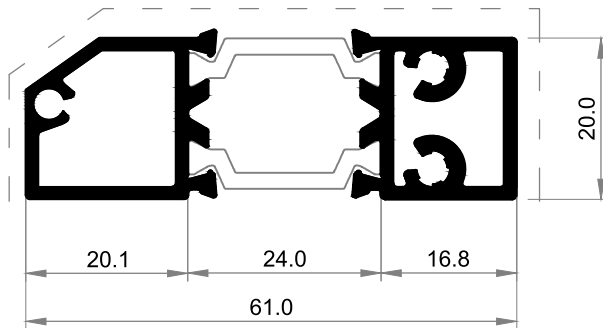
1.50kg/m'



6700 42

SREDNJA DOPUNA /
CENTRAL RABBET

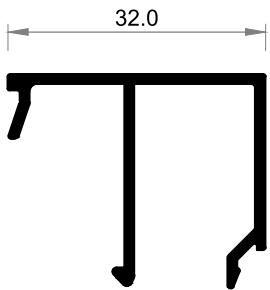
1.50 kg/m'



6700 50

PRAG /
WINDOW SILL

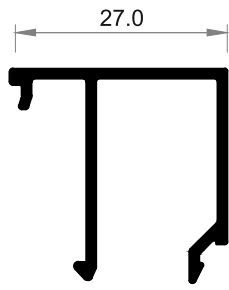
1,05 kg/m'



KL 32.1

LAJSNA /GLAZING BEAD

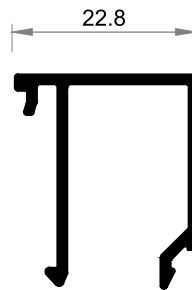
0,33 kg/m'



KL 27.1

LAJSNA /GLAZING BEAD

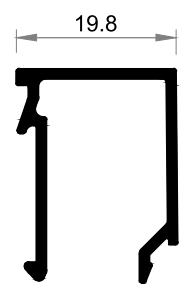
0,29 kg/m'



KL 23.1*

LAJSNA /GLAZING BEAD

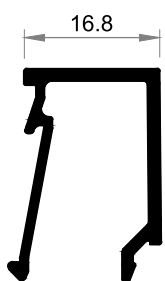
0,28 kg/m'



KL 20.1

LAJSNA /GLAZING BEAD

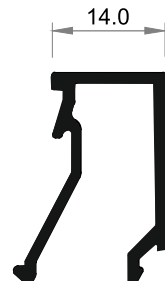
0,27 kg/m'



KL 17.1*

LAJSNA /GLAZING BEAD

0,26 kg/m'

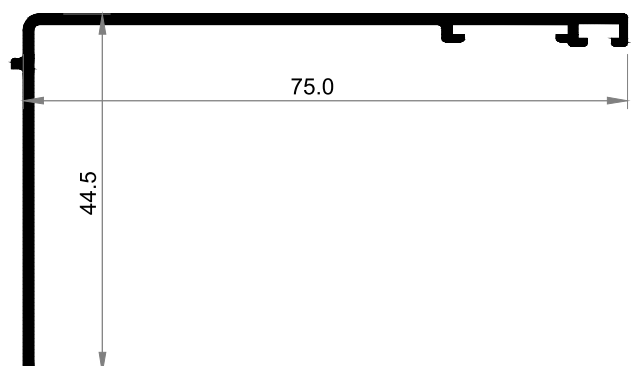


KL 13.1*

LAJSNA /GLAZING BEAD

0,235 kg/m'

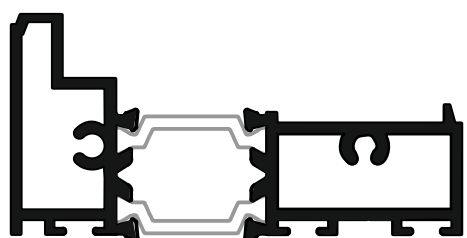
*samo po porudžbini / Only by order



PR 75

PERVAJZ LAJSNA
3829

0.465 kg/m'

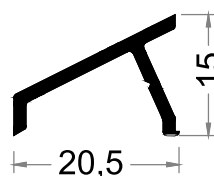


6700 60*

NOSAČ ČETKE

1.2 kg/m'

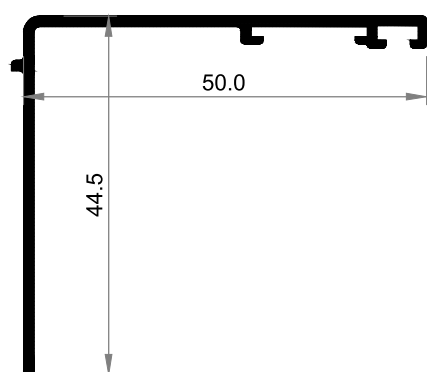
U IZRADI



OK1

OKAPNICA

0.16 kg/m'



PR 50*

PERVAJZ LAJSNA
3828

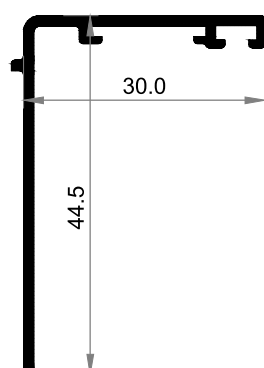
0.375 kg/m'



NČ2

NOSAČ ČETKE

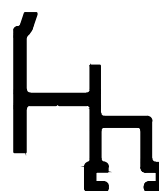
0.13 kg/m'



PR 30*

PERVAJZ LAJSNA
3827

0.30 kg/m'

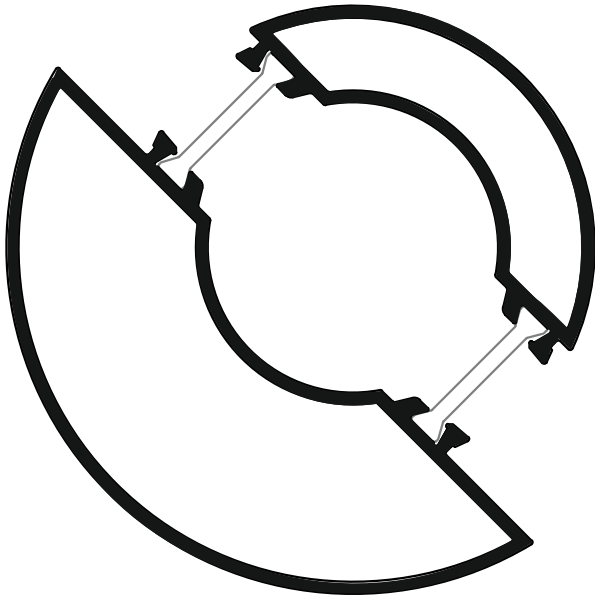


NČ1

NOSAČ ČETKE

0.23 kg/m'

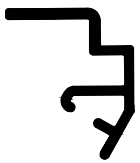
*samo po porudžbini / Only by order



UPR 70-180*

UGRAO 90 / ANGLE90

1,70 kg/m'



UPR 1*

UGRAO 90 / ANGLE90

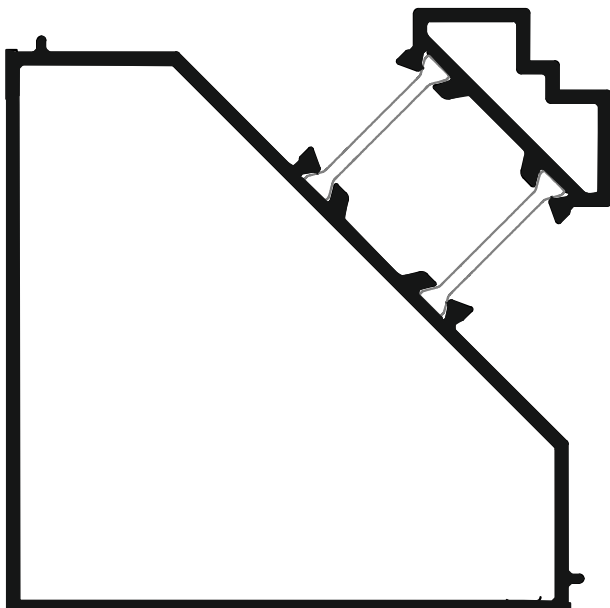
0.25 kg/m'



UPR 2*

UGRAO 90 / ANGLE90

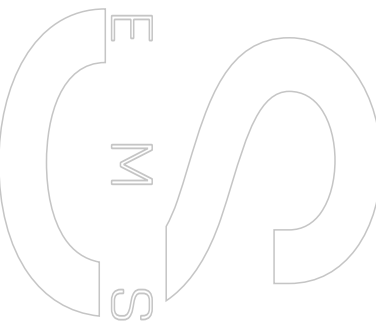
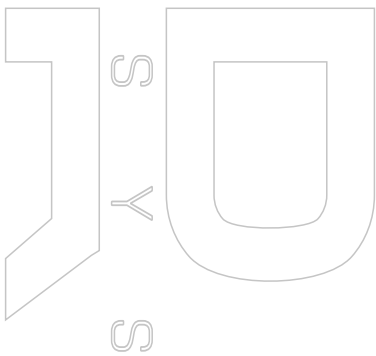
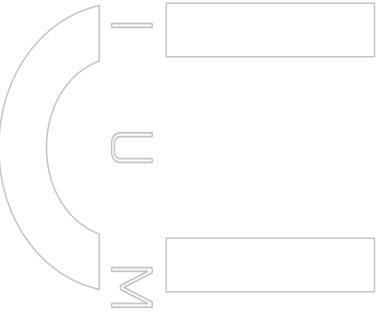
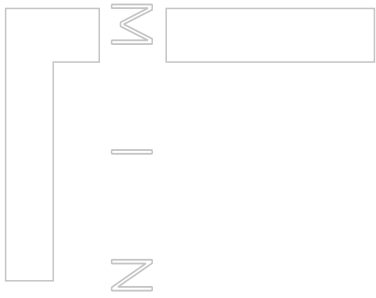
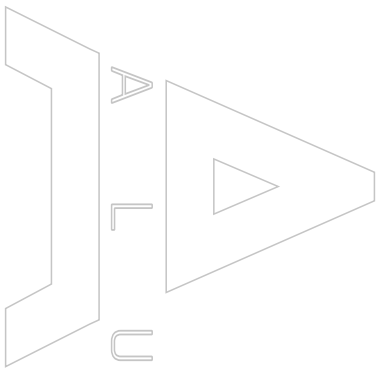
0.17 kg/m'



UPR 90*

UGRAO 90 / ANGLE90

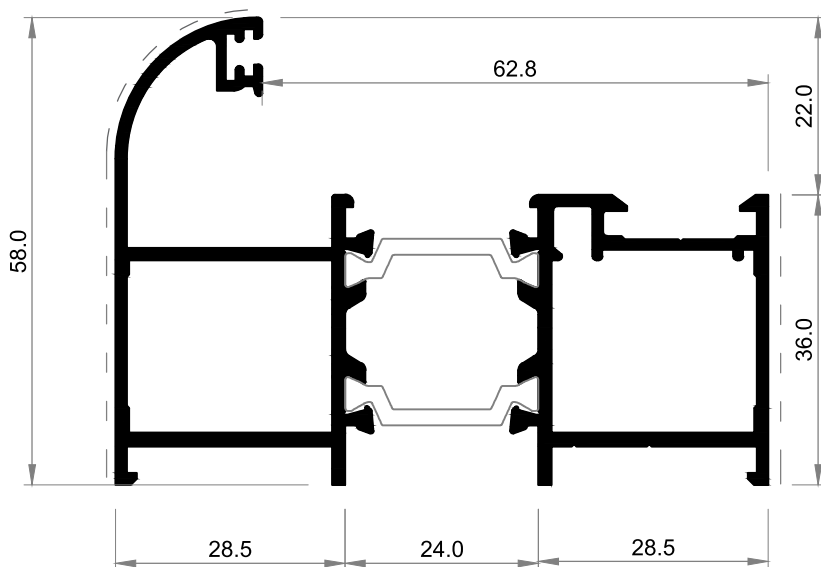
1.70 kg/m'



D SEGMENT

OBLA VARIJANTA PROFILA

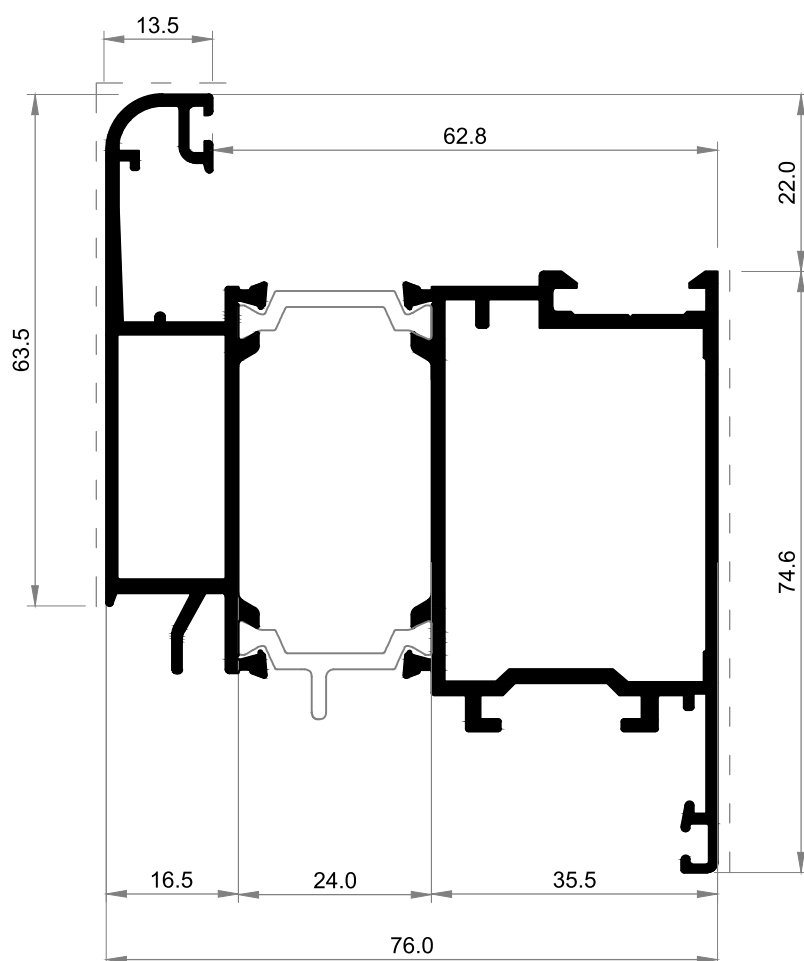
ROTUNLY PROFILE VARIANT



6700 13

ŠTOK
FRAME

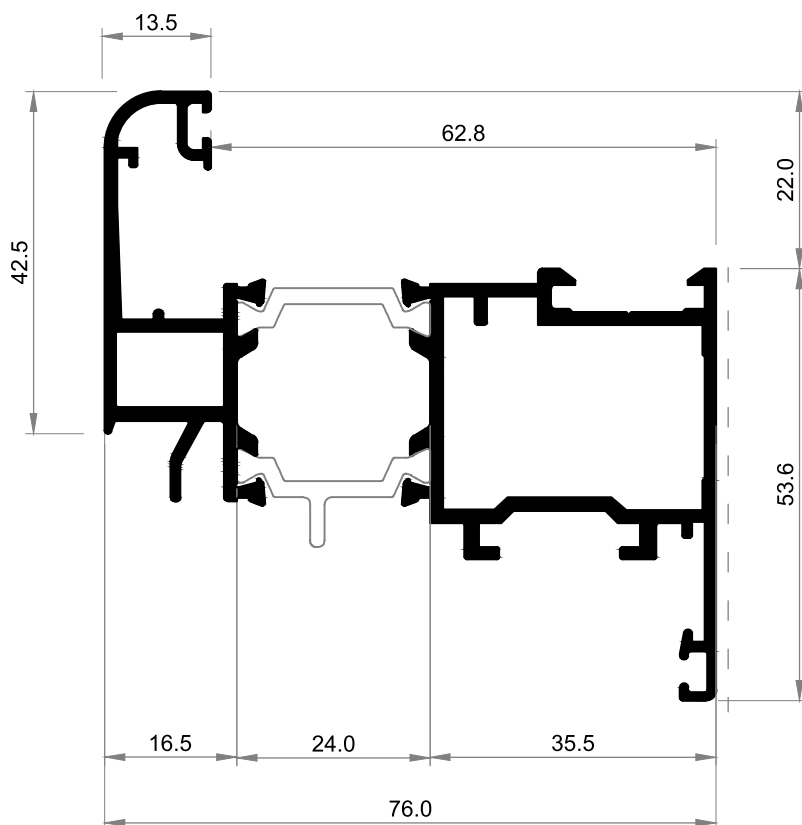
1,65 kg/m'



6700 26

KRILO VRATA
DOOR SASH

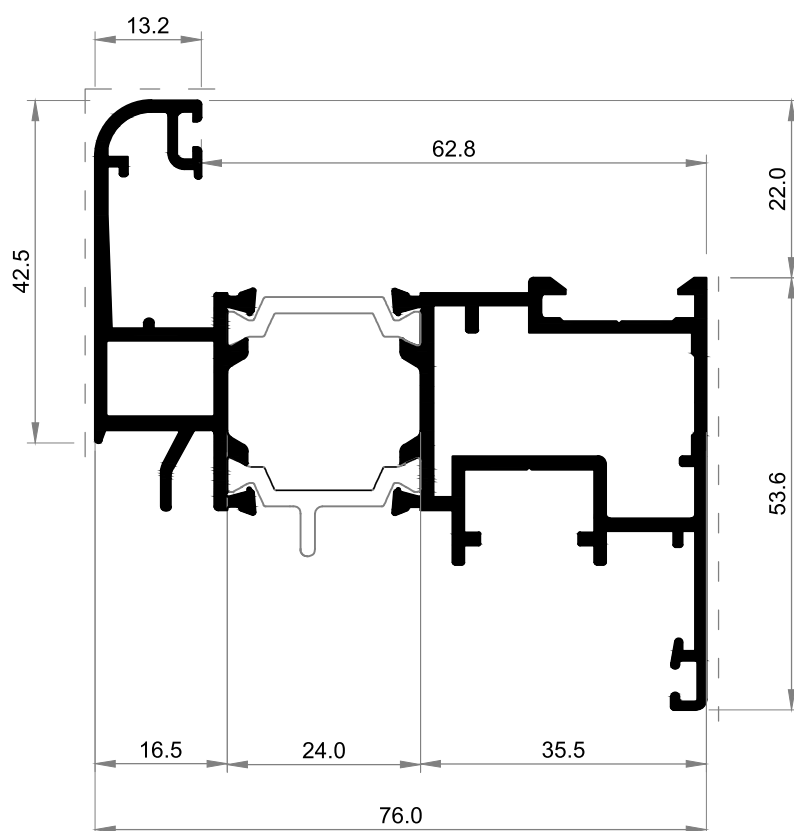
2,03 kg/m'



6700 14

KRILO PROZORA
WINDOW SASH

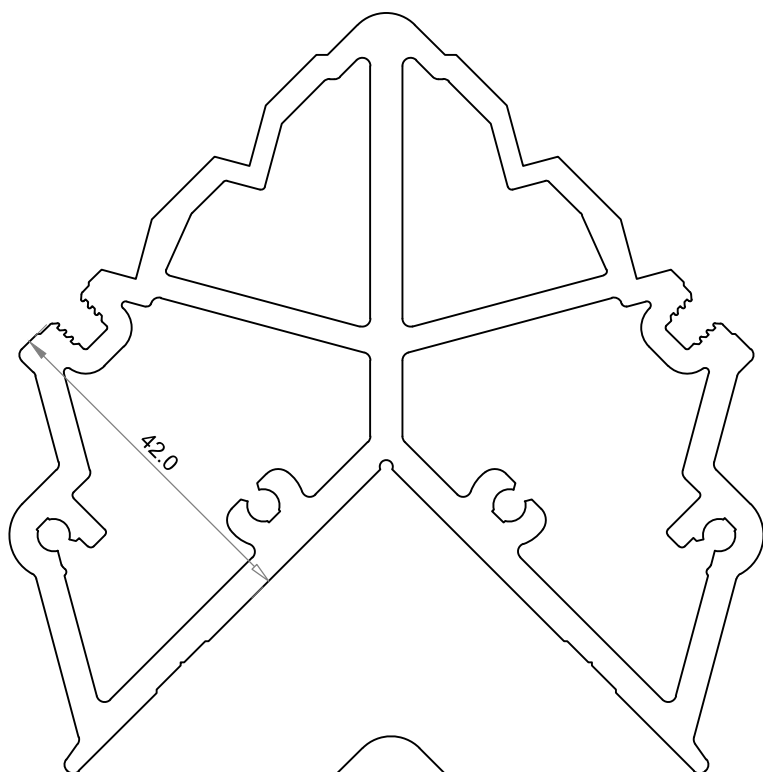
1,62 kg/m'



6700 15

KRILO PROZORA
WINDOW SASH

1,62 kg/m'



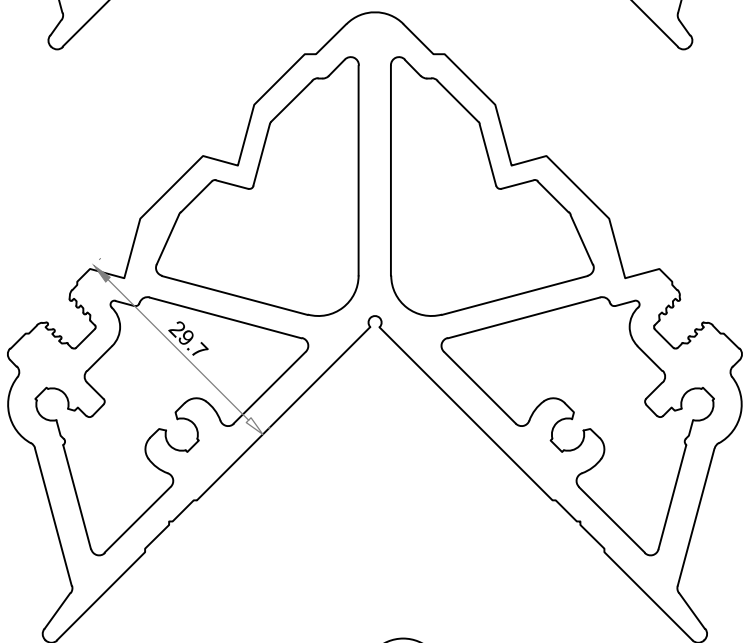
T 42-12
T 42-25
T 42-31

1006

PROFIL SPOJNICE
JOINT CORNER PROFILE

4,35 kg/m'

PROFIL SPOJNICE
JOINT CORNER PROFILE

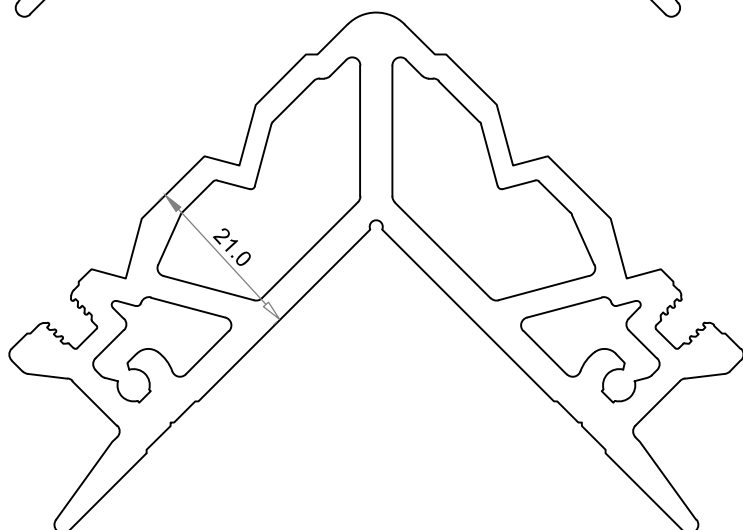


T 30-13

1005

PROFIL SPOJNICE
JOINT CORNER PROFILE

3,78 kg/m'

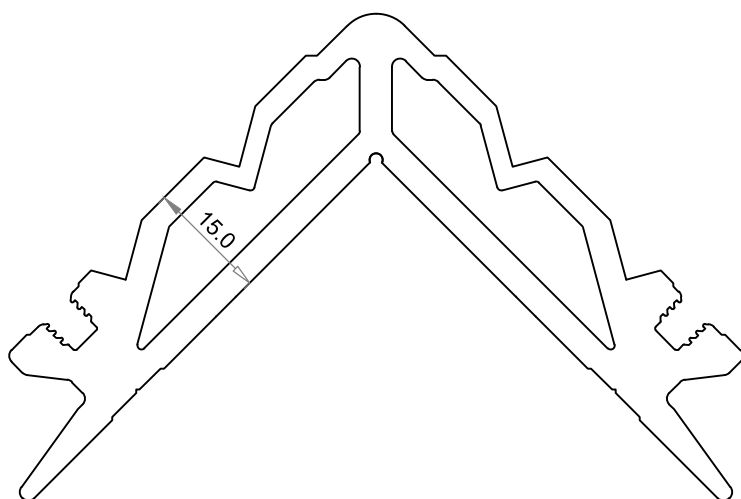


T 21-11
T 21-25
T 21-26
T 21-31

1004

PROFIL SPOJNICE
JOINT CORNER PROFILE

2,90 kg/m'

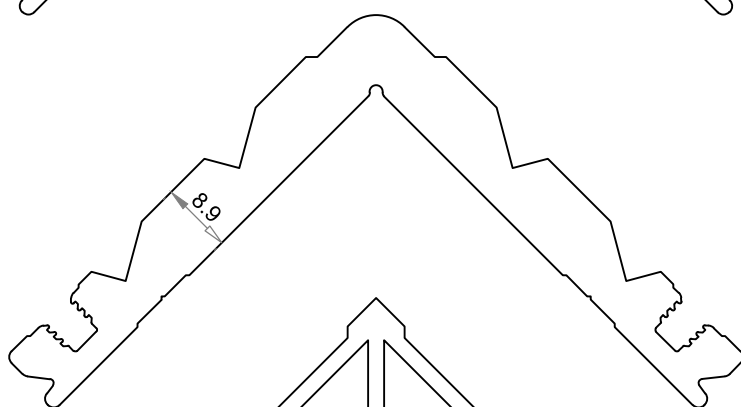


T 15-31

K1005

PROFIL SPOJNICE
JOINT CORNER PROFILE

2,64 kg/m'

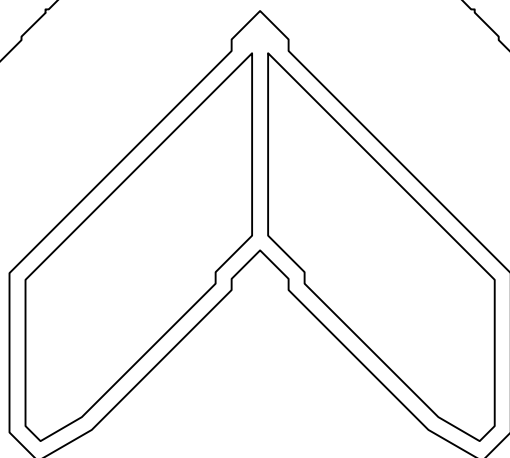


T 9-13

1012

PROFIL SPOJNICE
JOINT CORNER PROFILE

2,37 kg/m'



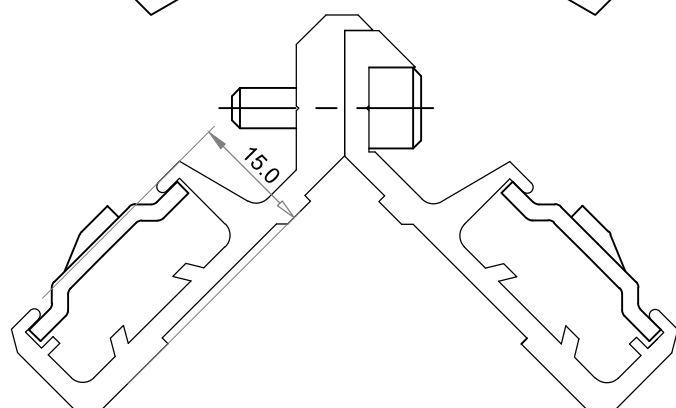
D 21.1

D 21.2

K1364

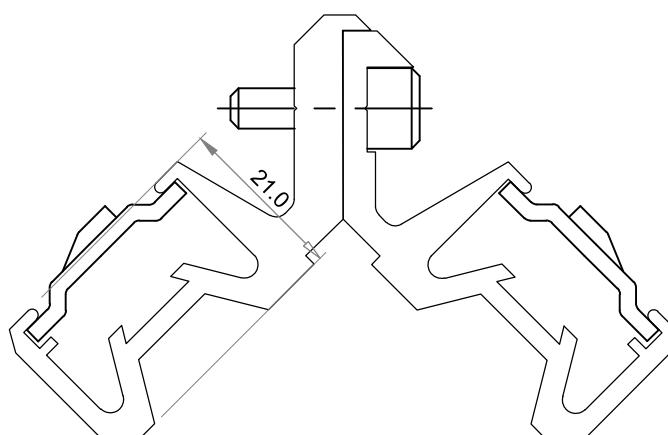
PROFIL SPOJNICE
JOINT CORNER PROFILE

1.350 kg/m'



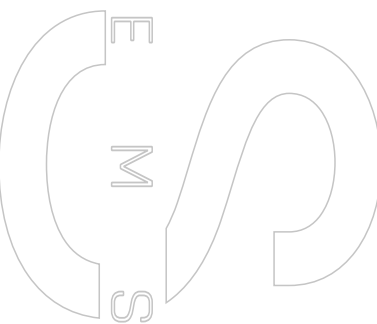
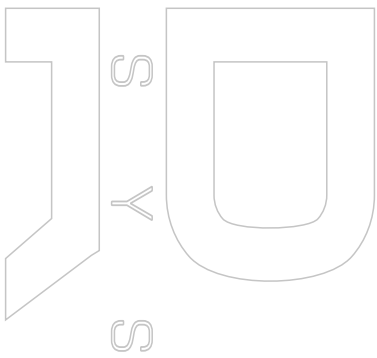
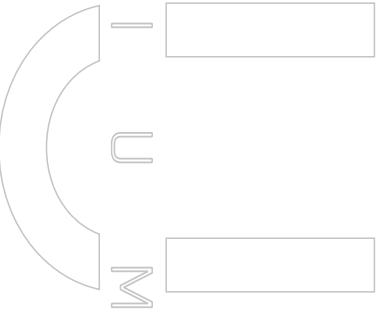
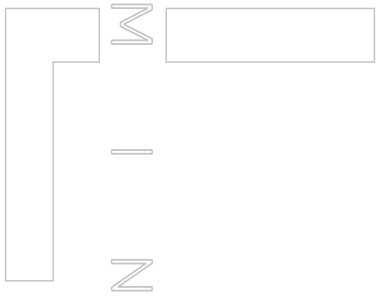
PROFIL SPOJNICE
JOINT CORNER PROFILE

MS 15,1(31mm)
MS 15,2(44mm)



PROFIL SPOJNICE
JOINT CORNER PROFILE

MS 21,1(31mm)
MS 21,2(25mm)



E SEGMENT

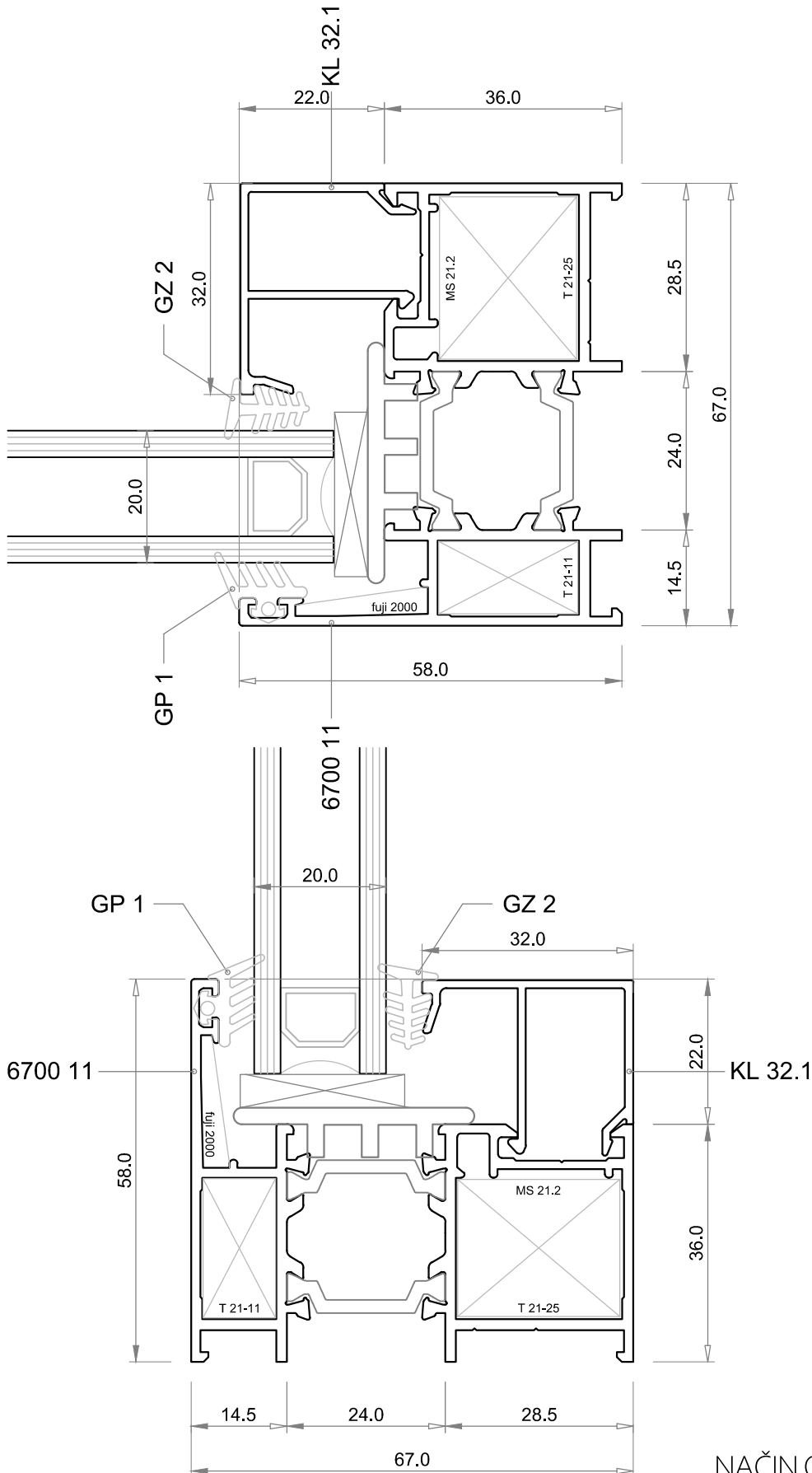
DETALJI ELEMENATA

DETAILS OF ELEMENTS

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

1

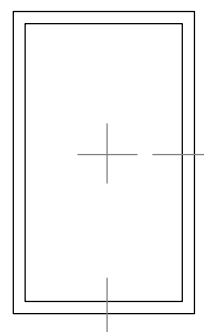
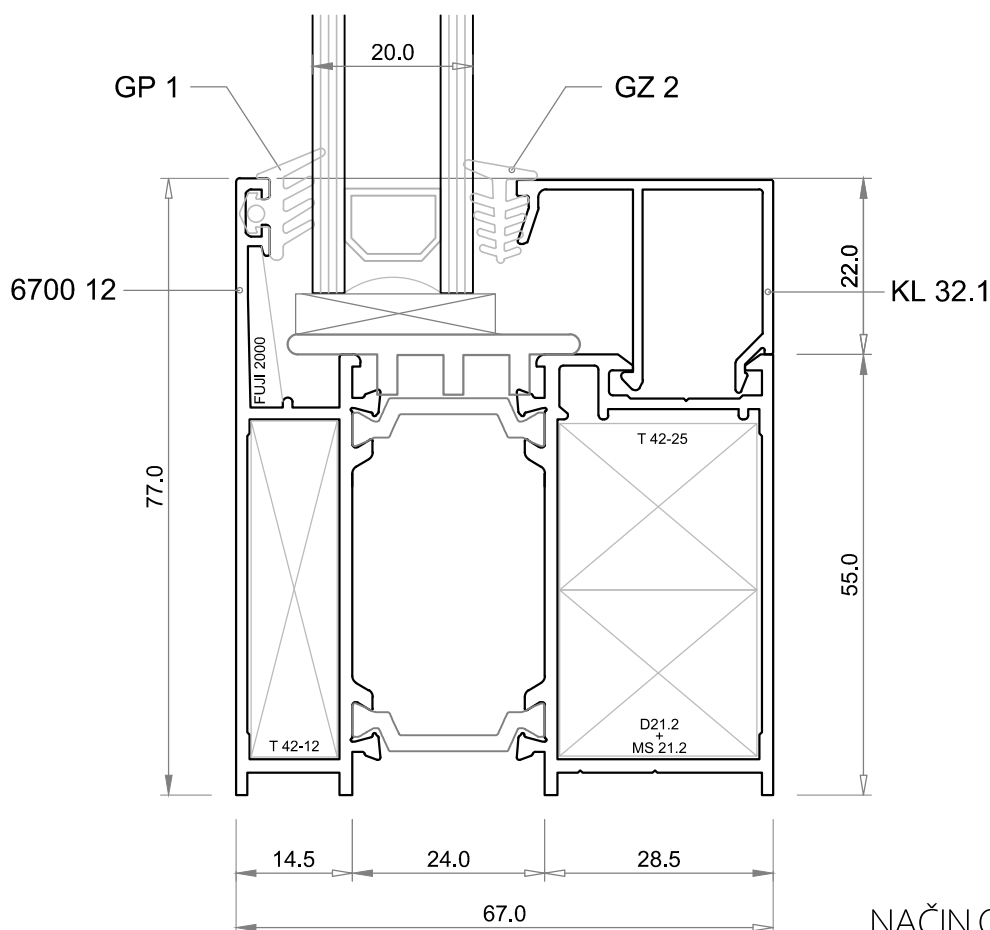
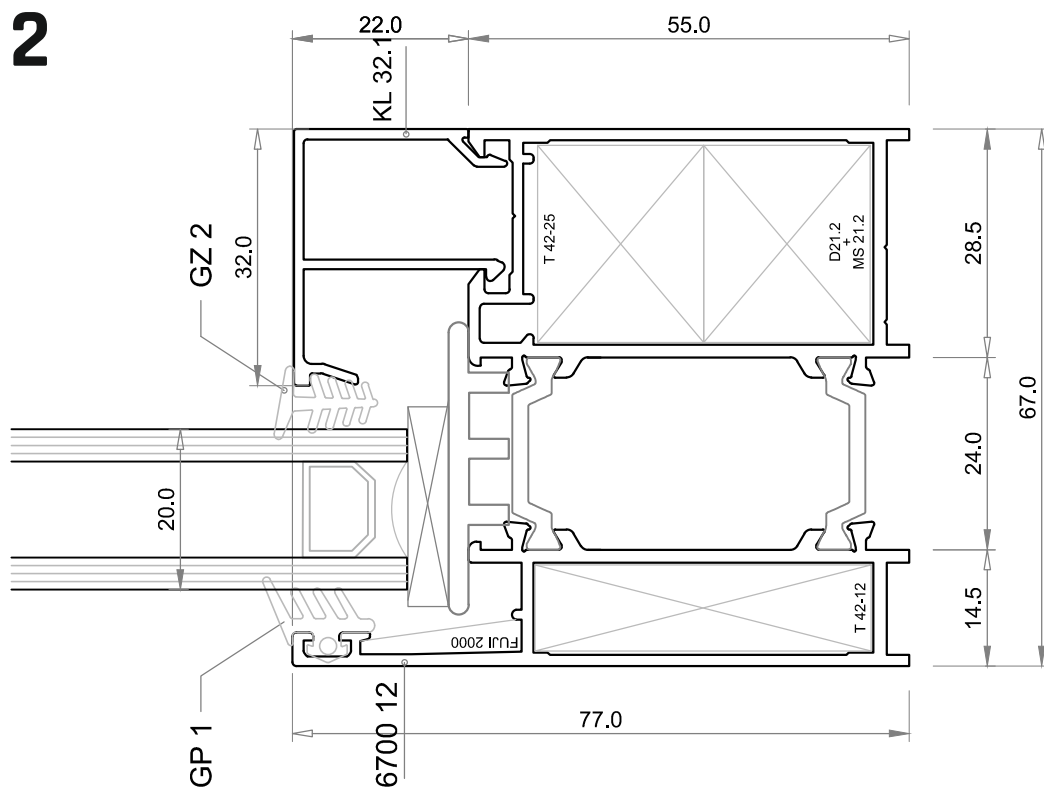


NAČIN OTVARANJA ELEMENATA

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

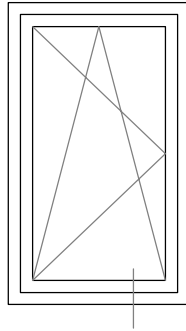
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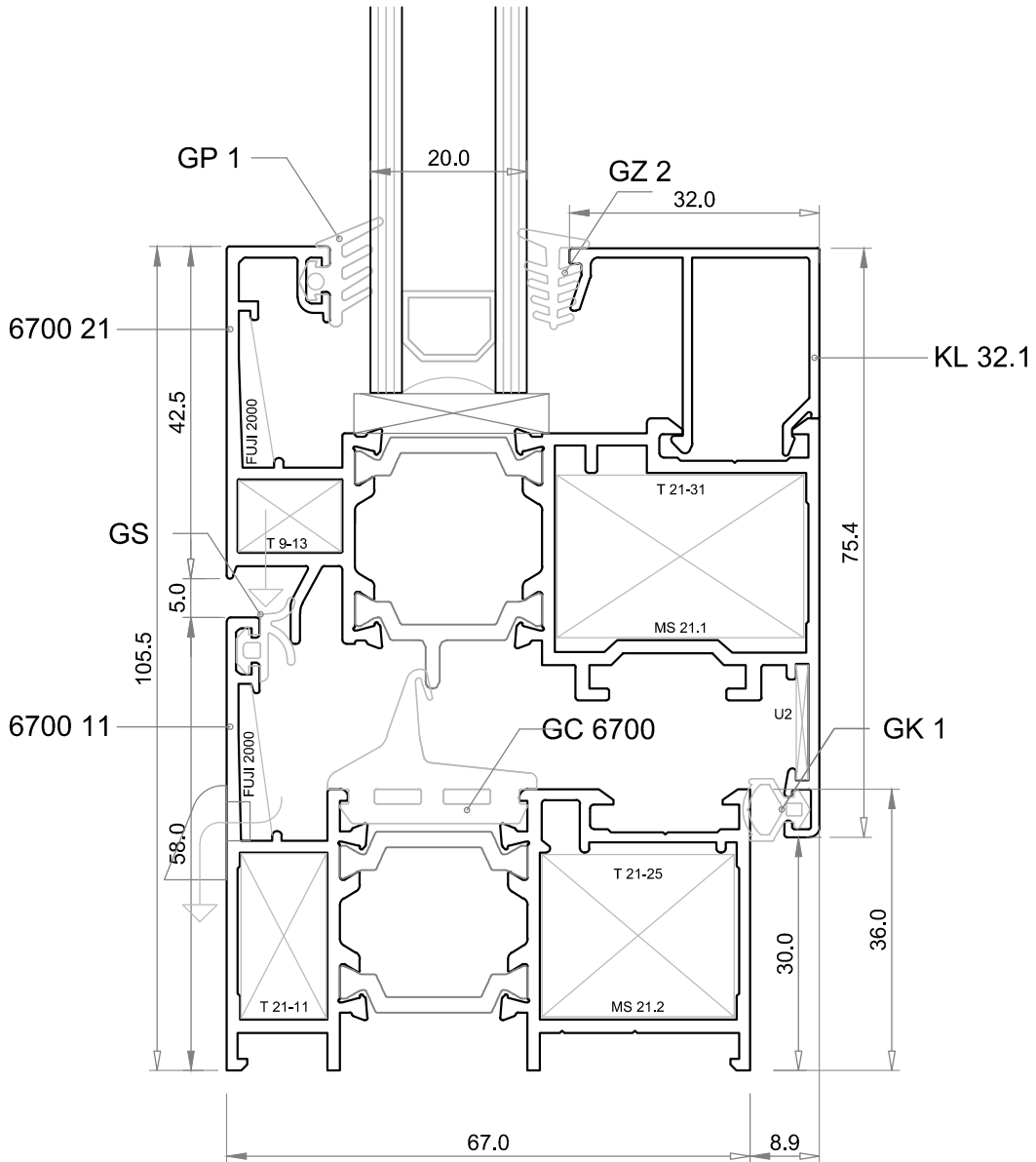
NAČIN OTVARANJA ELEMENATA

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
3



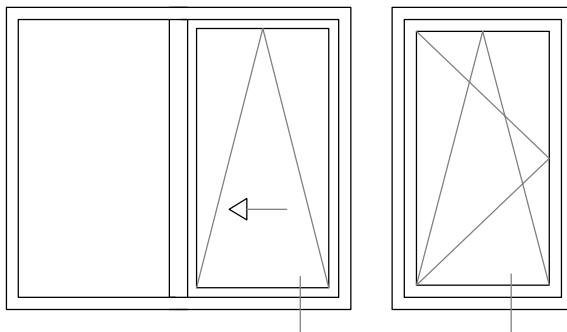
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



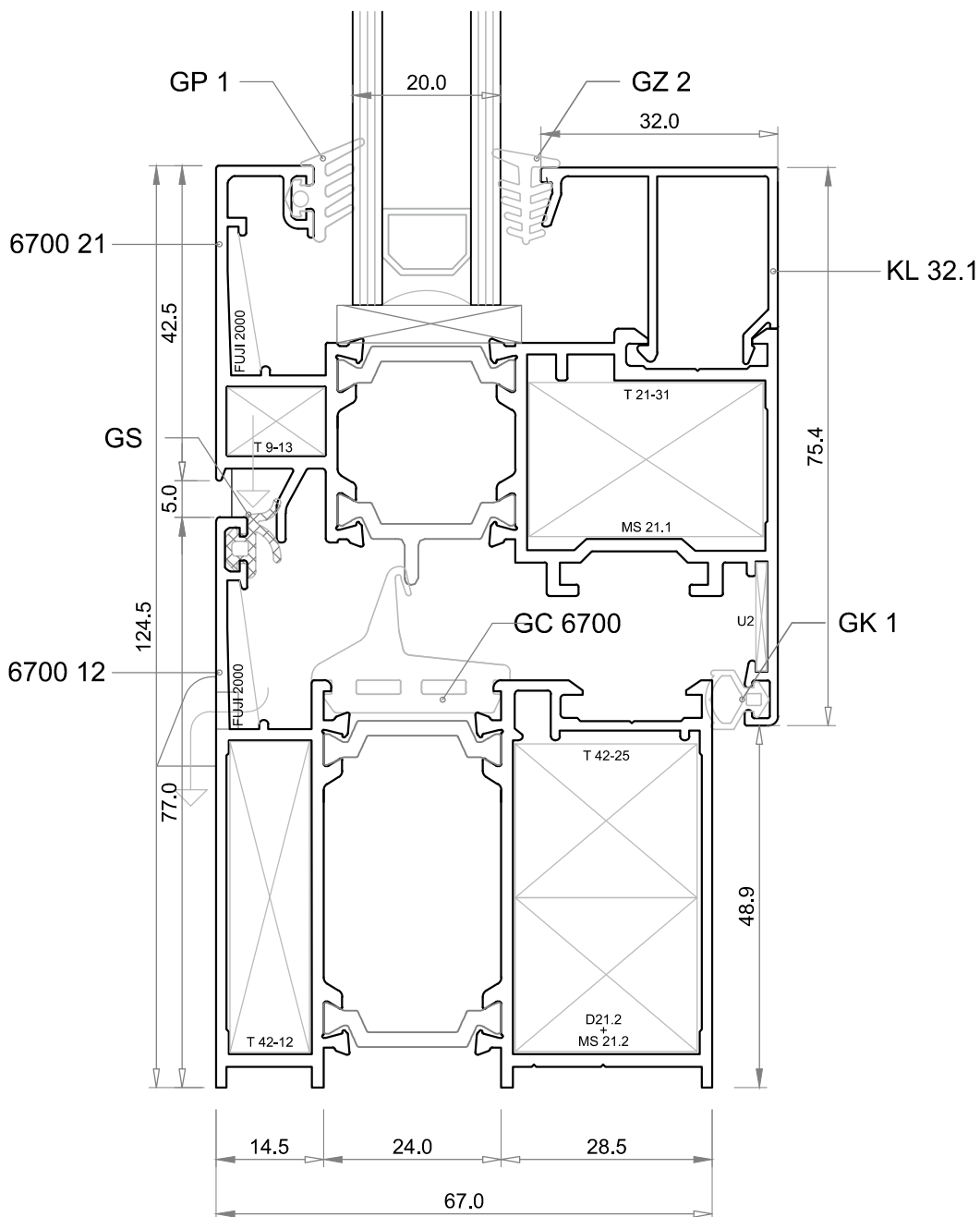
DETALJ / DETAIL

4

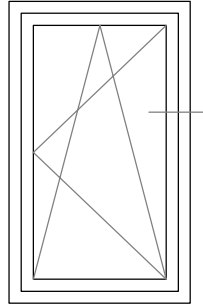
NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

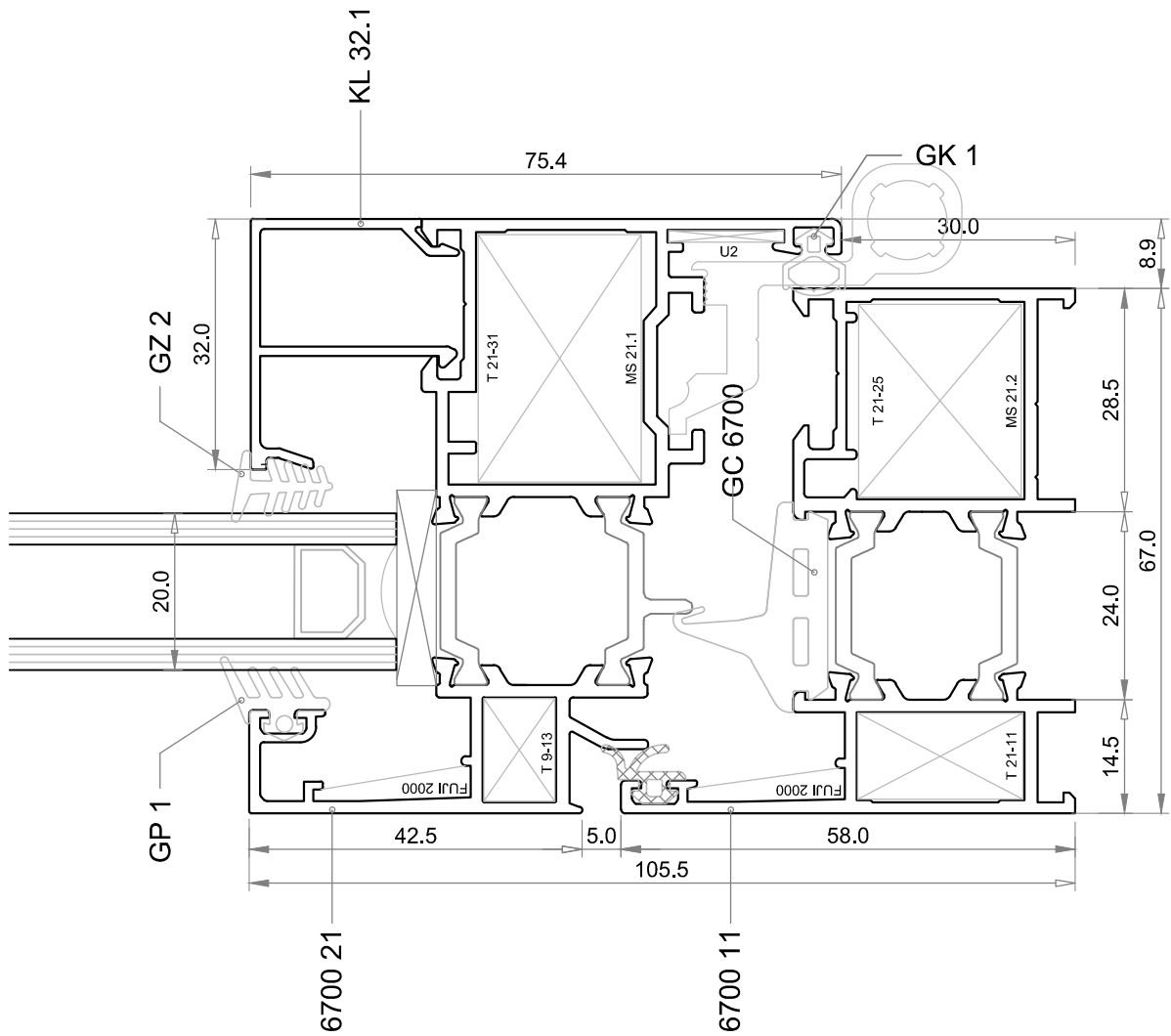


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



DETALJ / DETAIL
5

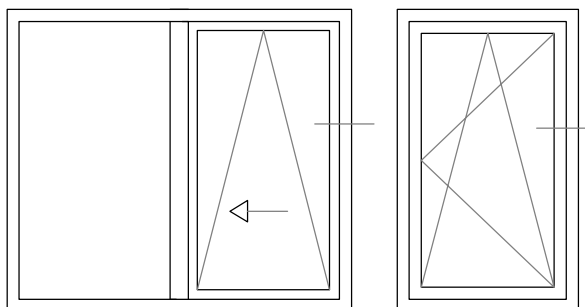
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



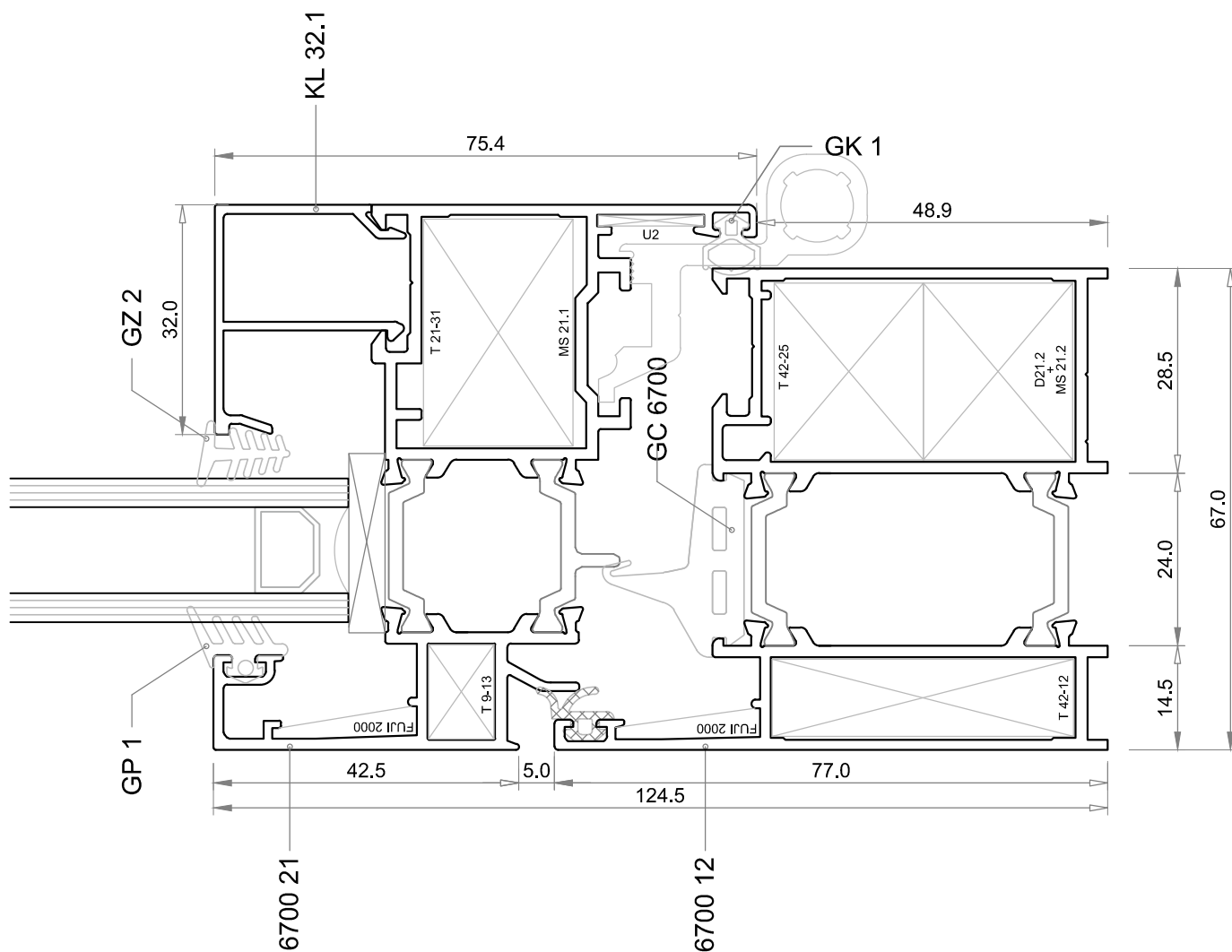
DETALJ / DETAIL

6

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



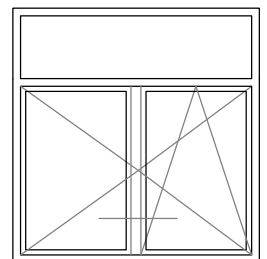
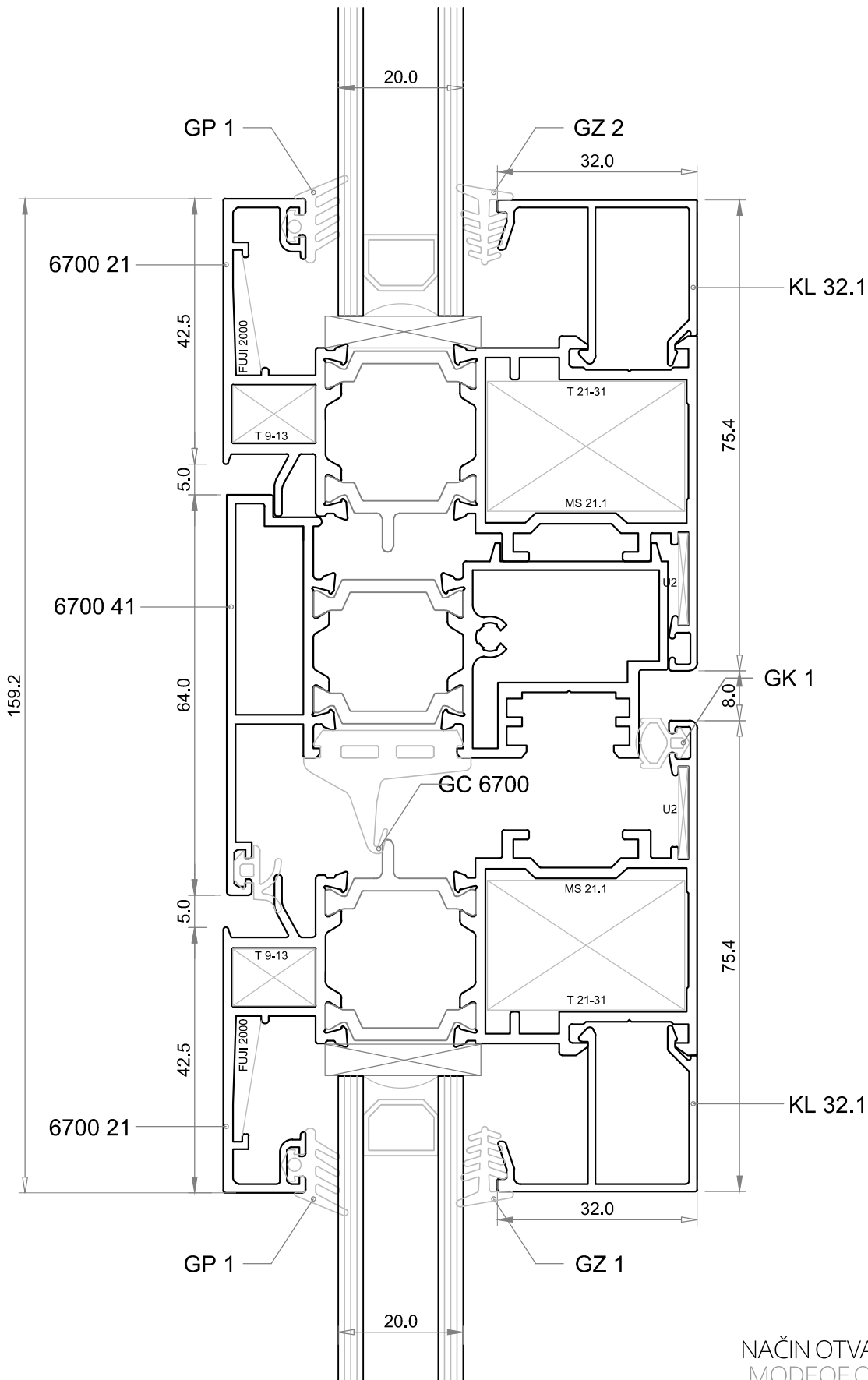
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

7

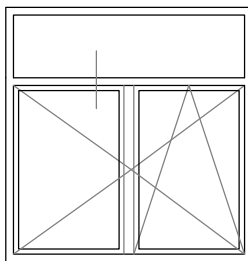


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

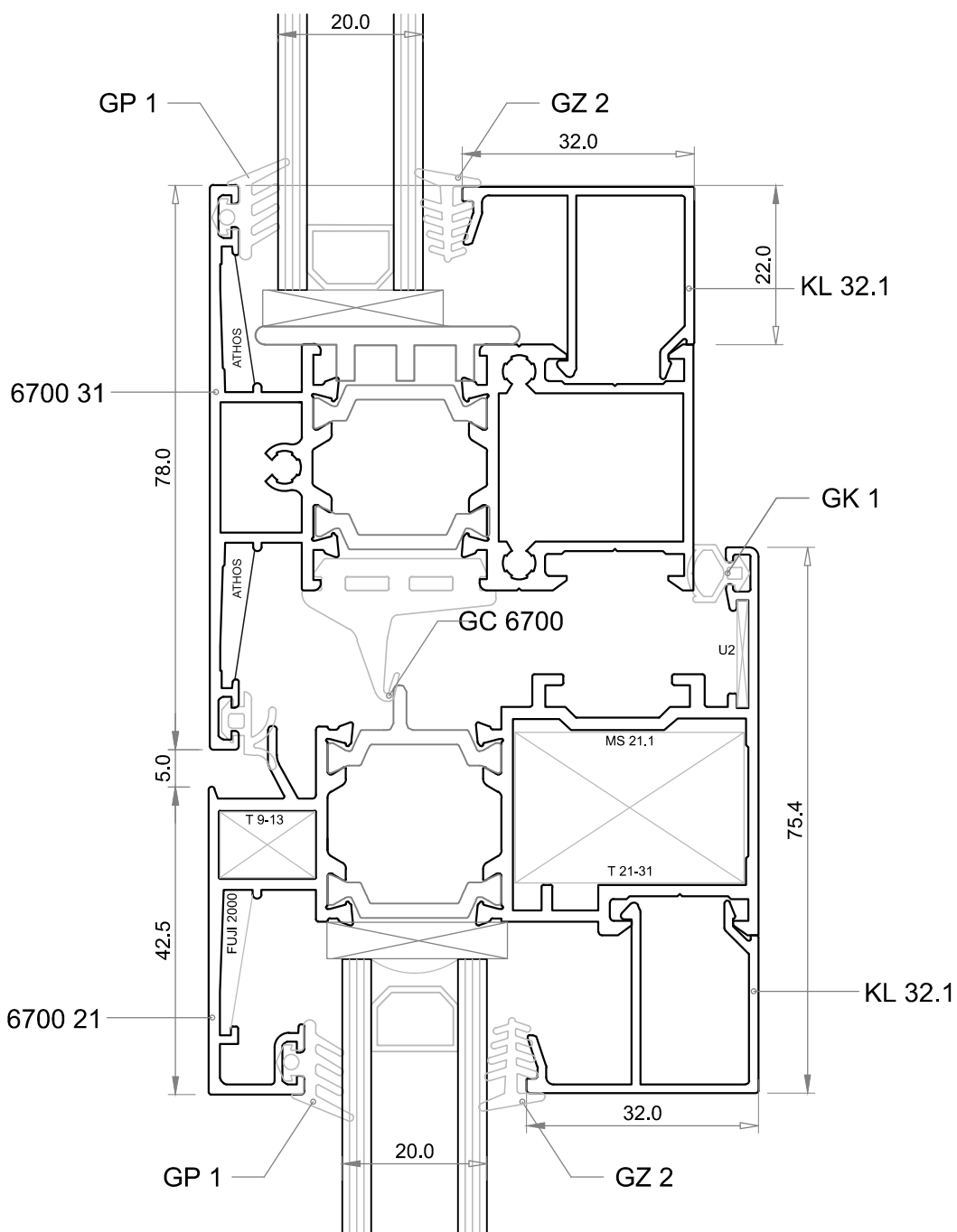
DETALJ / DETAIL

8

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

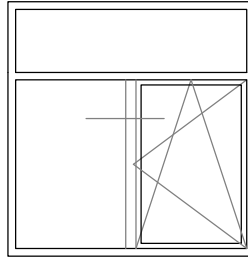


KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

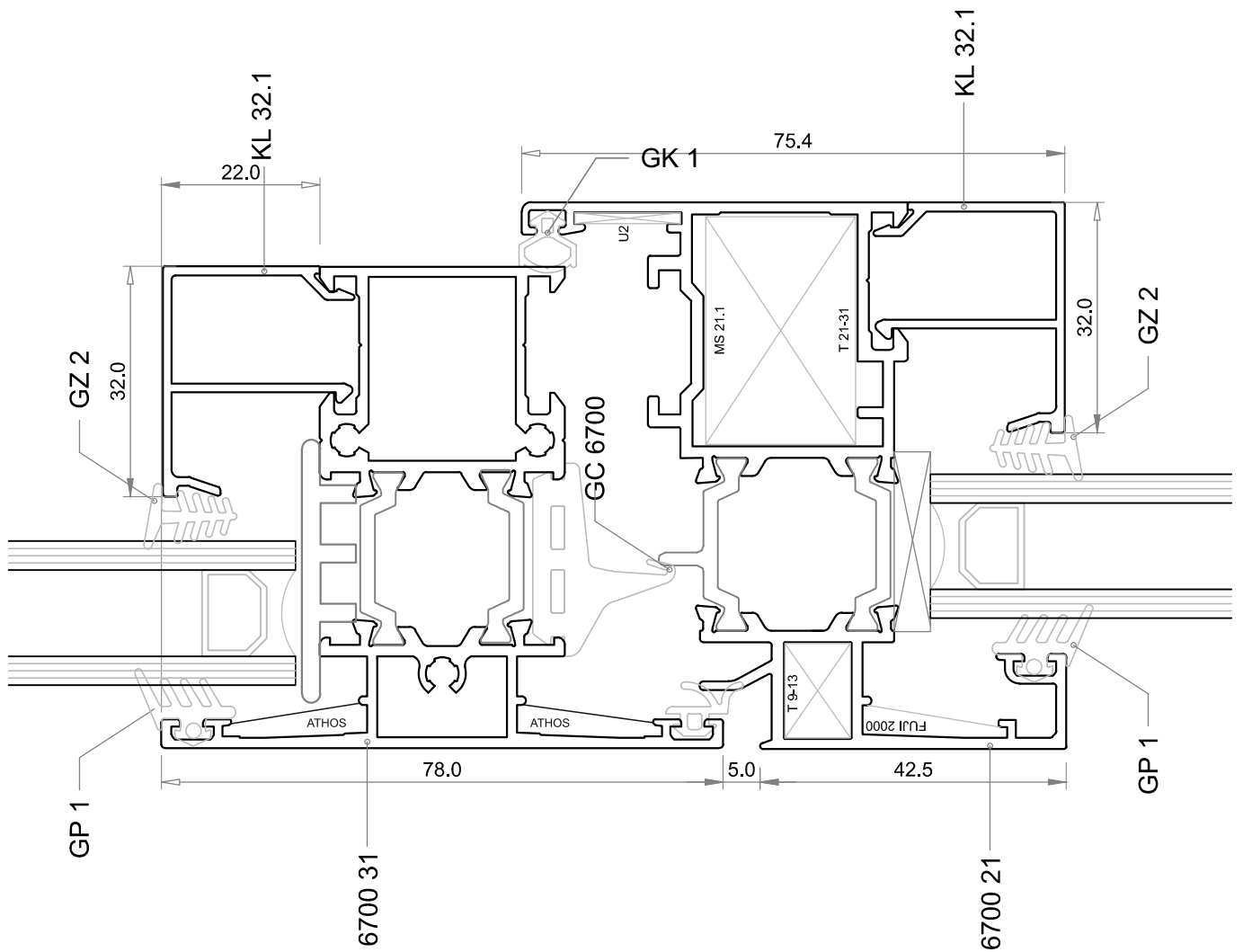


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
9



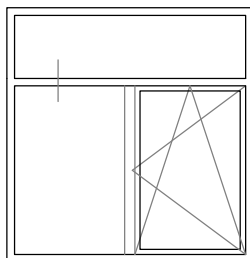
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



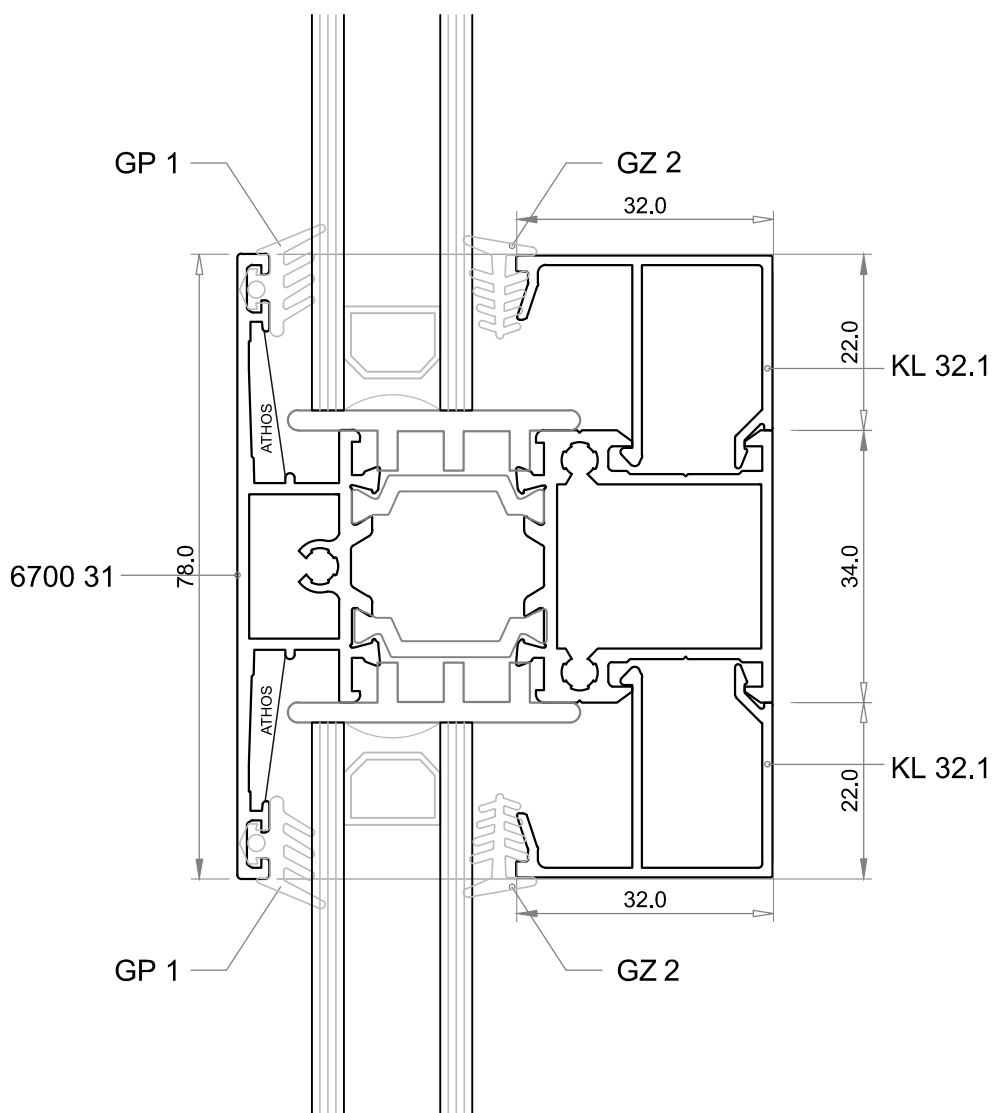
DETALJ / DETAIL

10

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

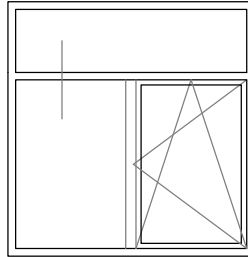


KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

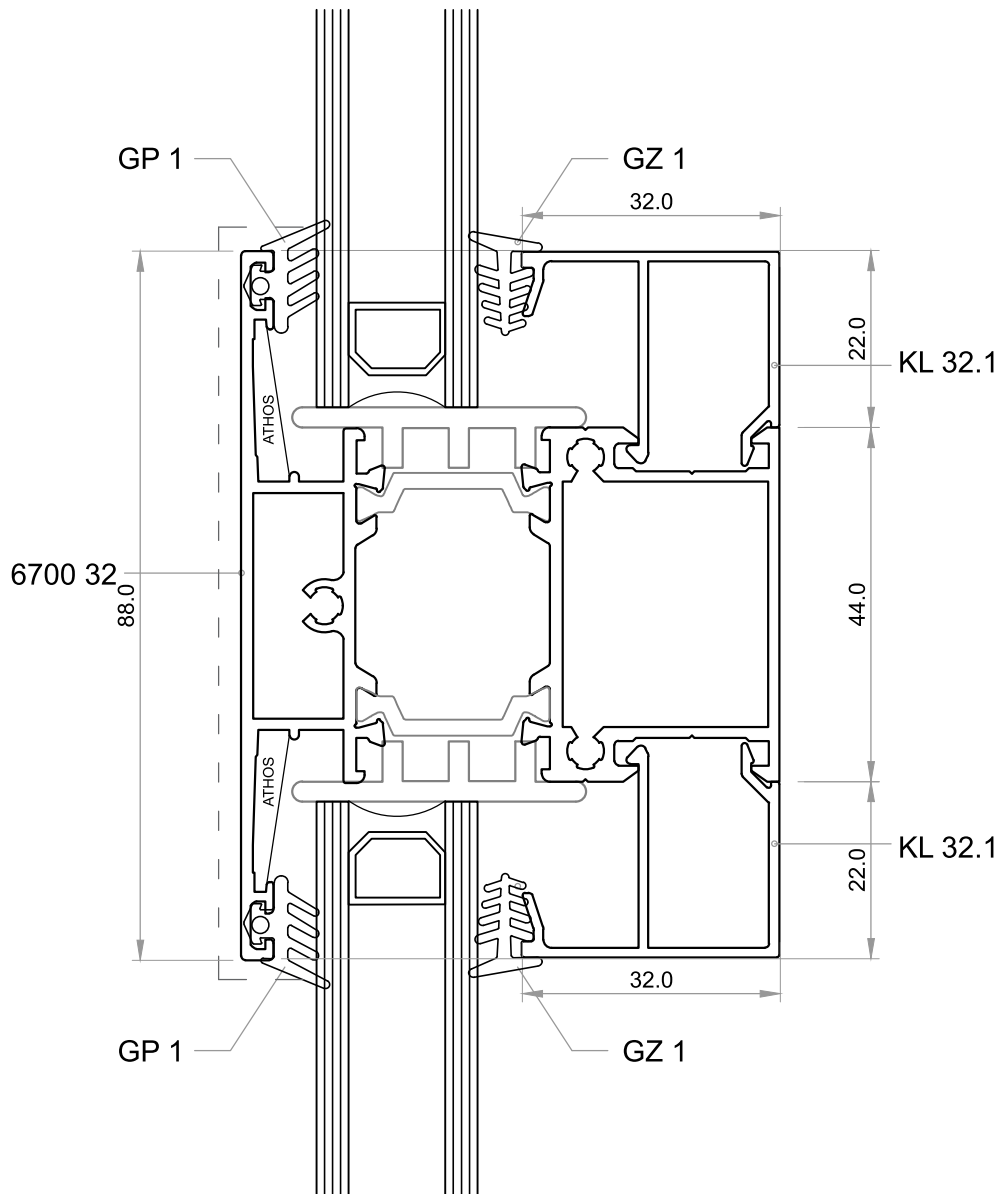


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
11



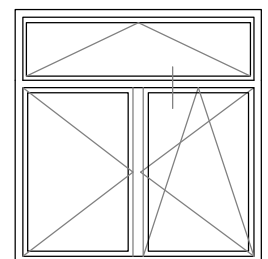
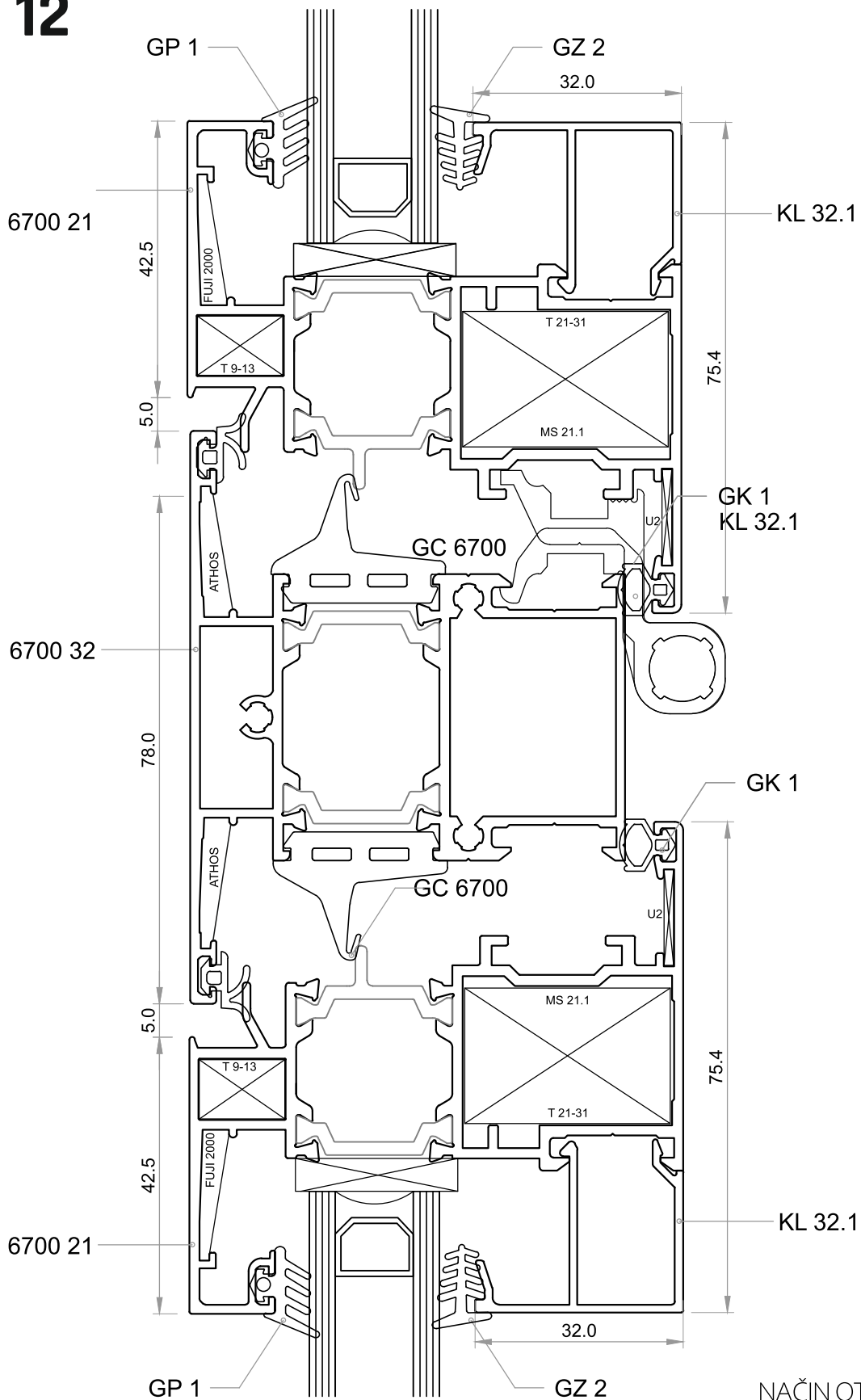
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

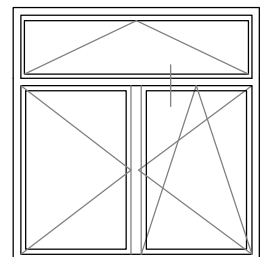
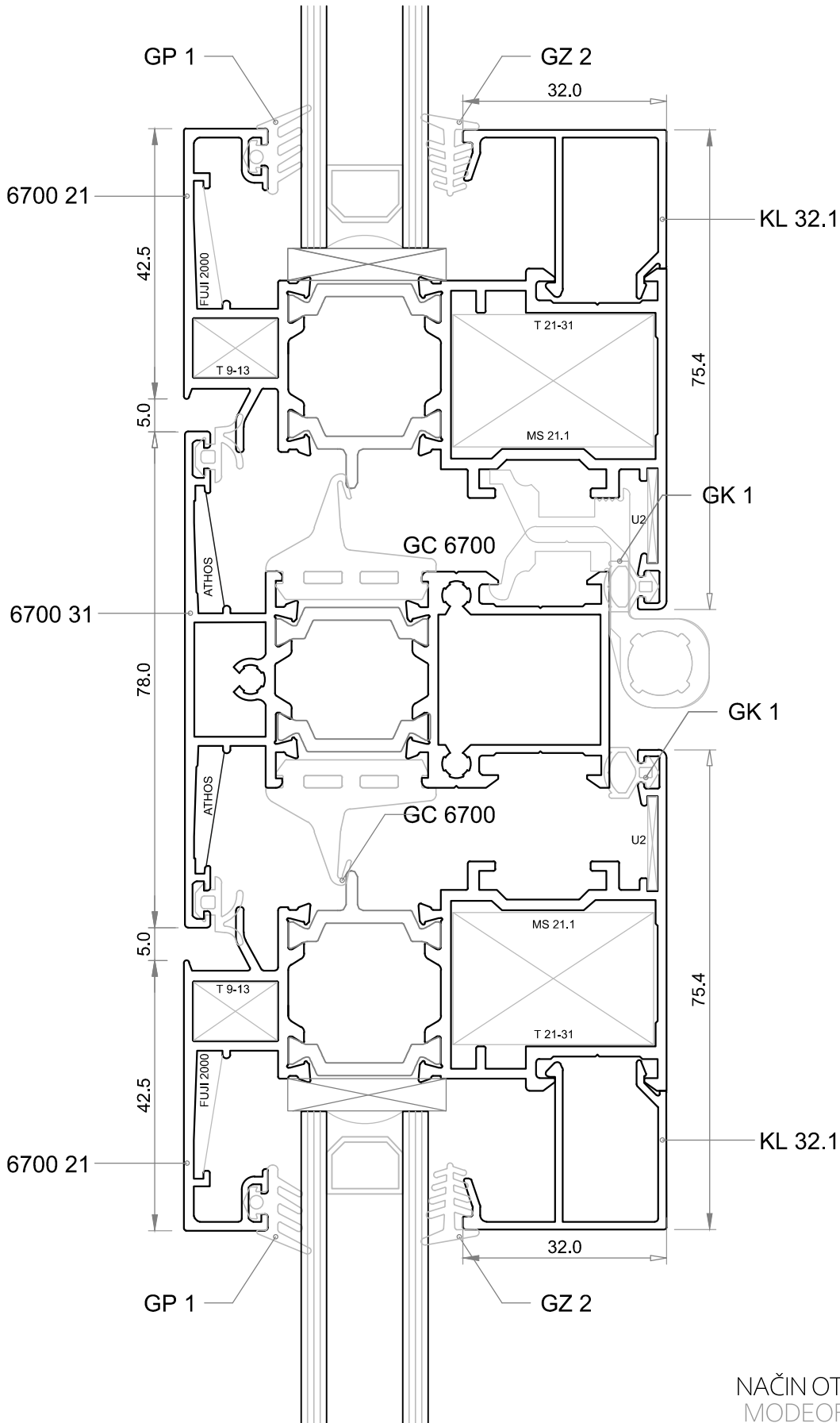
12



NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL
13

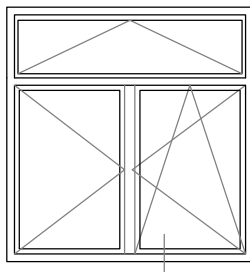


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

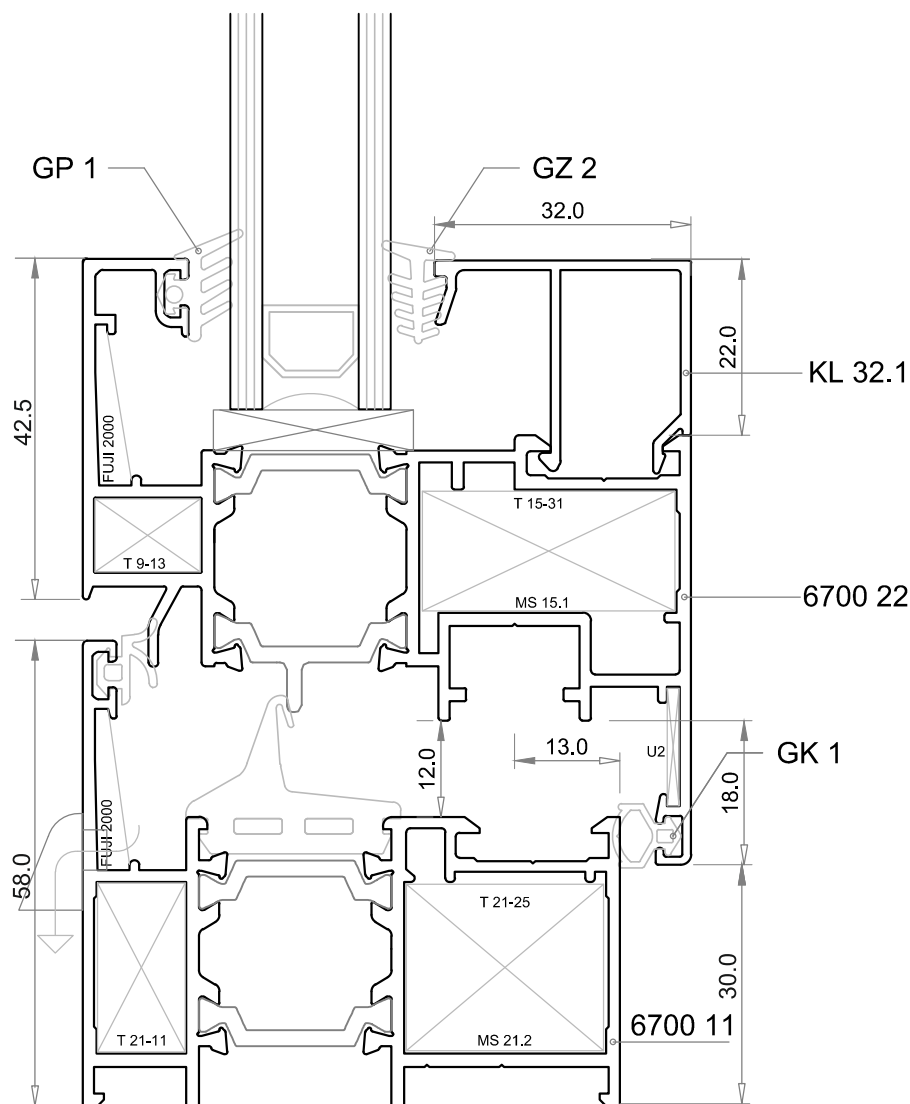
DETALJ / DETAIL

14

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

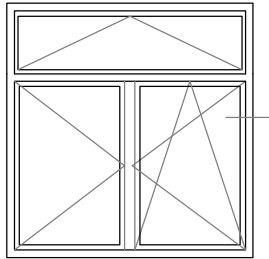


KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

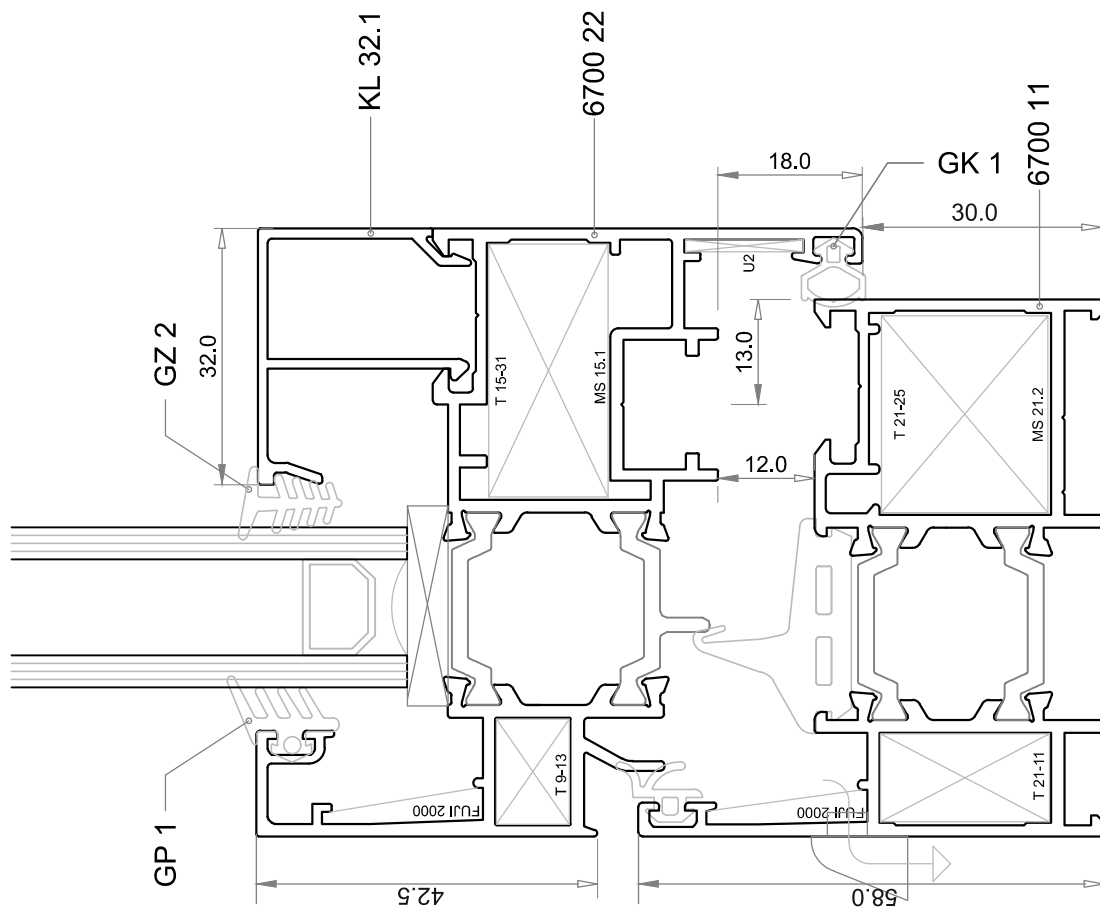


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
15



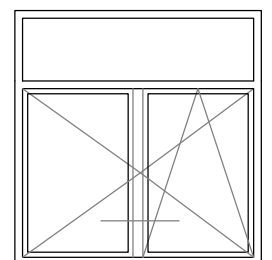
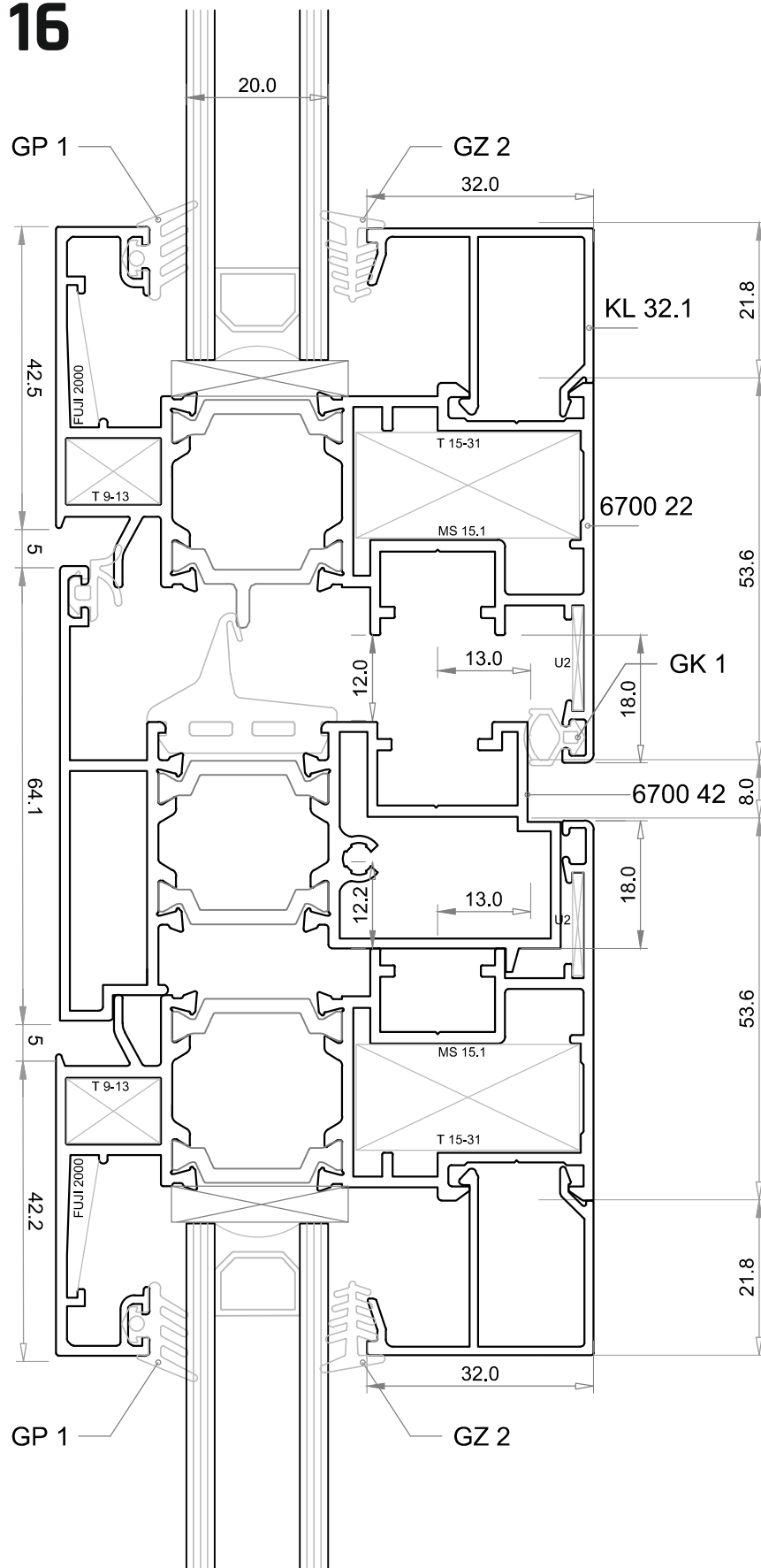
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

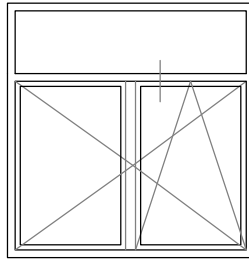
16



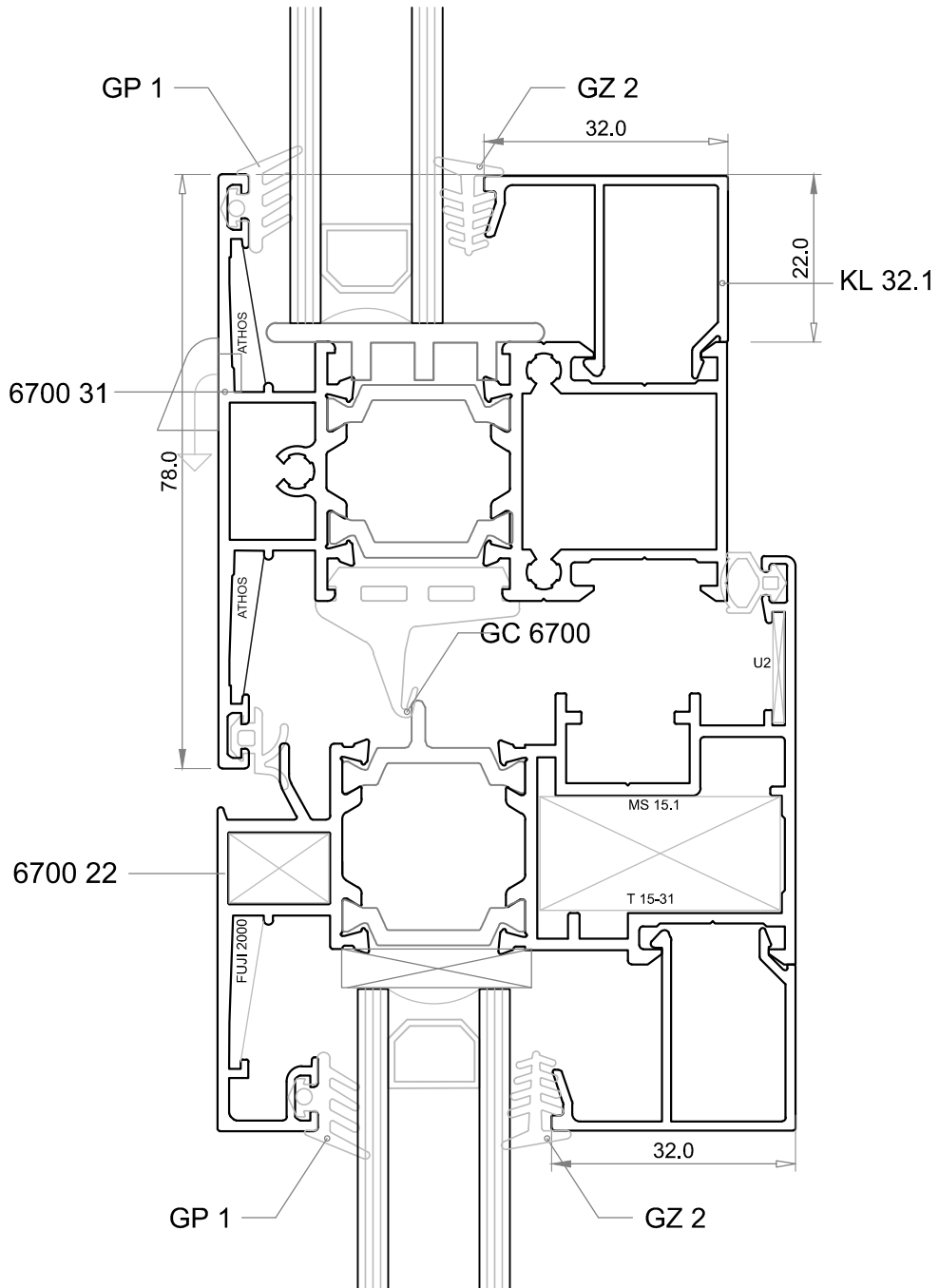
NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
17



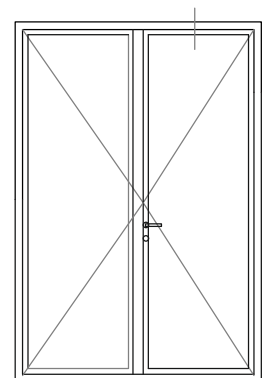
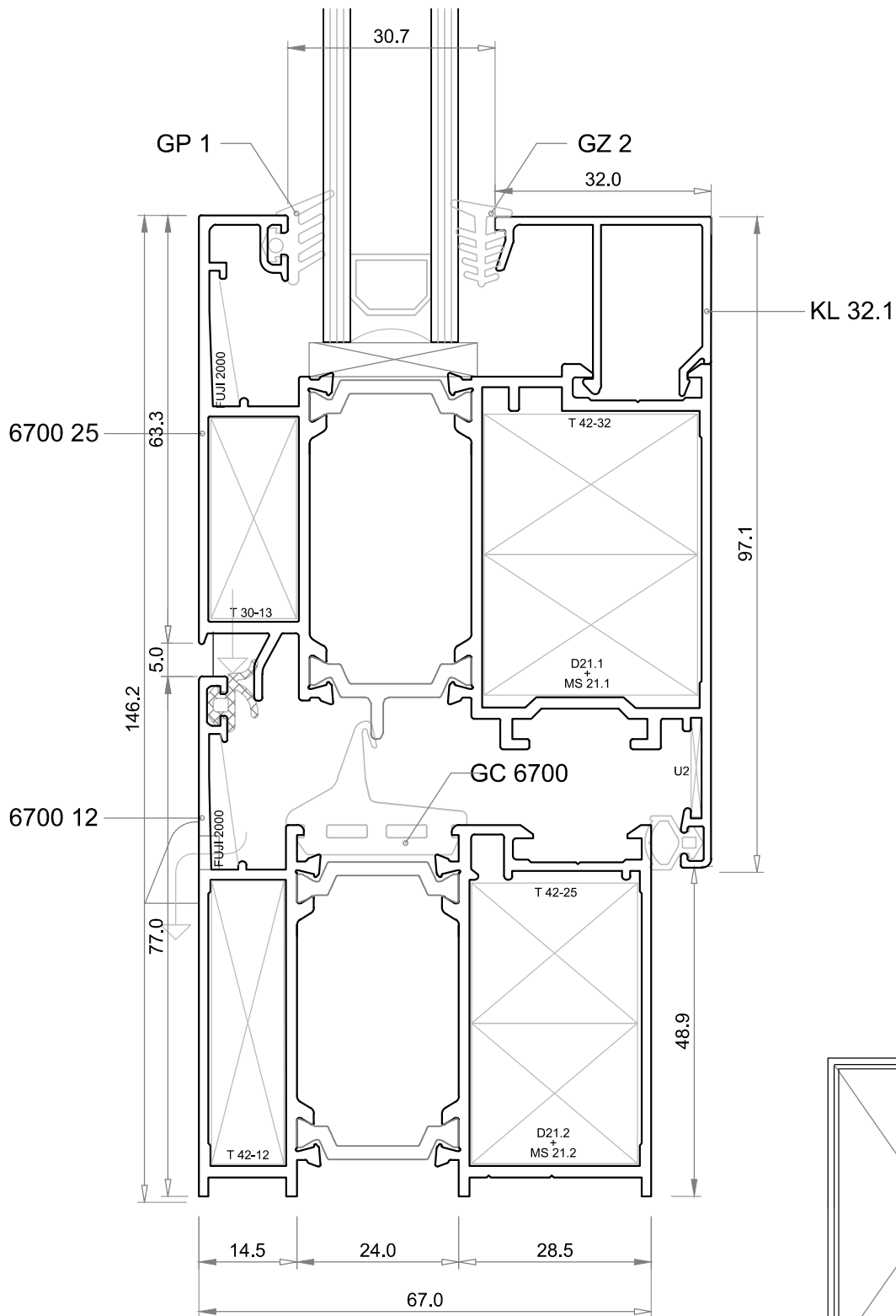
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

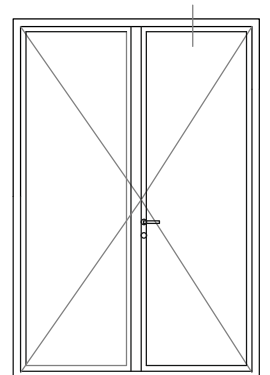
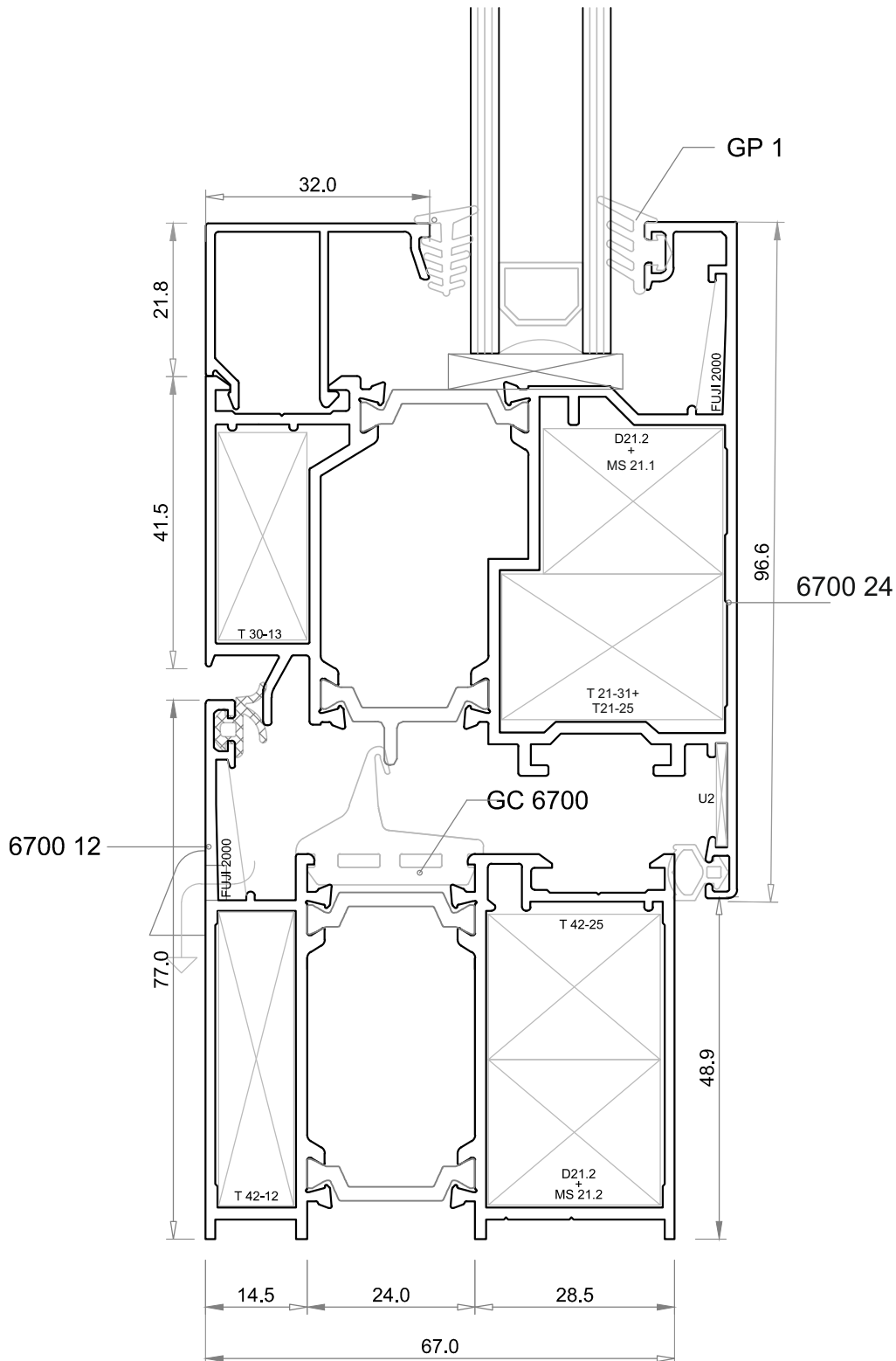
18



NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL
19

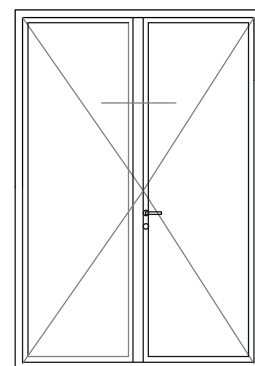
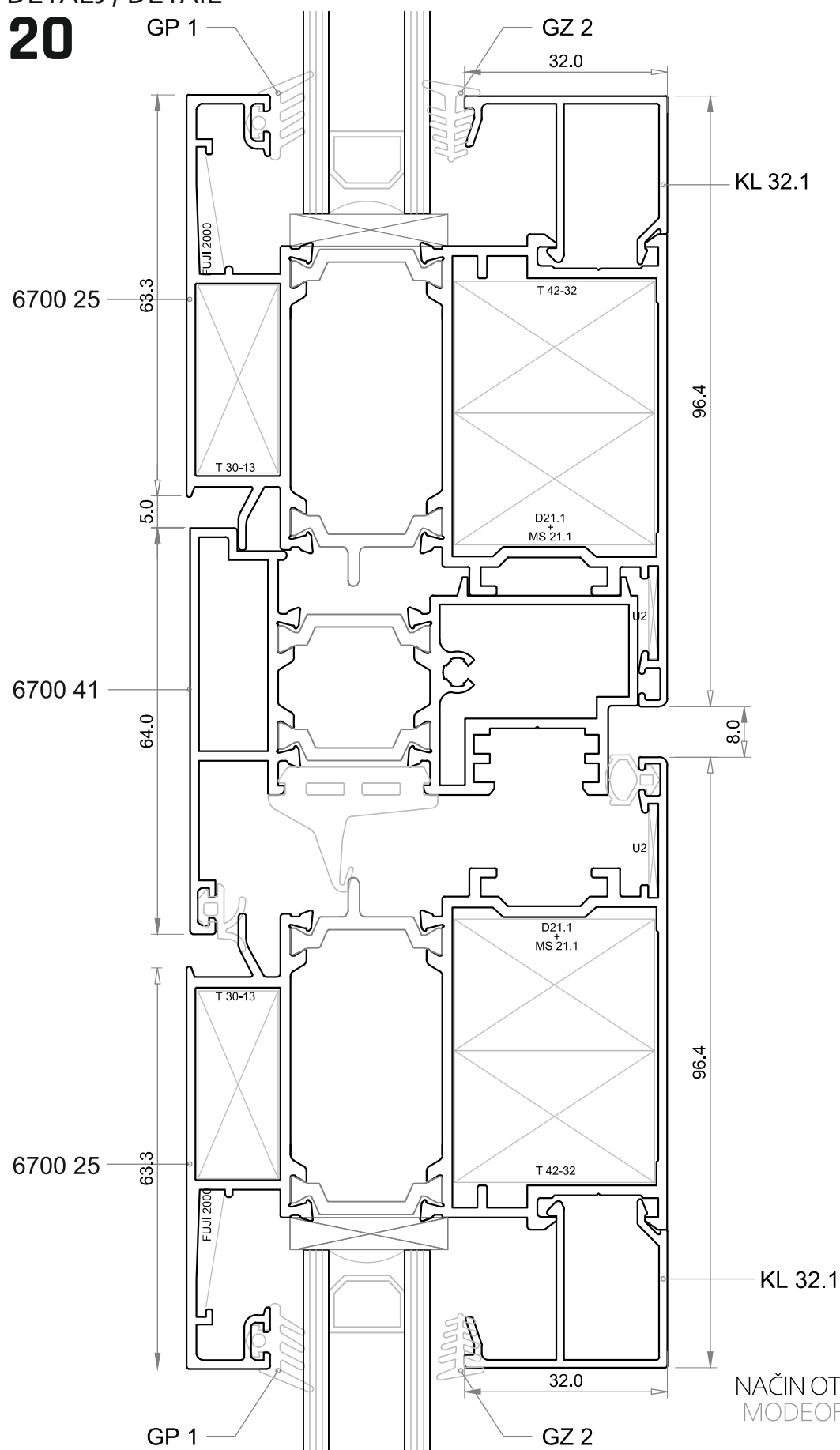


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

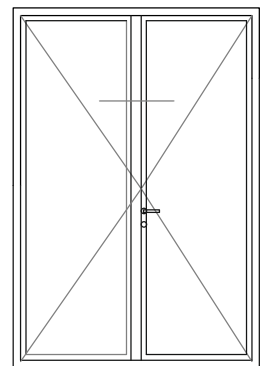
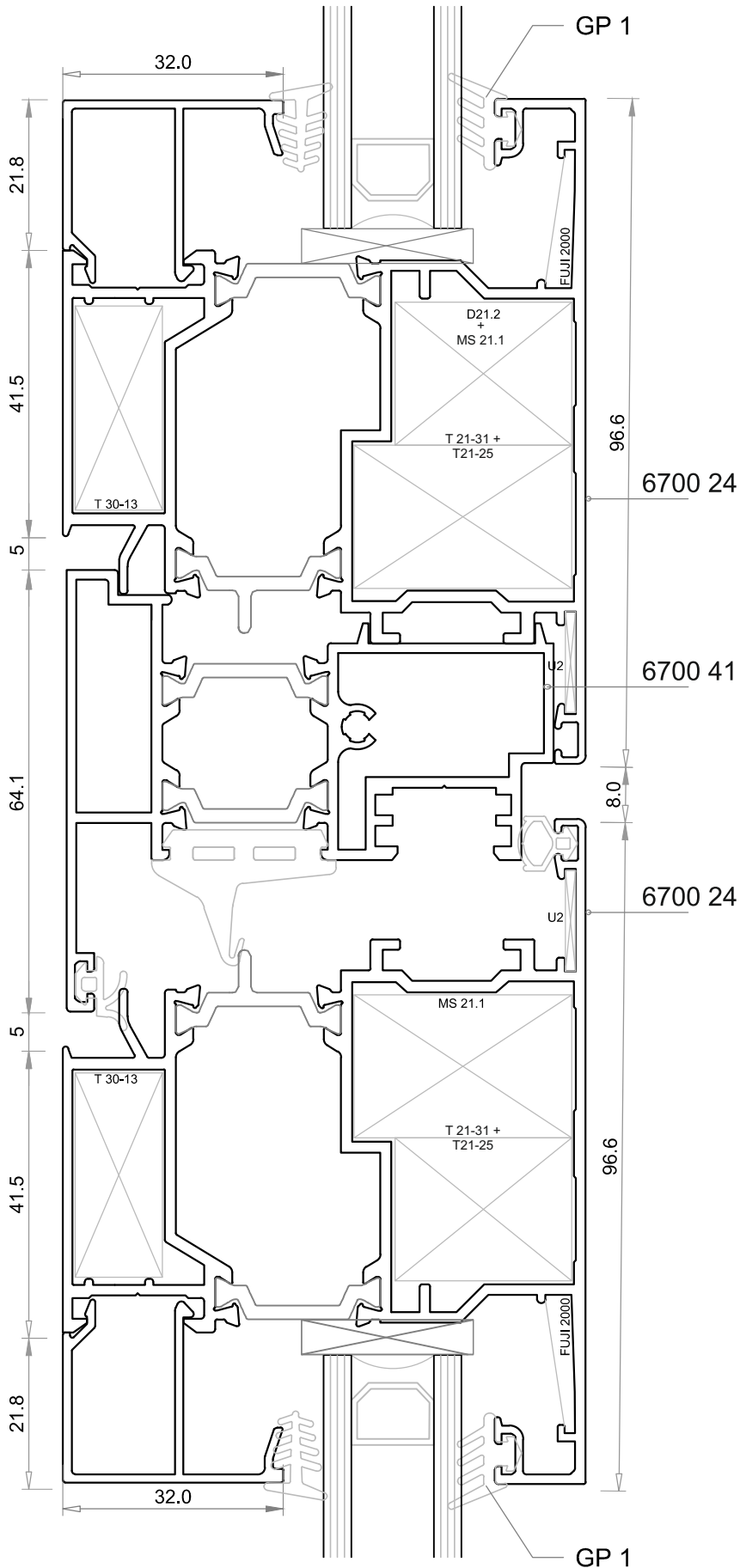
20



NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

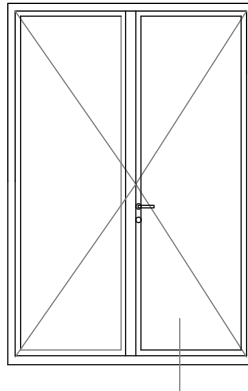
DETALJ / DETAIL
21



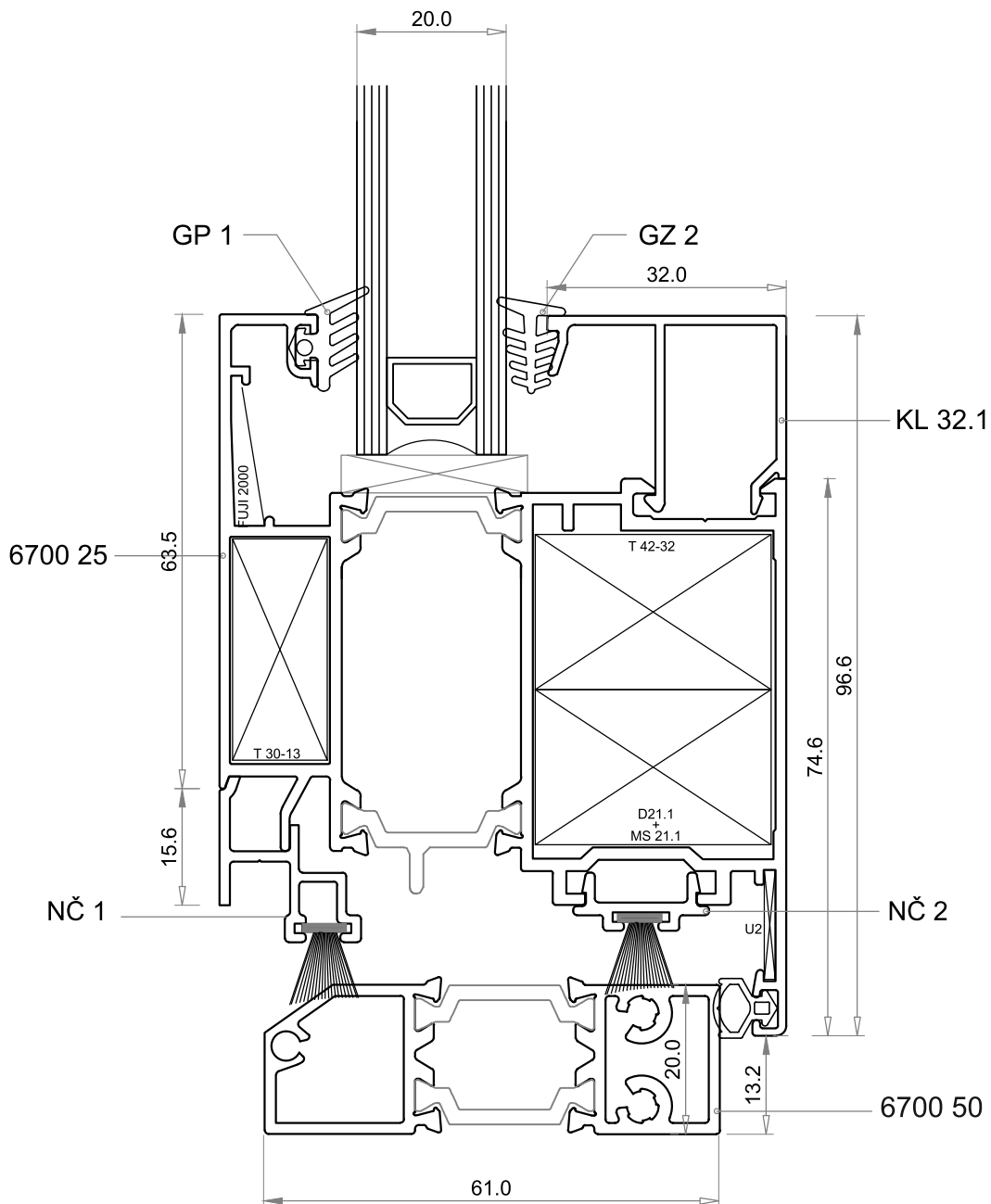
NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
22

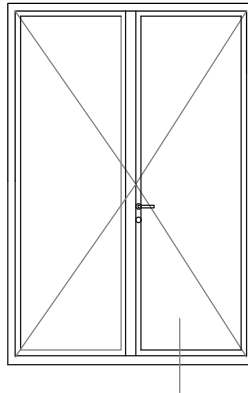
NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

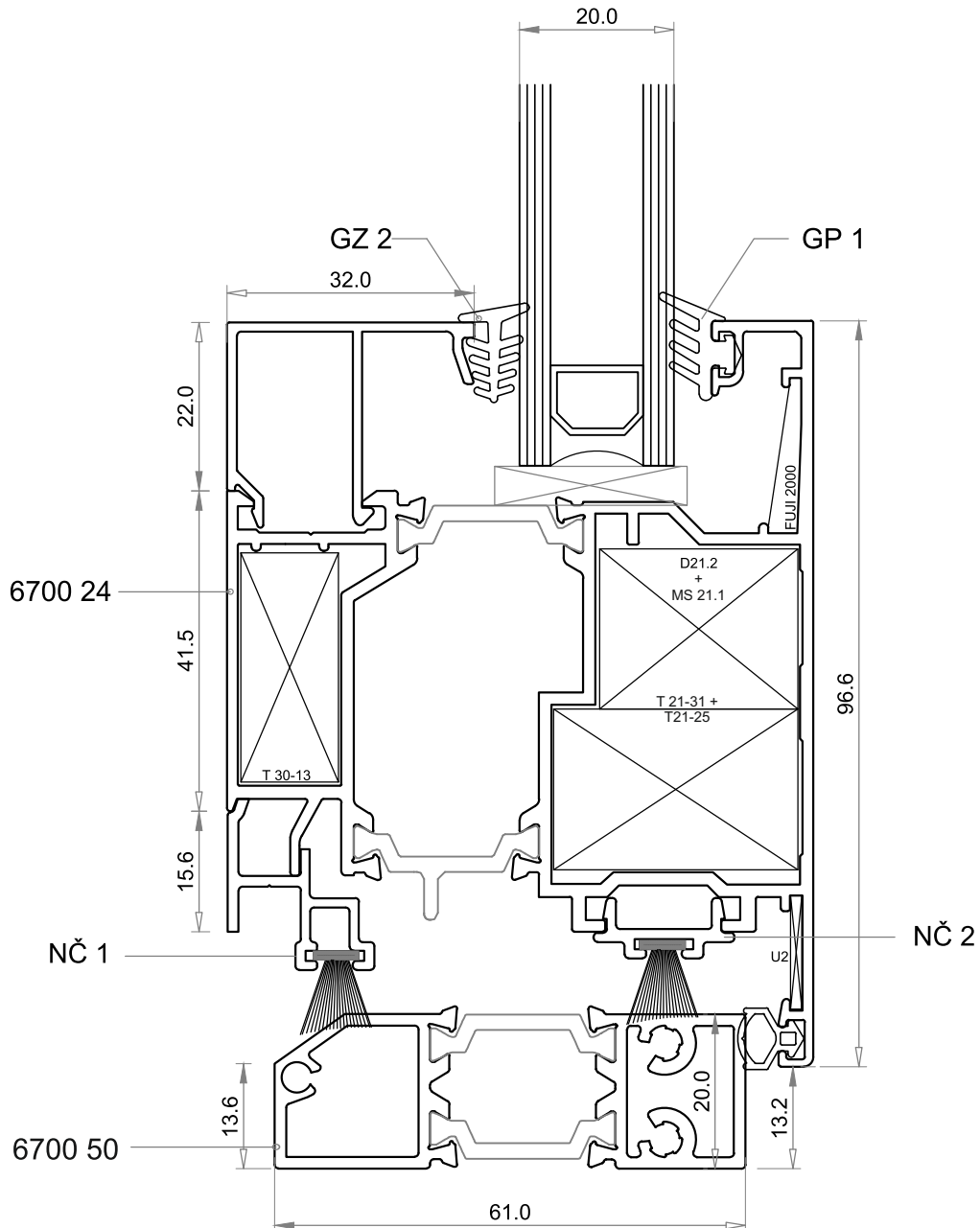


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



DETALJ / DETAIL
23

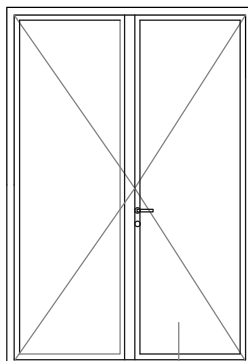
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



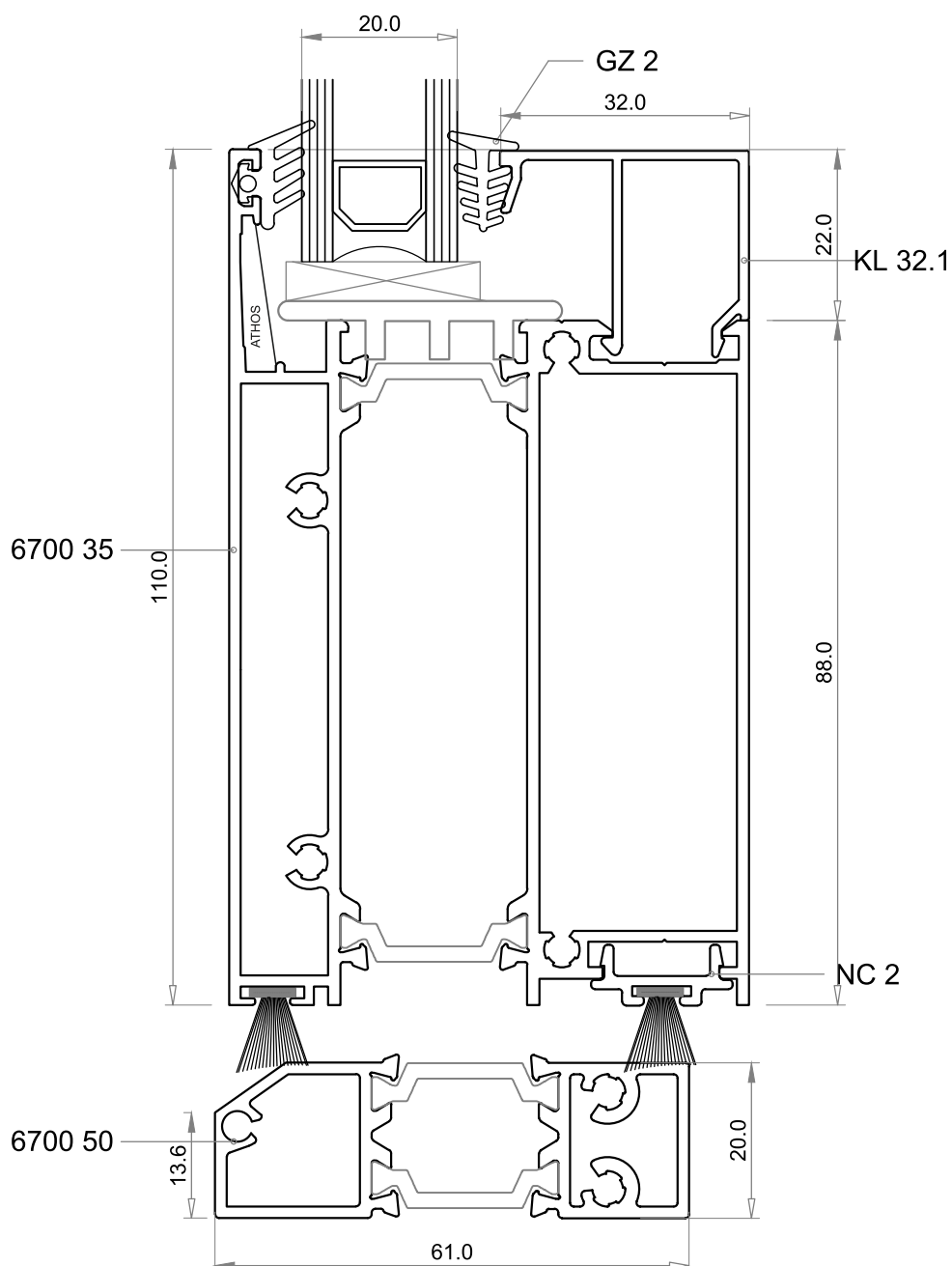
DETALJ / DETAIL

24

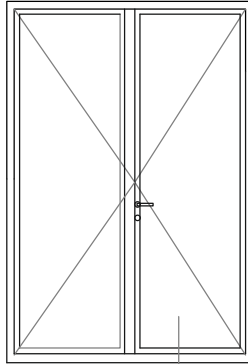
NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

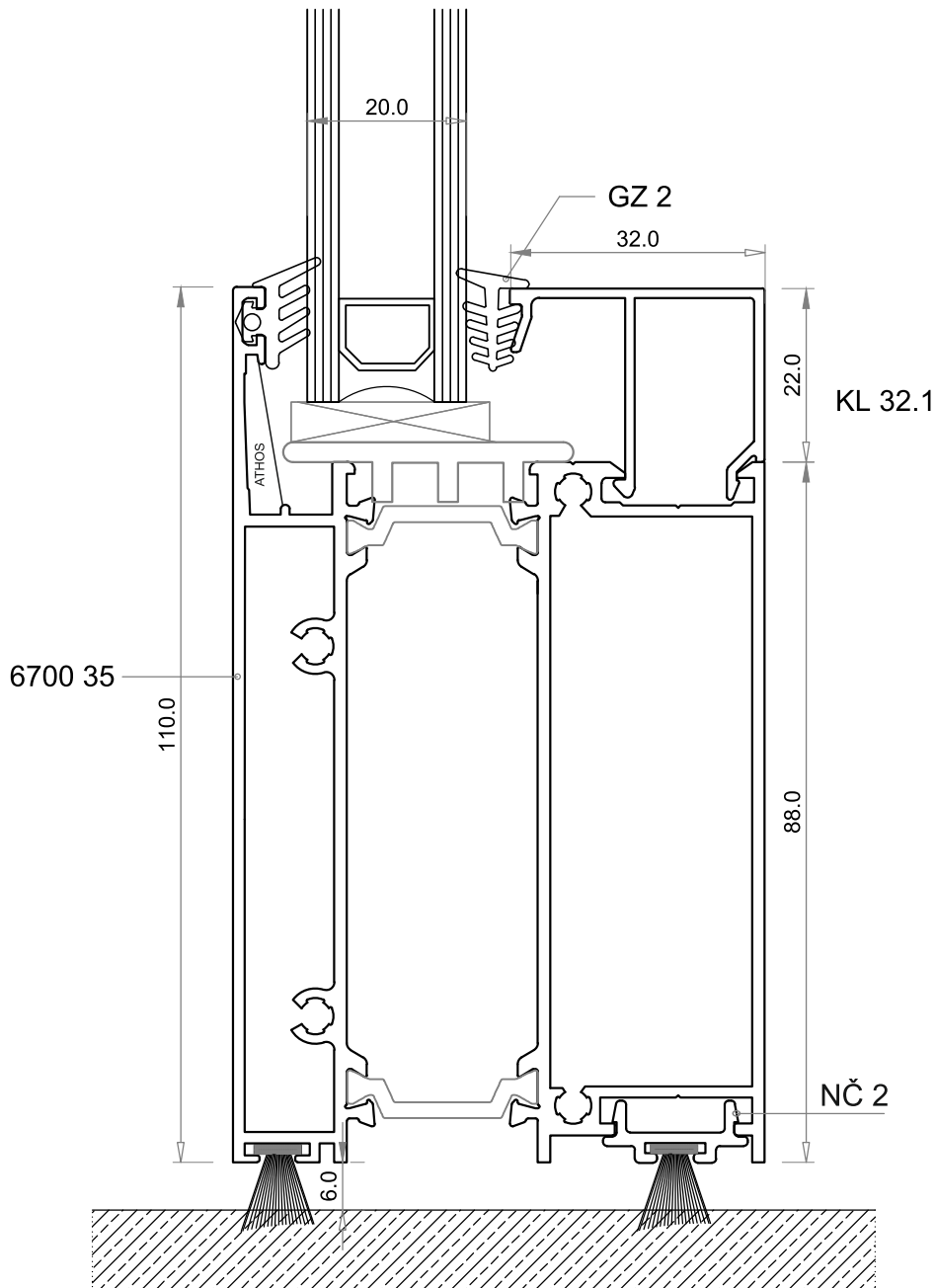


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



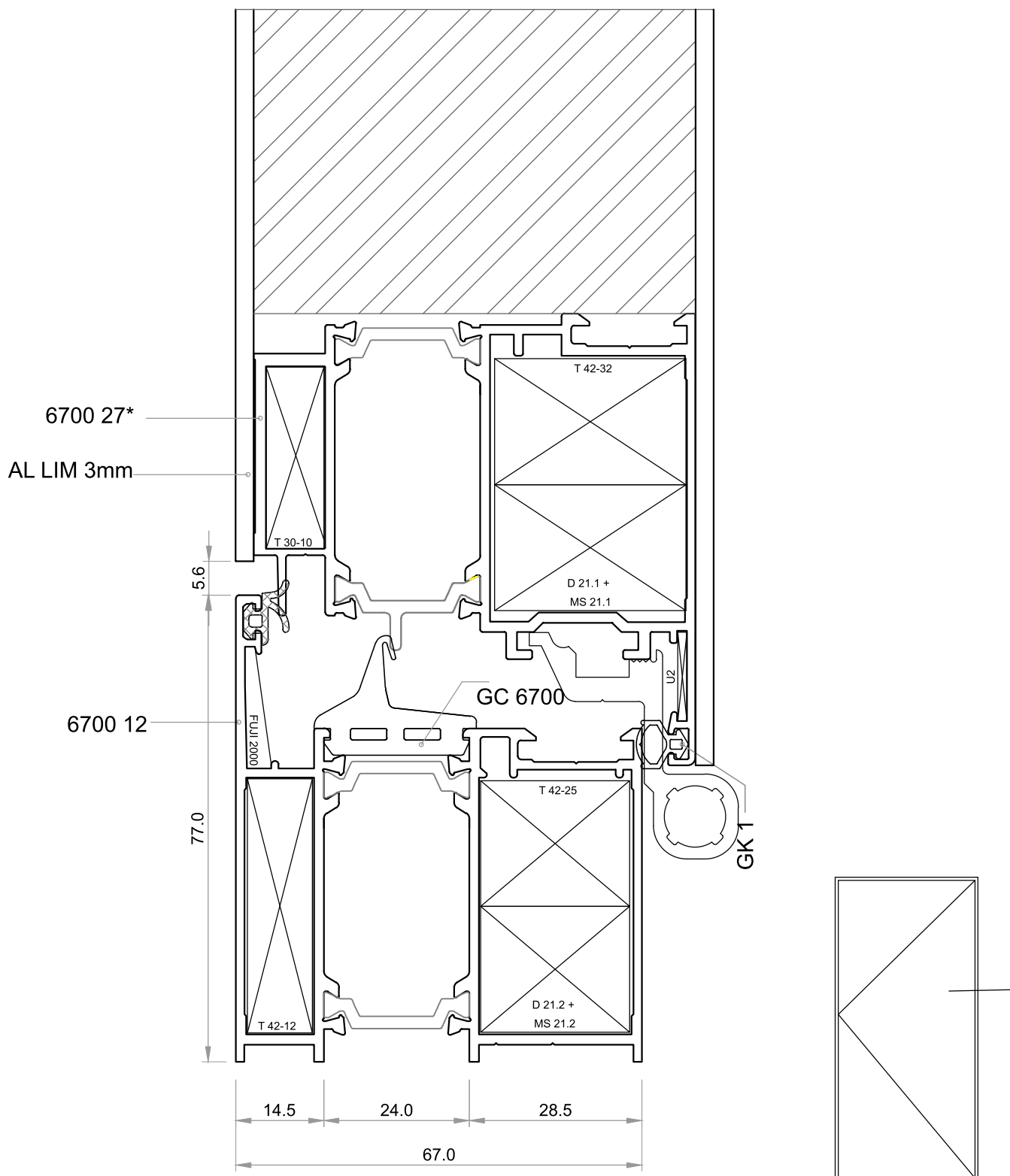
DETALJ / DETAIL
25

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



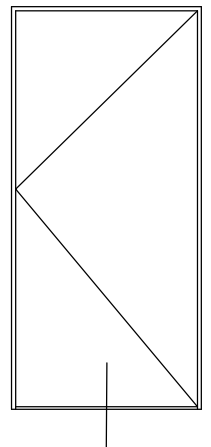
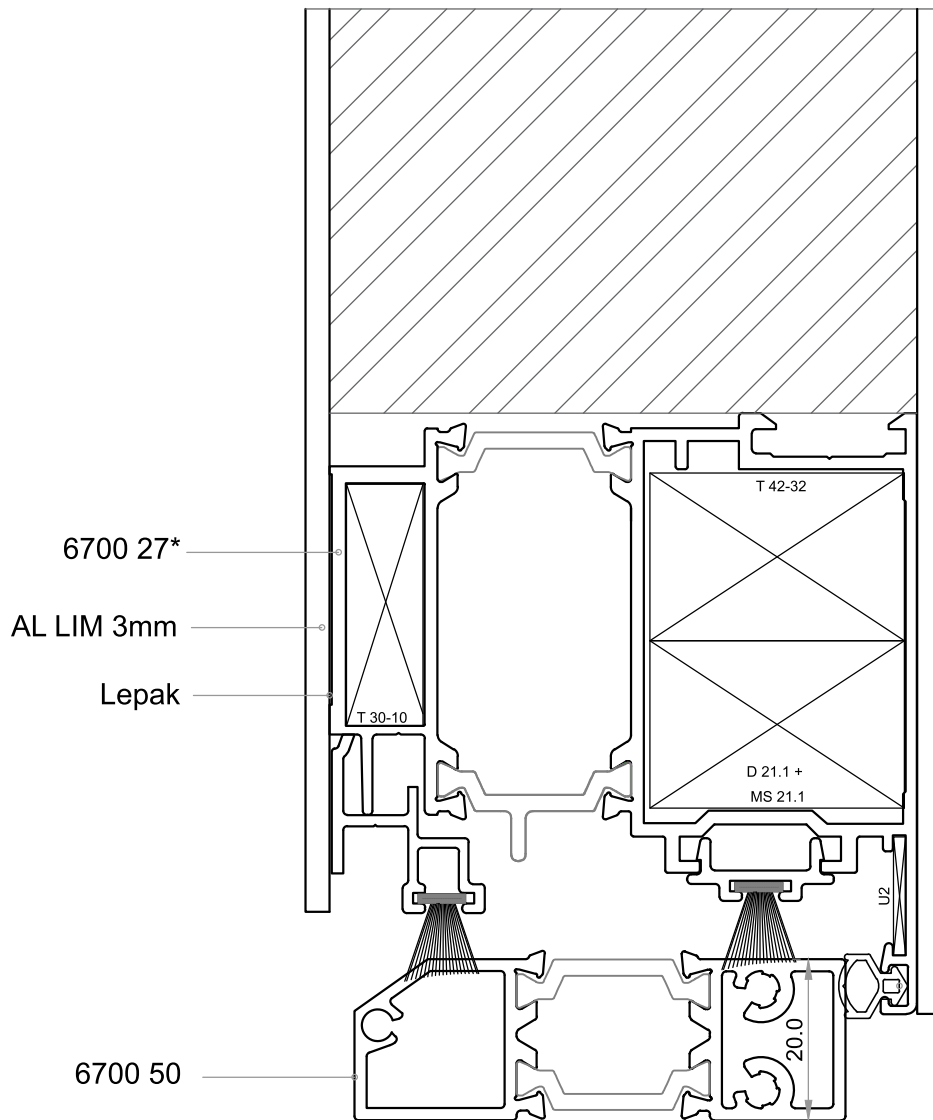
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL
26



KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL
27

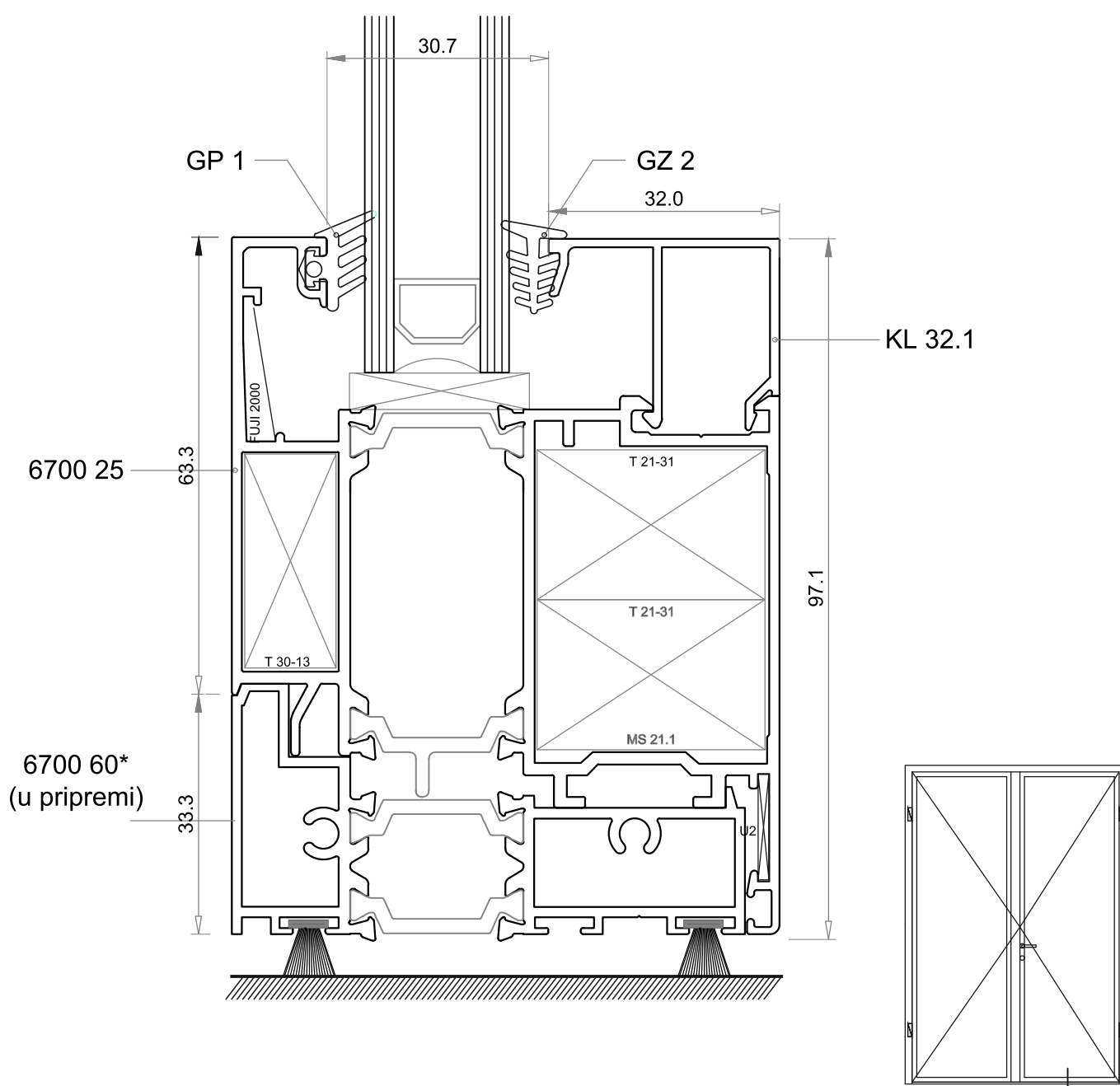


NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

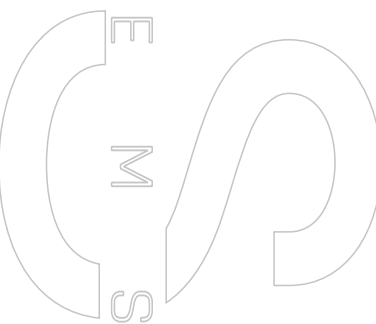
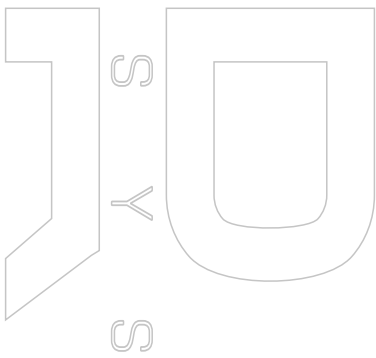
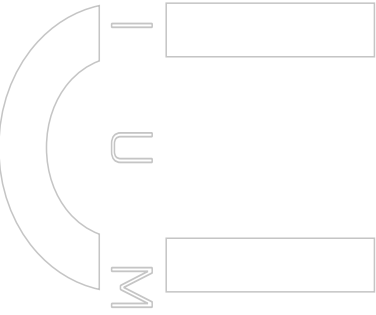
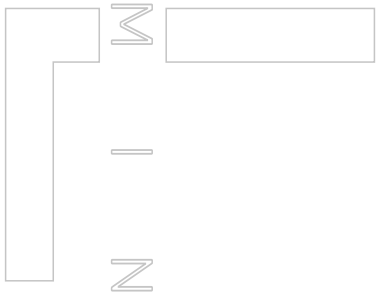
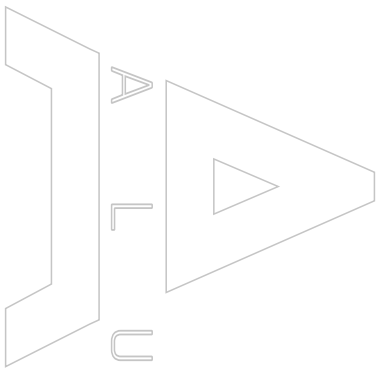
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

28



NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

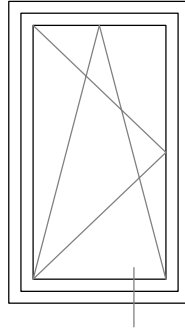


F SEGMENT

DETALJI EL. OBLIH PROFILA

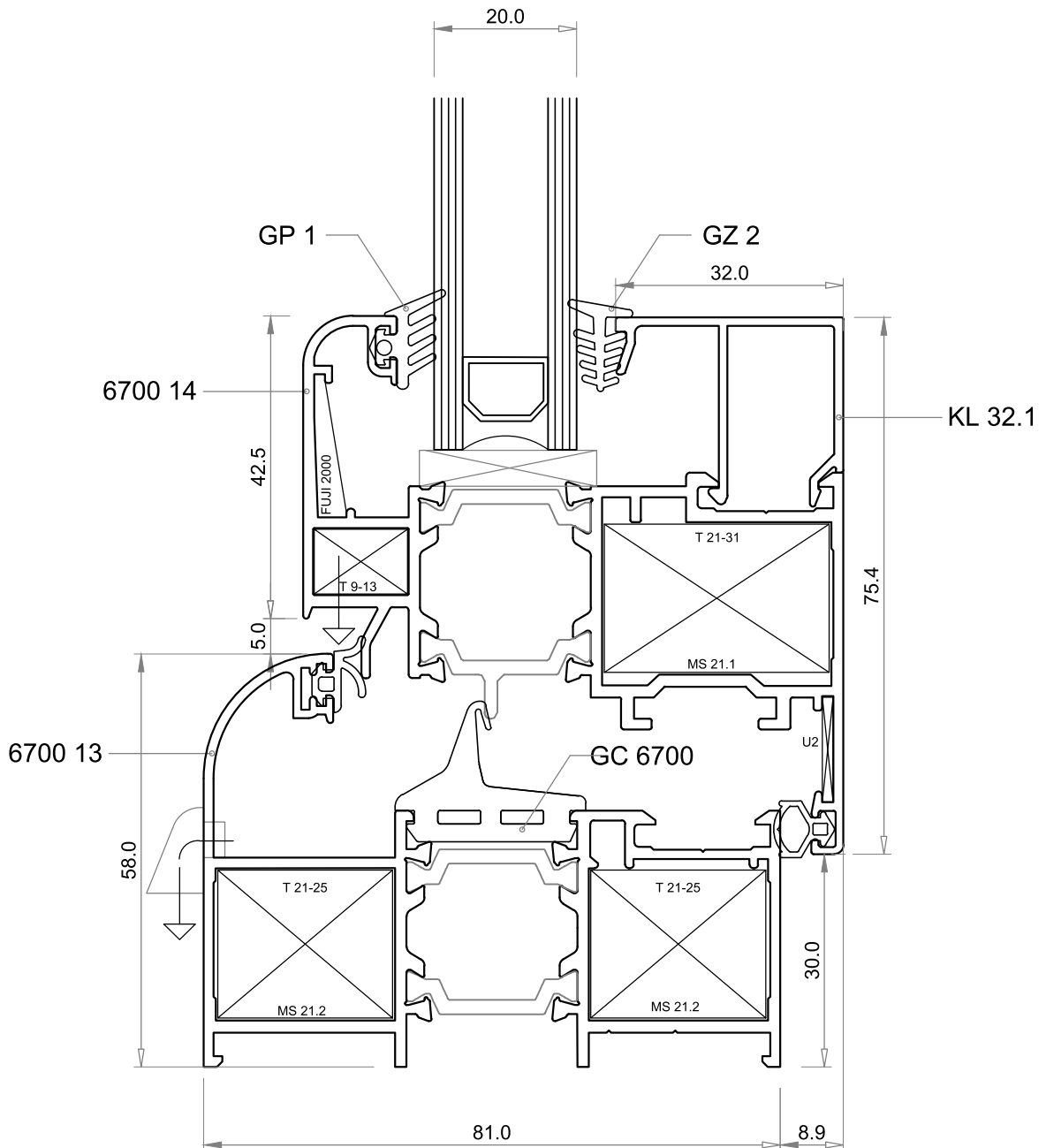
DETAIL EL. OF ROTUNLY PROFILE

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



DETALJ / DETAIL
29

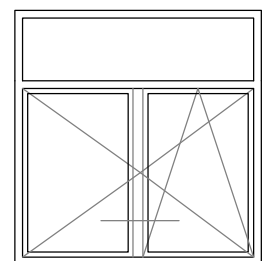
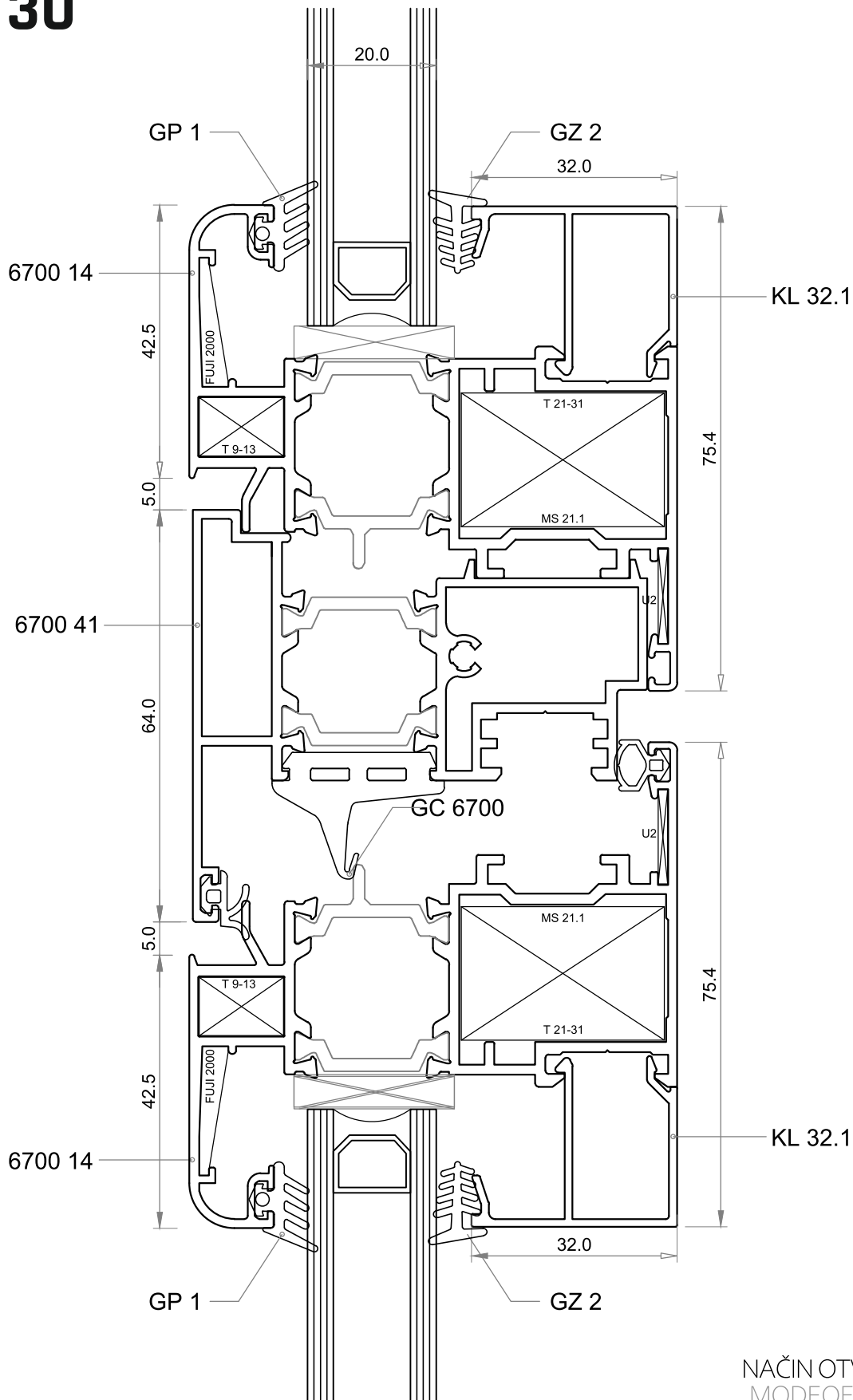
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
 CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

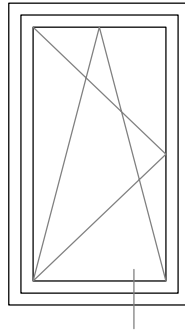
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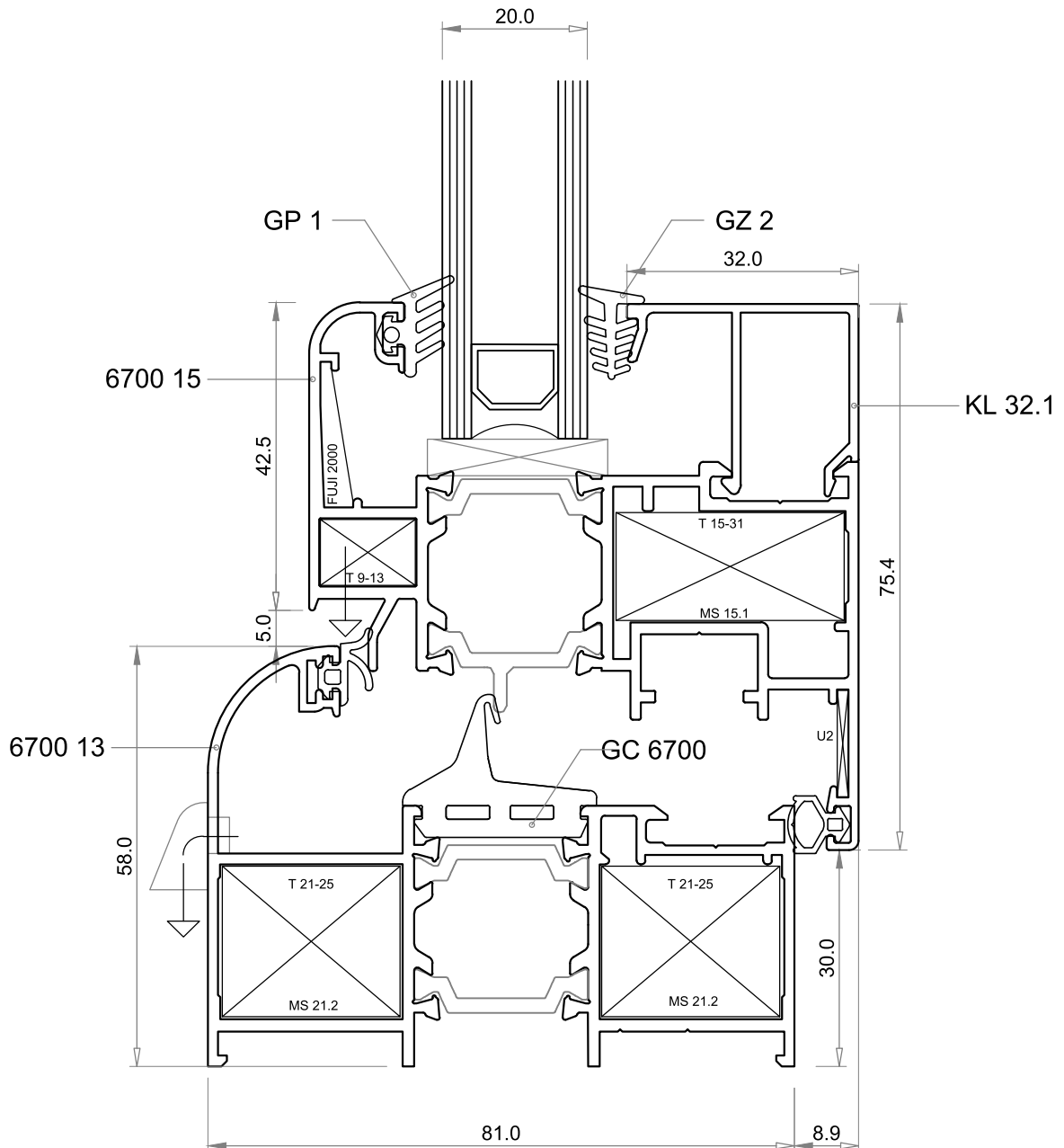
NAČIN OTVARANJA ELEMENATA
 MODE OF OPENING ELEMENTS

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS

DETALJ / DETAIL
31



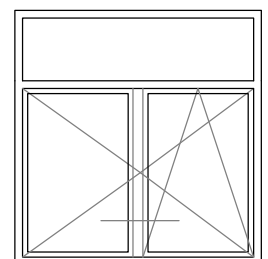
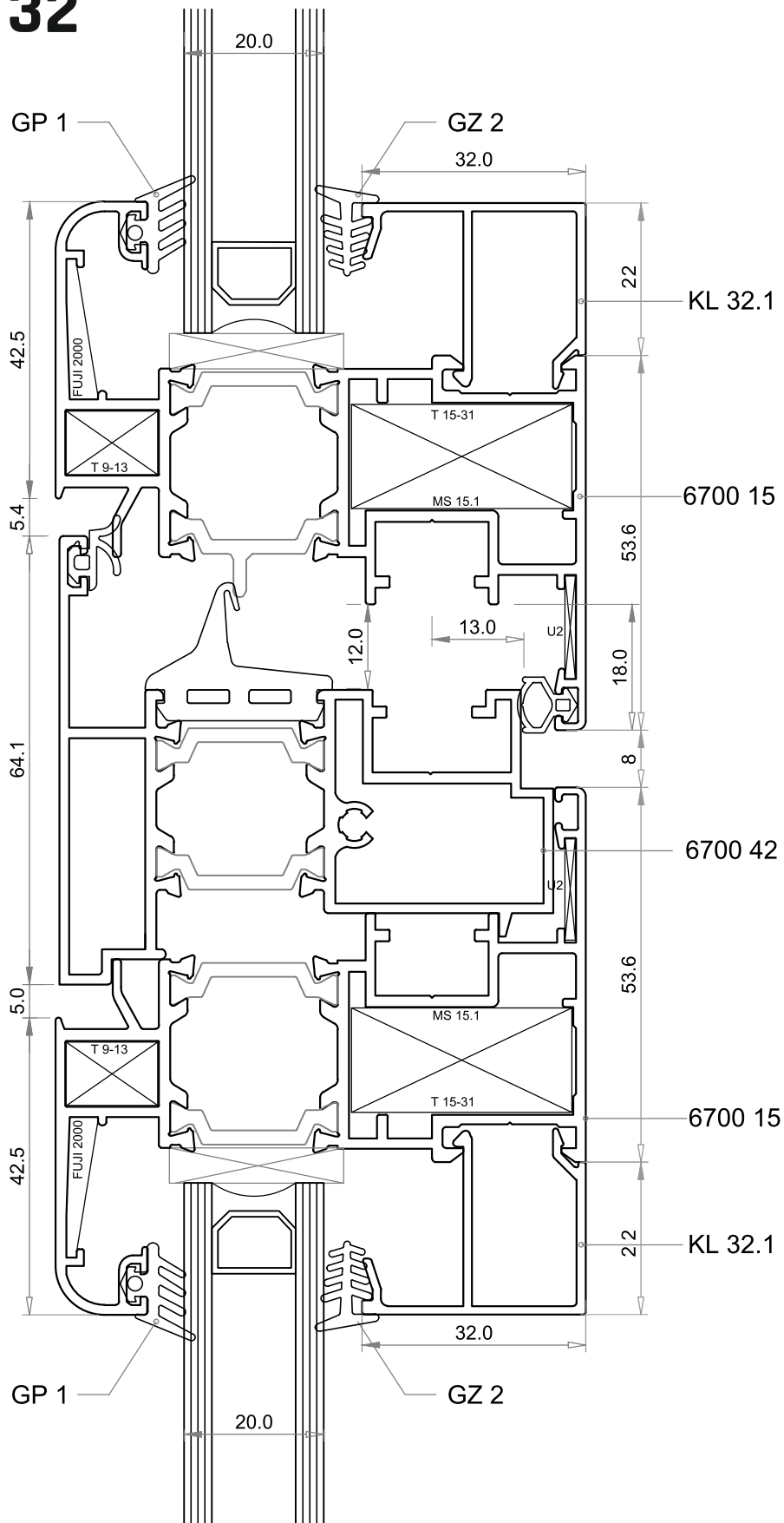
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
 CHARACTERISTIC CUT PROFILE

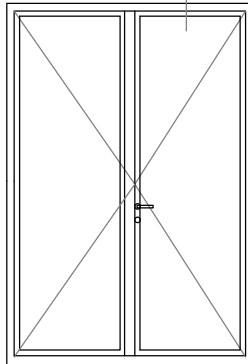
DETALJ / DETAIL

32



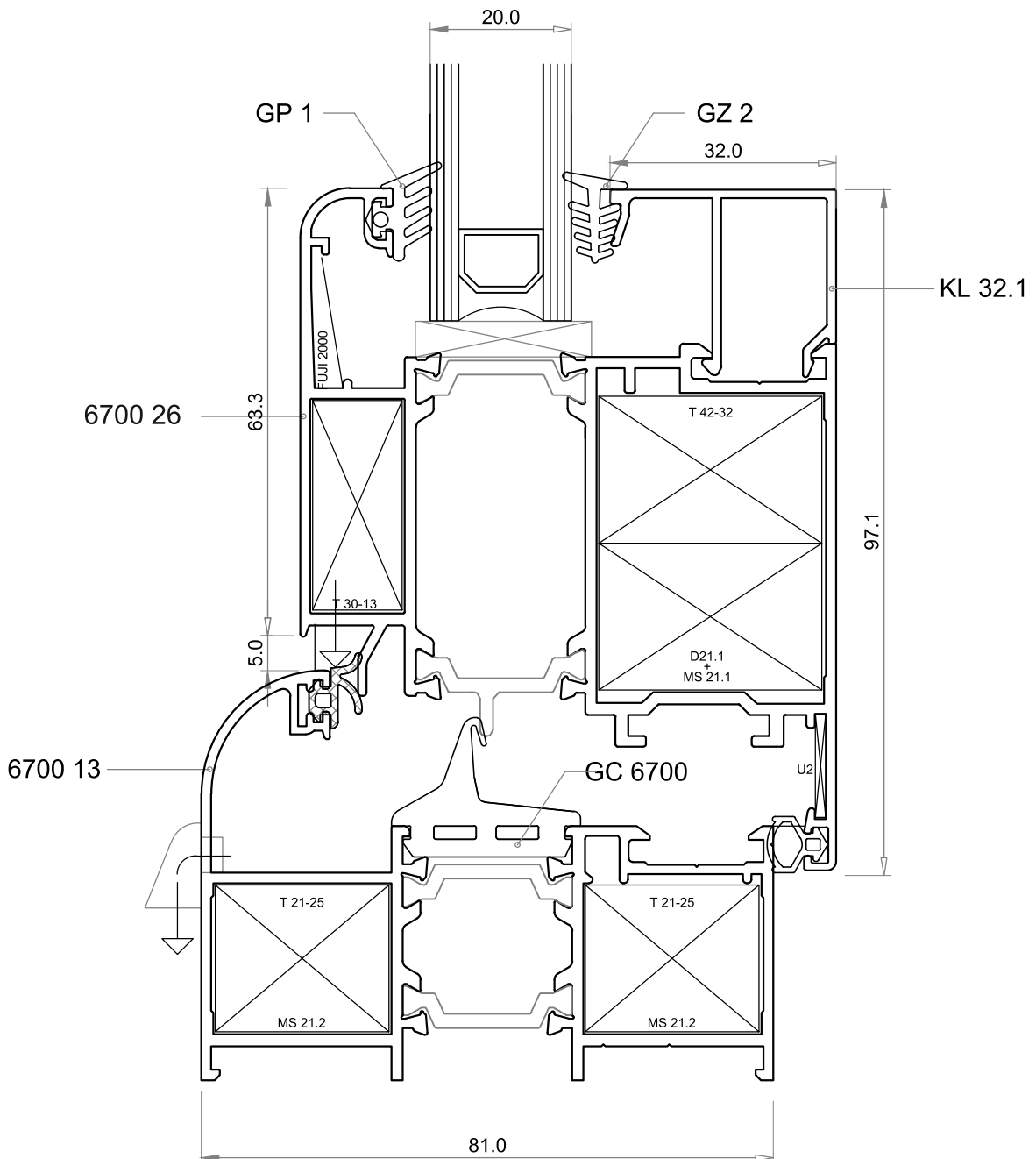
NAČIN OTVARANJA ELEMENATA
 MODE OF OPENING ELEMENTS

NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



DETALJ / DETAIL
33

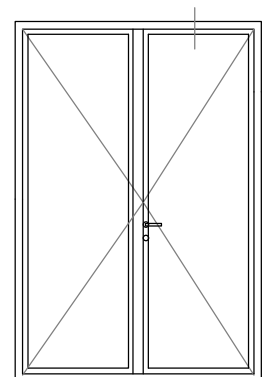
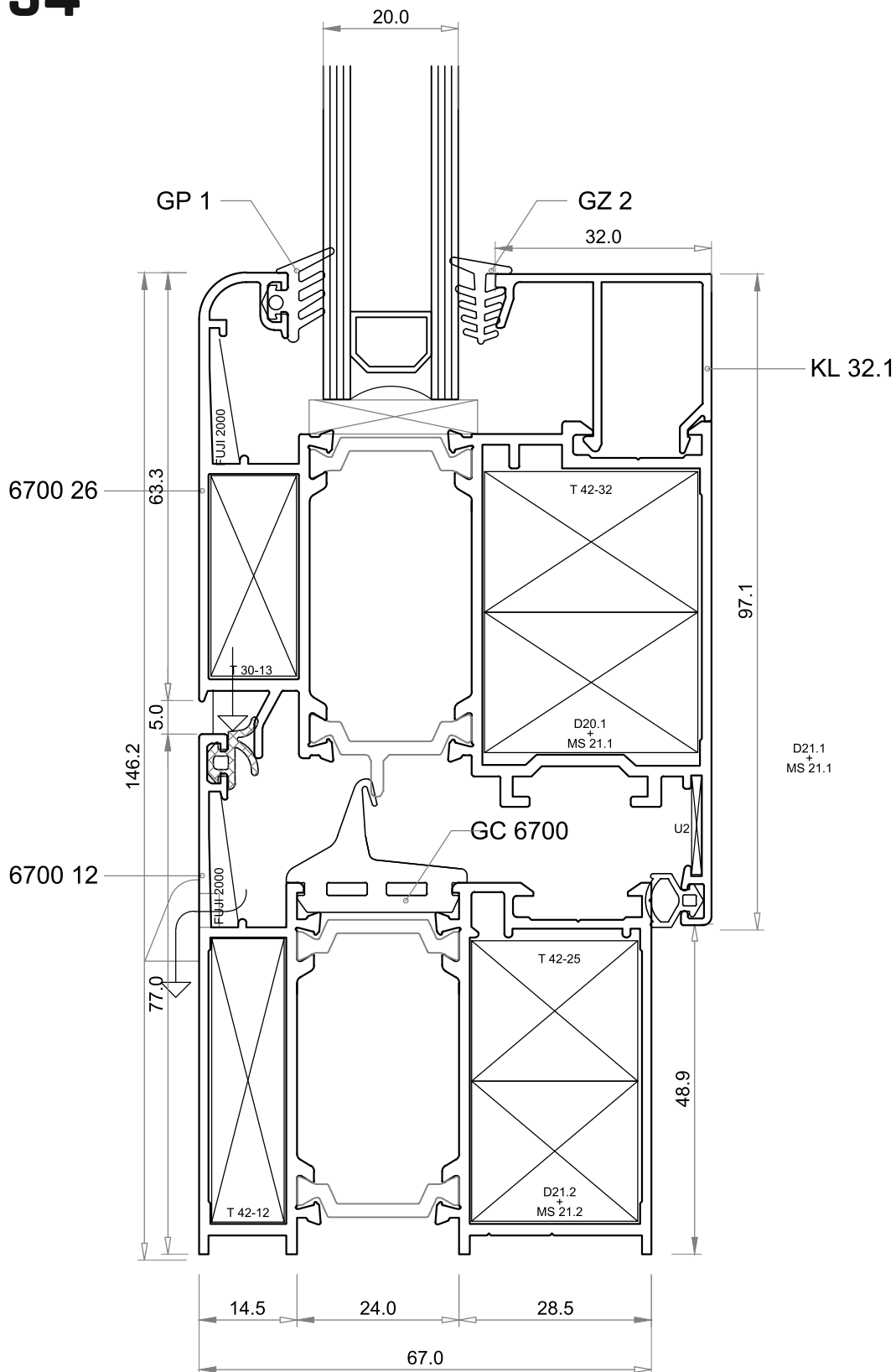
KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE



KARAKTERISTIČAN PRESEK PROFILA
 CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL

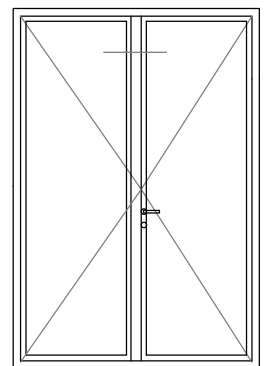
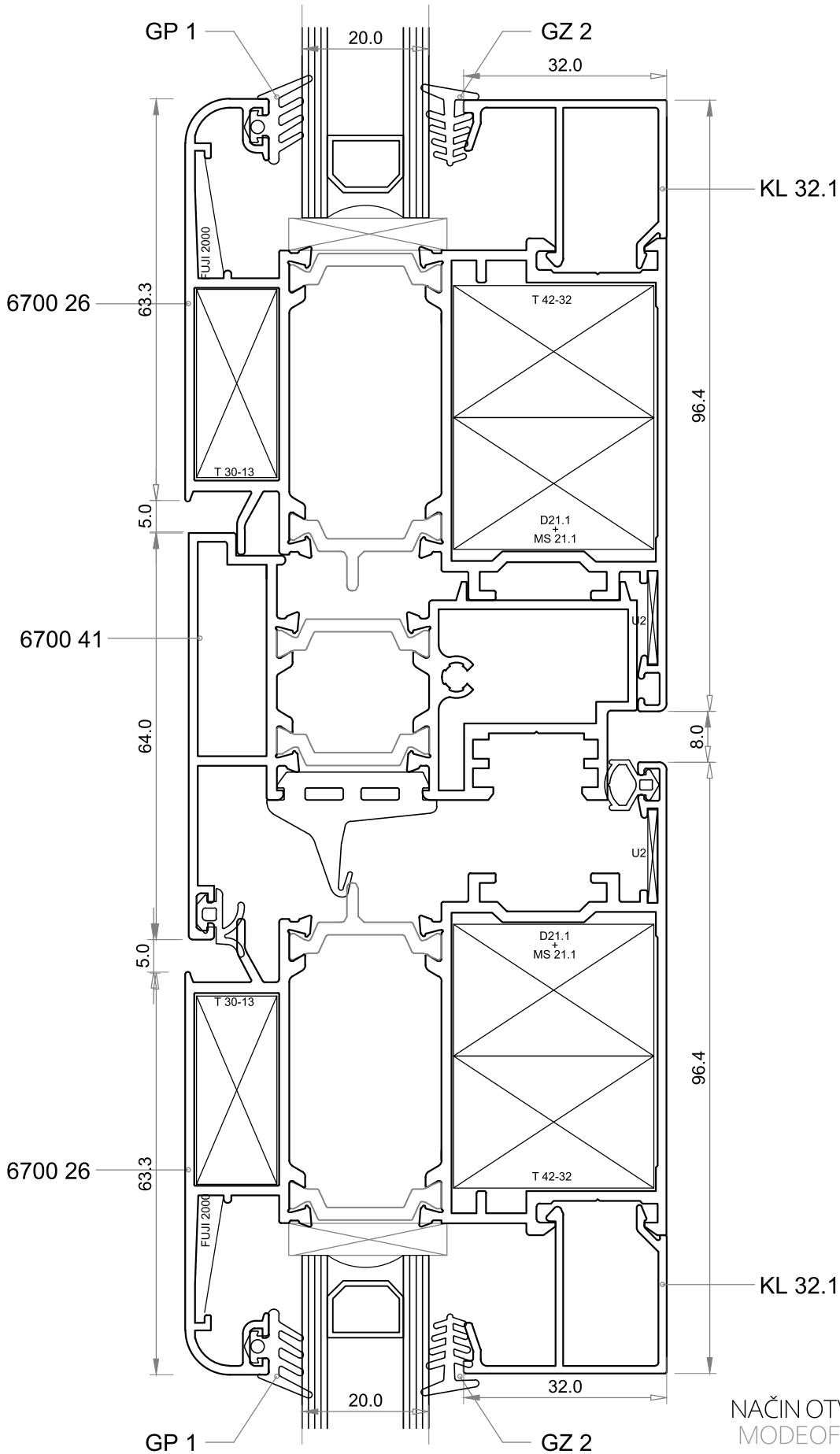
34



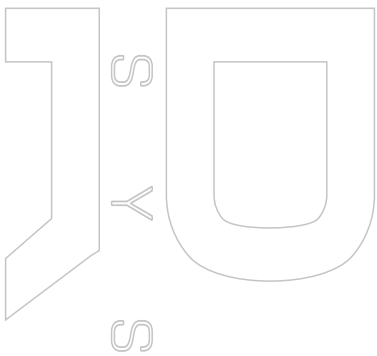
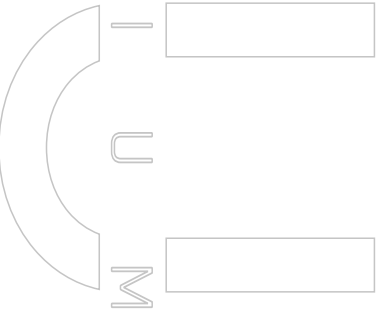
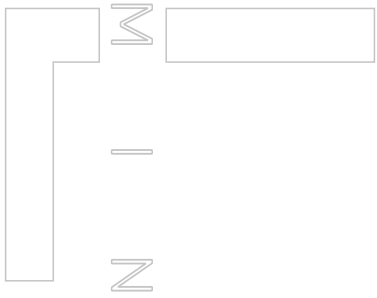
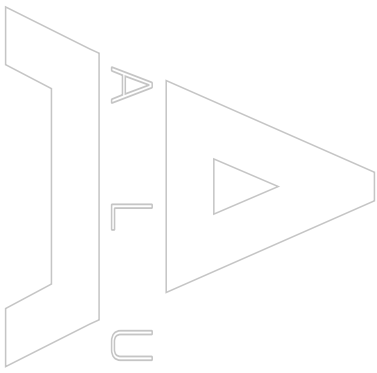
NAČIN OTVARANJA ELEMENATA
 MODE OF OPENING ELEMENTS

KARAKTERISTIČAN PRESEK PROFILA
CHARACTERISTIC CUT PROFILE

DETALJ / DETAIL
35



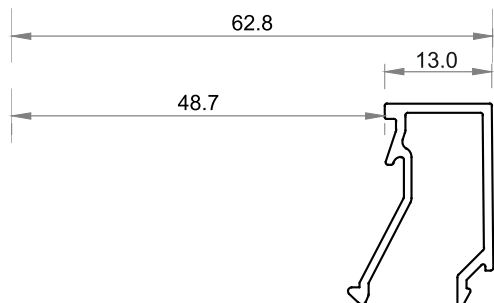
NAČIN OTVARANJA ELEMENATA
MODE OF OPENING ELEMENTS



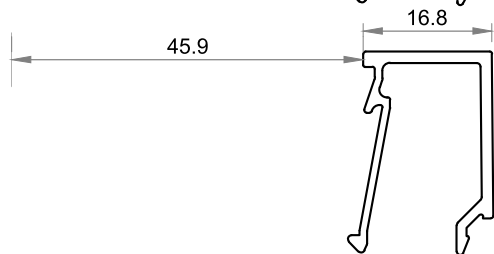
G SEGMENT

STAKLJENJE

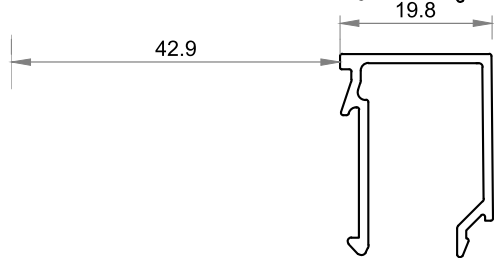
GLAZING



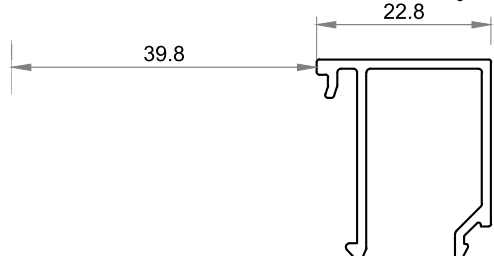
KL 13.1



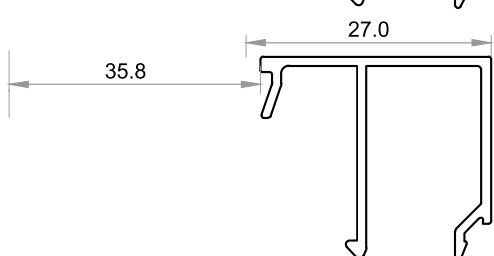
KL 17.1*



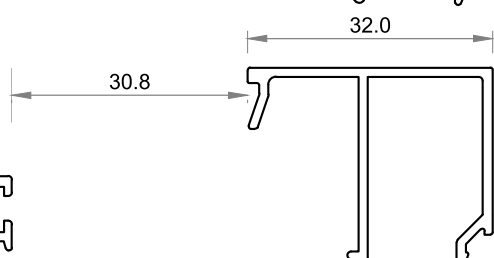
KL 20.1



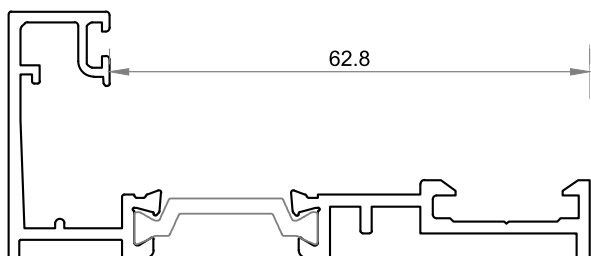
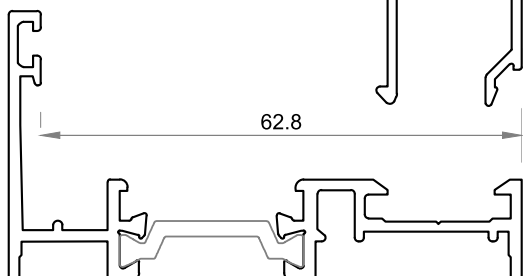
KL 23.1*



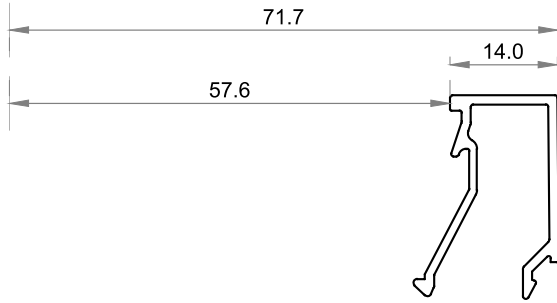
KL 27.1



KL 32.1



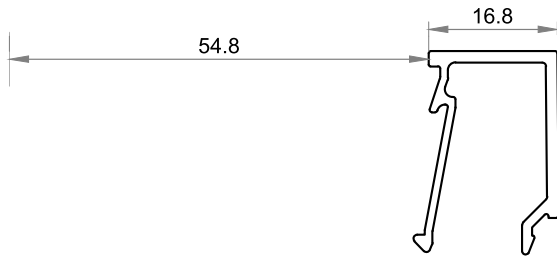
G SEGMENT/STAKLIJENJE
G SEGMENT/GLAZING | T 6700



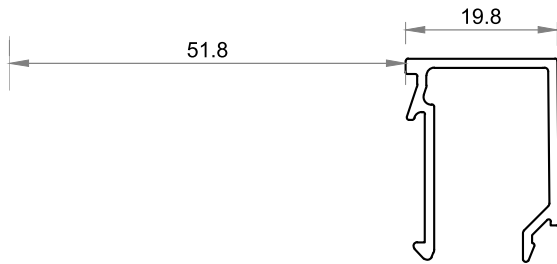
* SAMO ZA / ONLY FOR

6700 17*
6700 18*

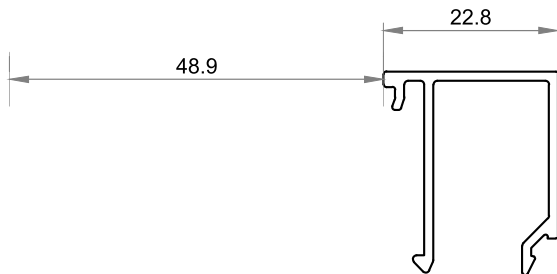
KL 13.1



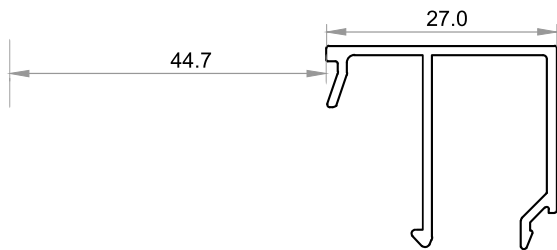
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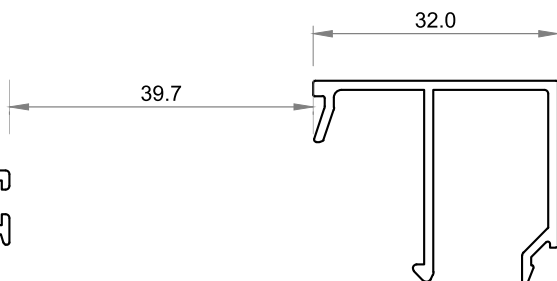
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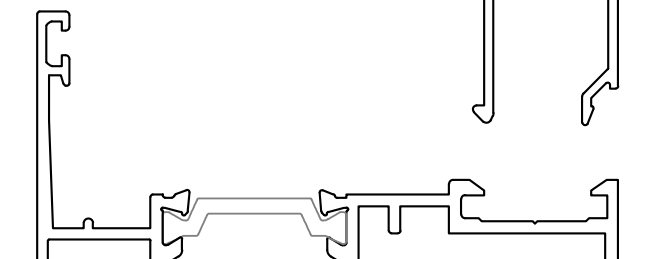
KL 23.1*



KL 27.1

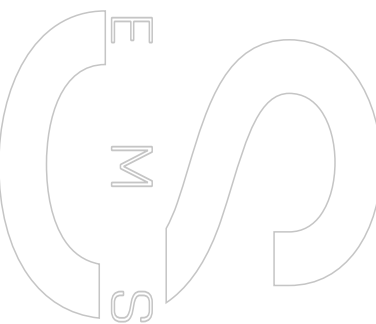
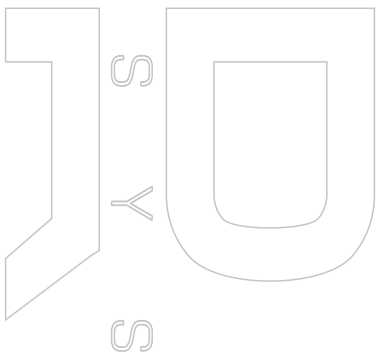
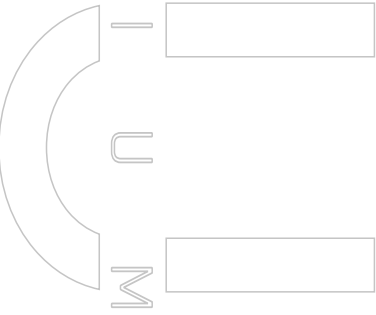
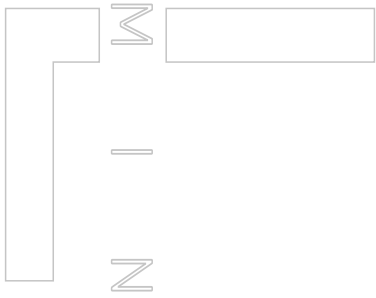
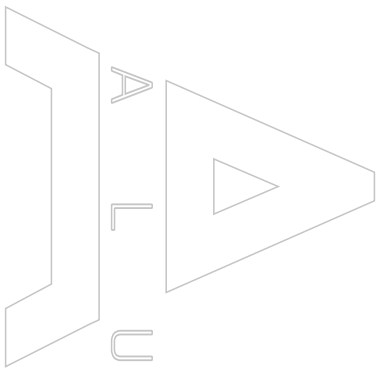


KL 32.1



G SEGMENT / STAKLIENJE
G SEGMENT / GLAZING | T 6700

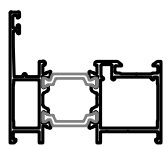
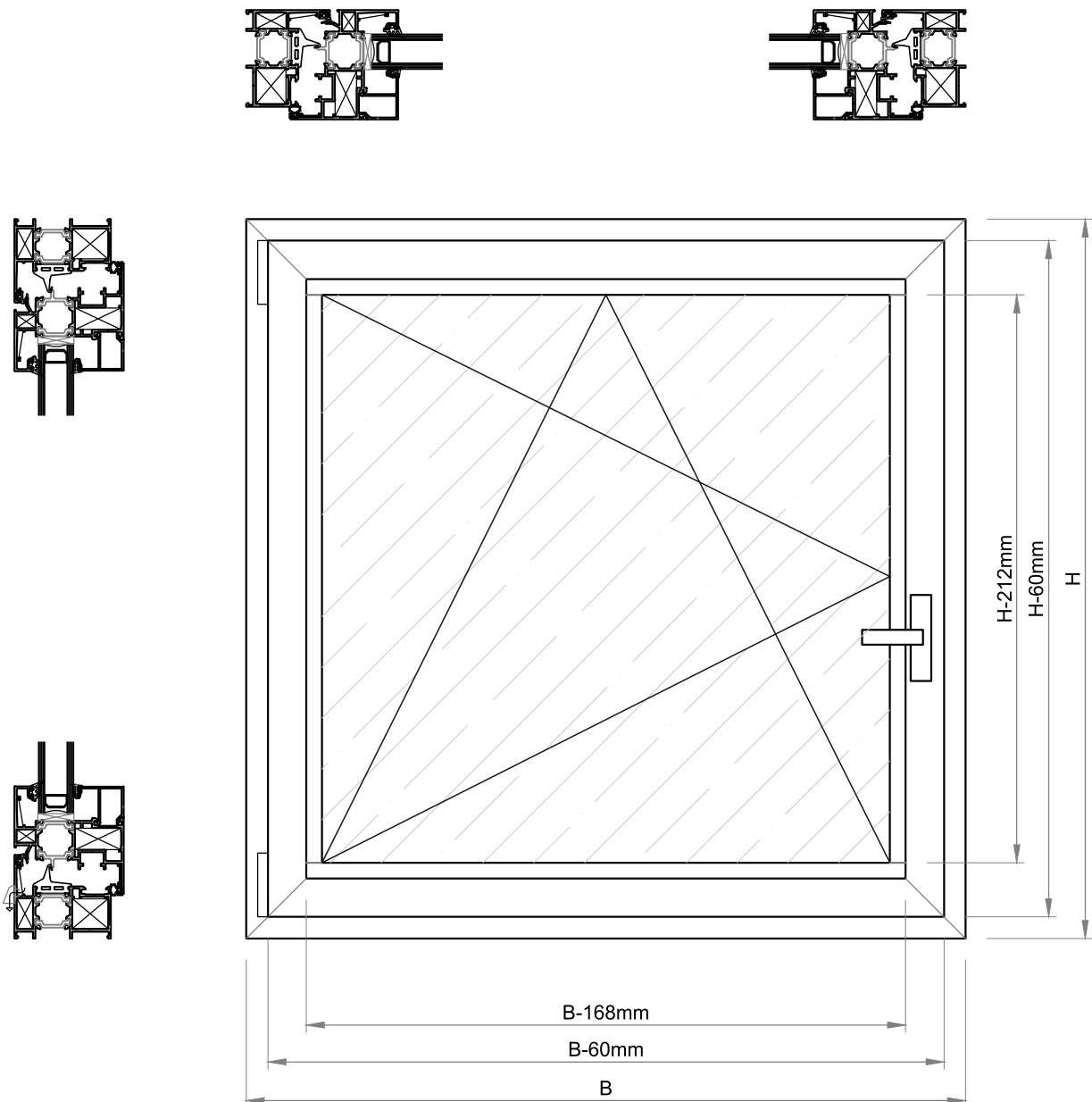




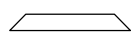
H SEGMENT

KROJNE LISTE

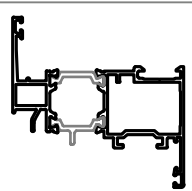
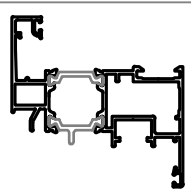
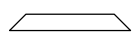
CUTTING CALCULATION



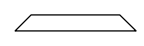
2x (B mm)



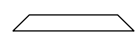
2x (H mm)



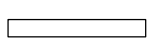
2x (B-60mm)



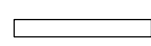
2x (H-60mm)



2x (B-168mm)

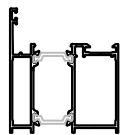
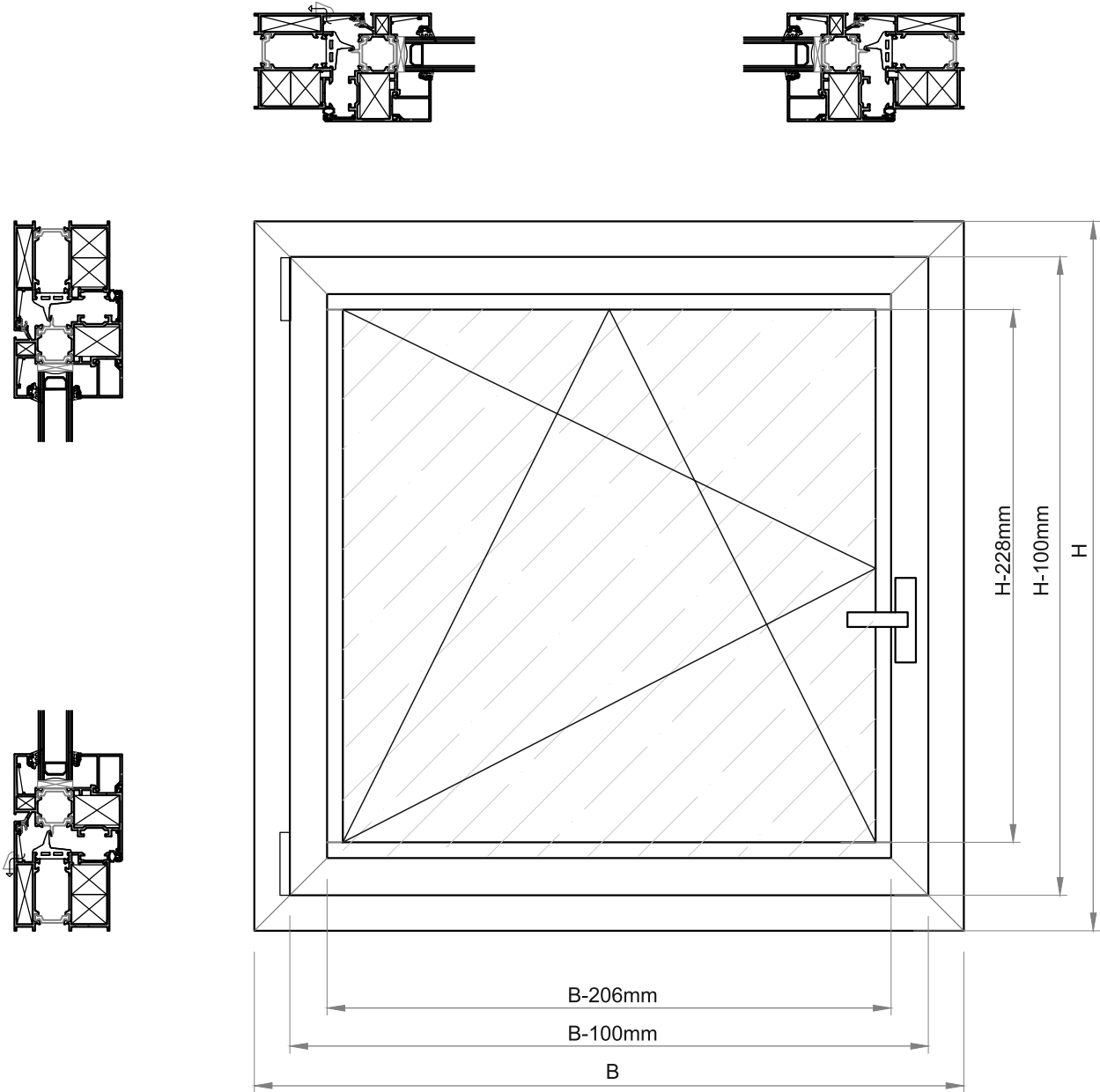


2x (H-212mm)

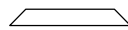


H SEGMENT/SKROJNE LISTE | T 6700
H SEGMENT / CUTTING CALCULATION

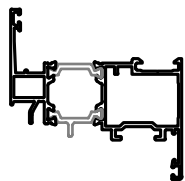
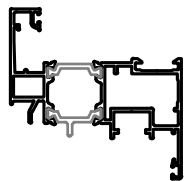
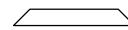




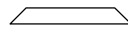
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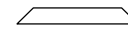
2x (H mm)



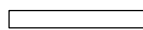
2x (B-60mm)



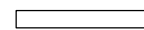
2x (H-60mm)



2x (B-168mm)



2x (H-212mm)



H SEGMENT/SKROJNE LISTE
H SEGMENT / CUTTING CALCULATION | T 6700



